YASKAWA

Low Harmonics Regenerative Matrix Converter
U1000

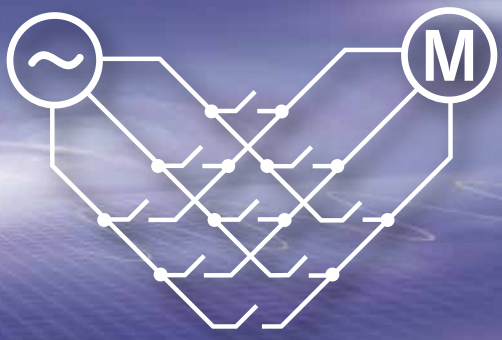
2015
Grand Prize for Excellence in Energy Efficiency and Conservation

(Product Category & Business Model Category)

Sponsor: The Energy Conservation Center, Japan

平成27年度
省エネ大賞
（製品・ビジネスモデル部門）
主催：一般財団法人省エネルギーセンター

SINGAPORE GREEN BUILDING PRODUCT
SGBC
TÜV SÜD PSB
LIC NO.: 00053G
Leader



Matrix Innovation

Certified for ISO9001 and ISO14001

JQA-QMA14913 JQA-EM0202

Much More Than an AC Drive!
Next-generation Motor Drives

Do You Have Problems with AC Drives?

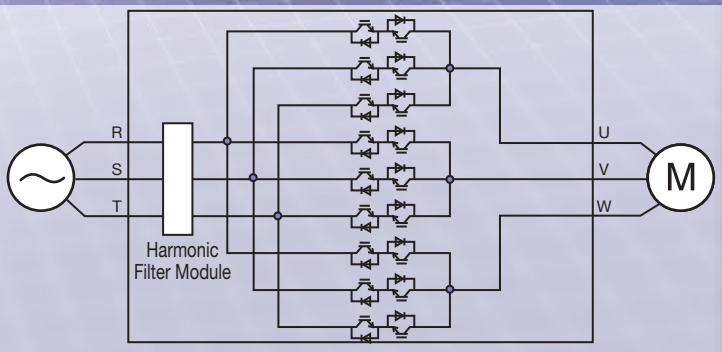
Yaskawa's development of the world's first application of matrix converter technology in 2006 made it possible to solve AC drive problems. Further evolution of this technology has resulted in the U1000.
This sophisticated series of motor drives available only from Yaskawa eliminates the problems of standard AC drives. The U1000 tops the performance of general-purpose AC drives to further improve the performance of your facilities.

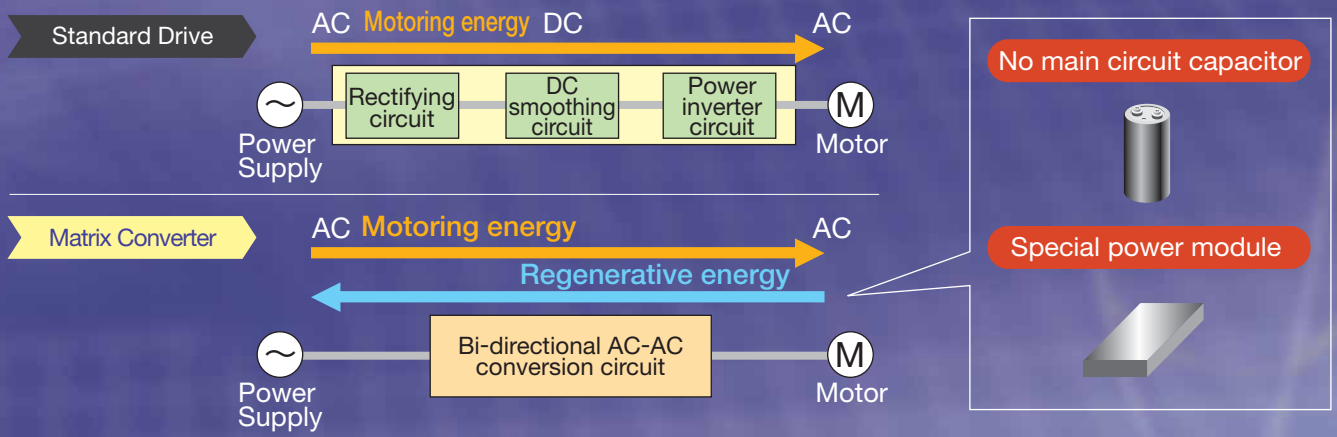
Matrix Converter
U1000

Matrix Innovation

【What Is a Matrix Converter?】

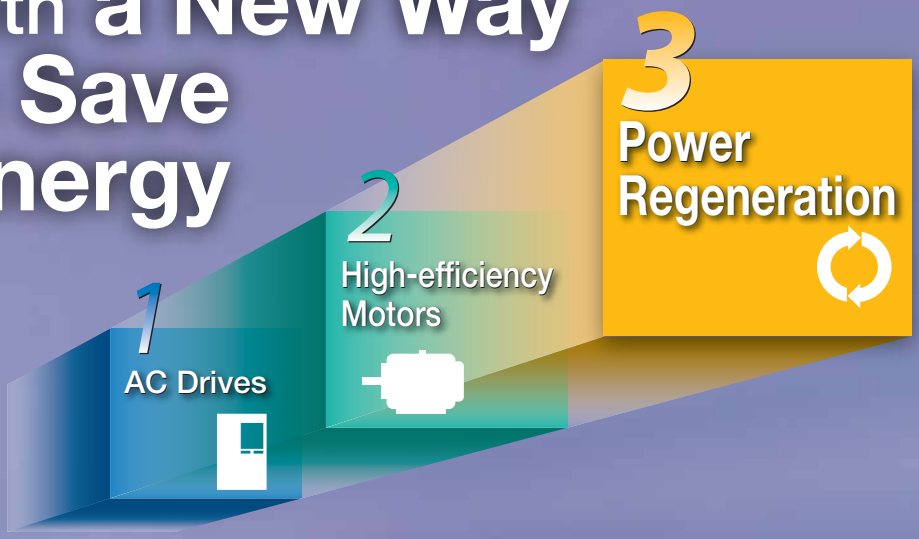
A matrix converter is AC/AC converter which consists of 9 bi-directional switches that are arranged in a matrix. It converts a three-phase AC power supply directly into the required voltage and frequency.





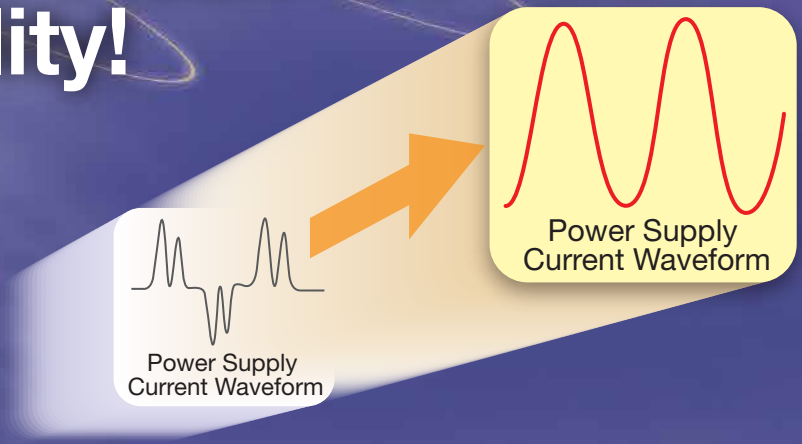
Reuse the Previously Wasted Energy

with a New Way to Save Energy



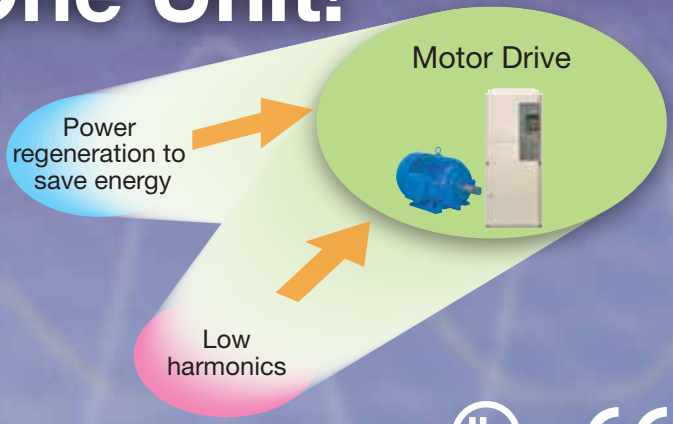
Low Harmonics

The Pursuit of Power Quality!



Compact

All-in-One Unit!



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CONTENTS

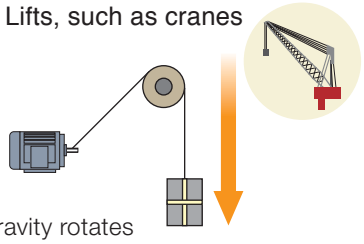
Power Regeneration to Save Energy!

Power Regeneration

When a motor rotates, it consumes energy. When a motor is rotated, it generates energy.
You can save energy by using regenerative energy instead of wasting it.

Regenerative Energy

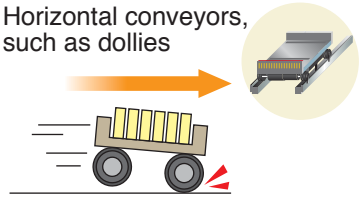
■ Lifts, such as cranes



Gravity rotates the motor when the load is lowered.

Generates energy!

■ Horizontal conveyors, such as dollies



Inertia rotates the motor when the dolly decelerates or is stopped.

Generates energy!

■ Generators, such as windmills and waterwheels

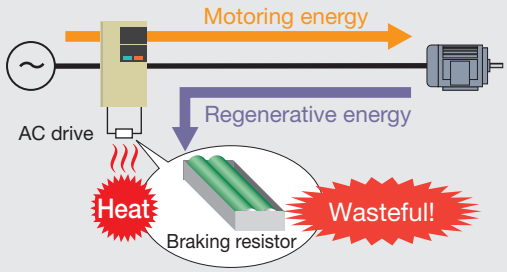
Wind, water, or another external force rotates a motor.

Generates energy!

Efficient Energy Usage

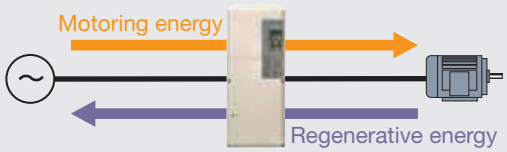
Braking resistor results in discarding energy as heat,
but you can return this regenerative energy to the power supply to save energy.

Braking Resistor Configuration



Matrix Converter U1000

Power regeneration is possible with just this one unit!



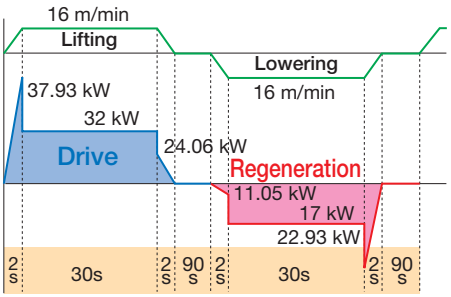
You Can Save This Much!

【Example of the Effectiveness of Regenerative Energy Savings】

■Operation Cycle

10-t crane
16 m/min
Power cost: $0.2/kWh

Regenerative energy is used as energy rather than discarding it as heat!



◎ Annual Power Consumption

Previous configuration : 10,150kWh

U1000 : 4,700kWh

Reduction 5,450kWh

◎ Annual Cost of Power

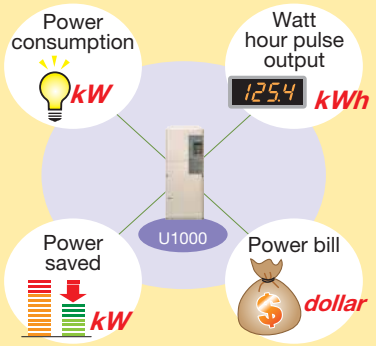
Previous configuration : $2,030

U1000 : $9,40

Reduction $1,090

Visualizing Savings in Electricity

Use analog outputs or communications networks to monitor all sorts of data with easy operations. You'll instantly see the energy that you've saved.



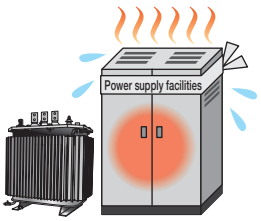
Low Harmonics!

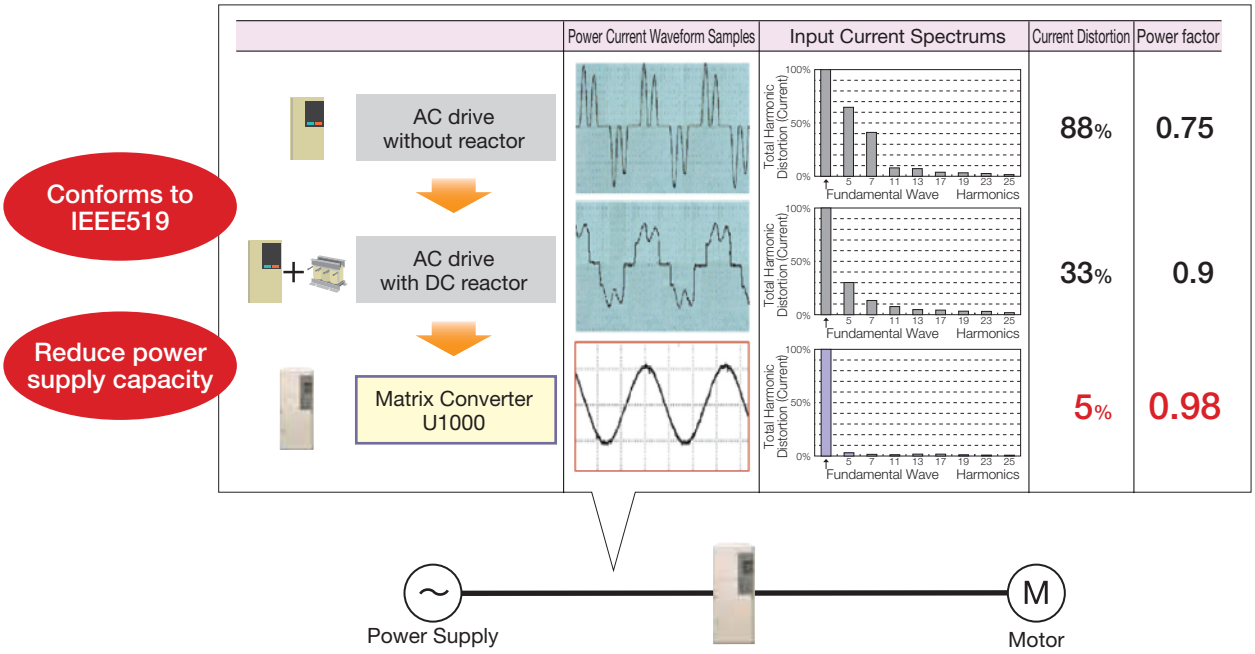
Low Harmonics | Improved Power Factor

Without peripheral devices, the input current waveform becomes sinusoidal, similar to that of a commercial power supply, so the harmonic pollution of the power supply is minimized for the protection of surrounding machinery. The available power system capacity can be increased, and the regulations on harmonics easily met.

Harmonics

When an AC drive converts power, the input current is distorted, which results in harmonics.
These harmonics can interfere with other electric devices, such as by causing overheating or damage to power supply facilities and malfunction and noise in precision devices.



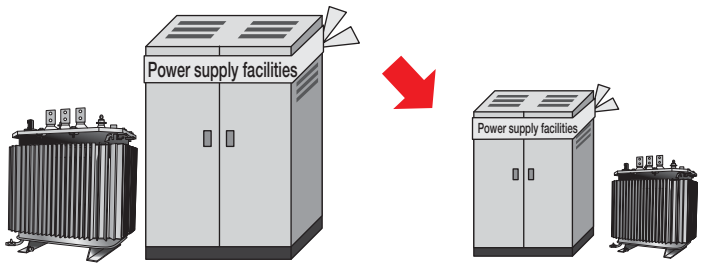


Reduce Power Supply Capacity

The power factor is high, so you can use a lower power supply capacity.
You can also downsize wires and generator capacity, and may qualify for price benefits from your power company.

AC Drive
Power factor: Approx.0.75
(at rated current load)

U1000
Power factor: Approx.0.98
(at rated current load)



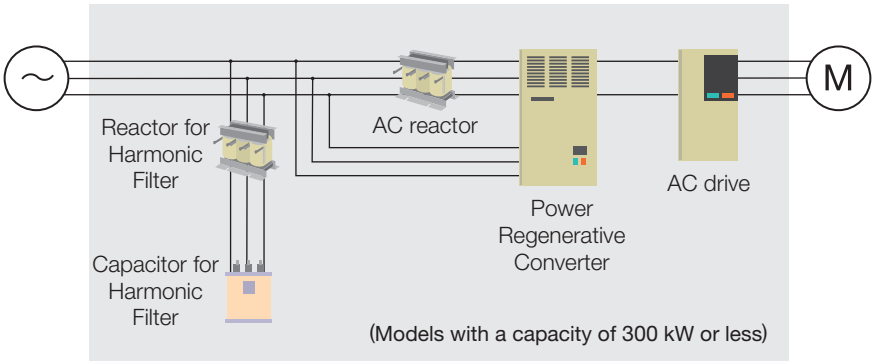
$$\text{Power usage (kW)} = \underbrace{\sqrt{3} \times V \times I}_{\text{Power capacity(kVA) [apparent power]}} \times \underbrace{\cos\theta}_{\text{Power factor}}$$
[active power]

Compact All-in-One Unit!

Compact

Harmonic countermeasures that were previously required to connect a converter, such as input AC reactors, harmonic filter reactors, and capacitors, are not necessary, which helps you save wiring, space, and energy costs.

Previous configuration



Just one unit!

Matrix Converter

Wiring reduced by approx. 70% *1
20 → 6

Footprint reduced by approx. 65% *1

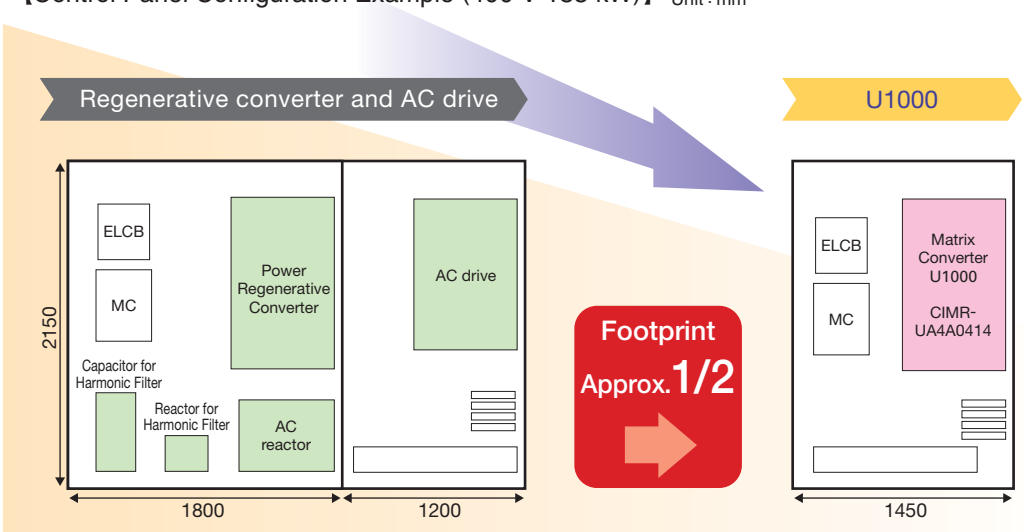
Weight reduced by approx. 81% *1

19% less power loss *2

*1: Example for 400 V 30 kW
*2: Example for 400 V 15 kW

How's This for Compact!

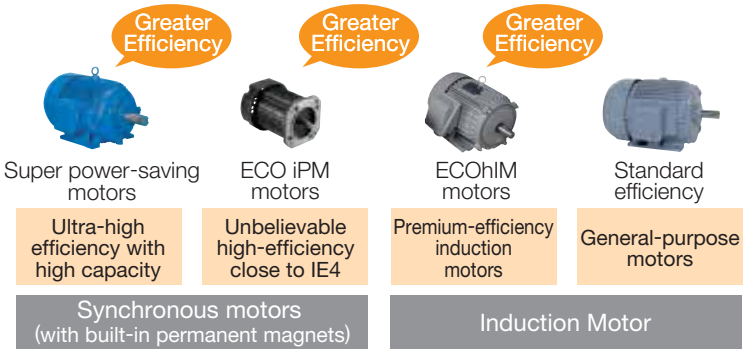
【Control Panel Configuration Example (400 V 185 kW)】 Unit : mm



Even Better Than Previous Matrix Converters!

Drives Synchronous Motors

All types of motors can be controlled, including induction motors and IPM/SPM synchronous motors, without using sensors.



Wide Product Lineup

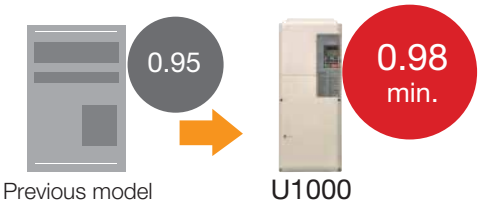
We've increased the number of 200-V-class models from 4 to 10 and the number of 400-V-class models from 7 to 23.

Compliance with SIL3 Safety Standard

SIL3 compliance eliminates the need for magnetic contactors (MCs).
Refer to page 8 for details.

Improved Power Factor

The high power factor allows you to reduce the power supply capacity. Refer to page 5 for details.



High-speed Operation!

Output frequencies are supported up to 400 Hz.

Solve Noise Problems!

Models are available with built-in EMC noise filters to reduce noise generated by AC drives.*

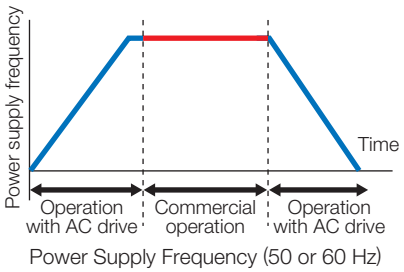
*: Be sure to use a stand-alone EMC filter for models CIMR-U□4□0477 to 4□0930.

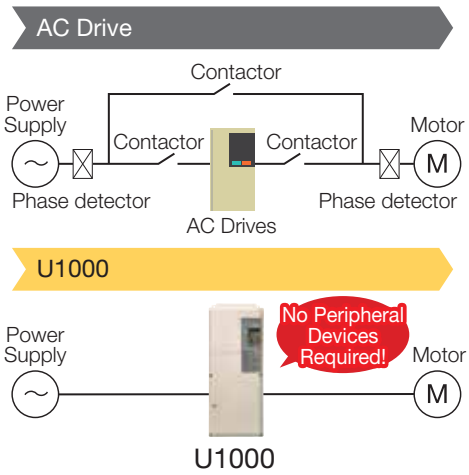
Commercial Power Switching

Switching to and from commercial power is possible without phase detectors, contactors, and other such peripheral devices.

Note: V/f control without a PG must be used.

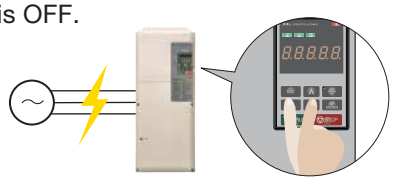
- No contactors required
- Save energy
- No phase detector required





Maintenance Even during Power Interruptions!

A built-in 24-V power supply unit lets you check parameters even when the main circuit power supply is OFF.



Precise Operation!

A speed response of 250 Hz* enables rapid following of AC drive frequency references.

*: Closed-loop vector control, Closed-loop vector control for PM

Cutting-Edge Torque Characteristics

Powerful torque at 0 Hz, without a motor encoder* Once out of reach for AC drives, Yaskawa now offers advanced control features without a motor encoder. Achieve even more powerful starting torque at zero speed with an IPM motor.

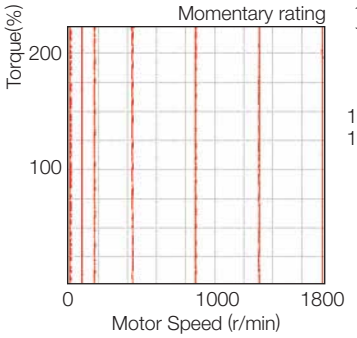
* No speed sensors or pole sensors required.

Synchronous Motor

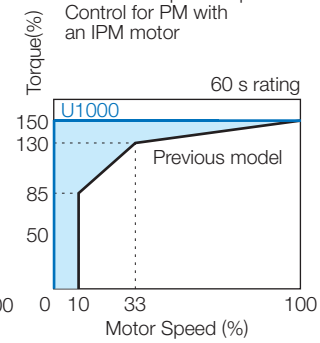
- Advanced Open Loop Vector Control for PM
  200% rated torque at 0 r/min*1,
  speed range of 1: 100*2
  Note: Valid when high frequency injection is enabled (n8-57=1).
- Closed Loop Vector Control for PM
  200% rated torque at 0 r/min*1,
  speed range of 1: 1500

*1: Achieving this torque output requires a larger capacity models.
*2: Contact your Yaskawa or nearest agent when using PM motors except SSR1 series or SST4 series motors manufactured by Yaskawa Motor Co., Ltd.

■ Torque characteristics
Advanced Open Loop Vector Control for PM with an IPM motor



■ Comparing the speed control range
Advanced Open Loop Vector Control for PM with an IPM motor



◎ High-performance current vector control achieves powerful starting torque with an induction motor.

Induction Motor

* Achieving this torque output requires a larger capacity models.

- Open Loop Vector Control
  200% rated torque at 0.3 Hz*, speed range of 1:200
- Closed Loop Vector Control
  200% rated torque at 0 r/min*, speed range of 1:1500

Environmental Features

Protective Design

A variety of protective designs are available to reinforce the drive against moisture, dust, oil mist, vibration, corrosive sulfur gas, conductive particles, and other harsh environments.

RoHS

All standard products are fully compliant with the EU's RoHS directive.

RoHS compliant

Models with built-in EMC filters are available.
Note: Be sure to use a stand-alone EMC filter for models CIMR-U□4□0477 to 4□0930.

Models with built-in 24-V power supply units are available.

Safety

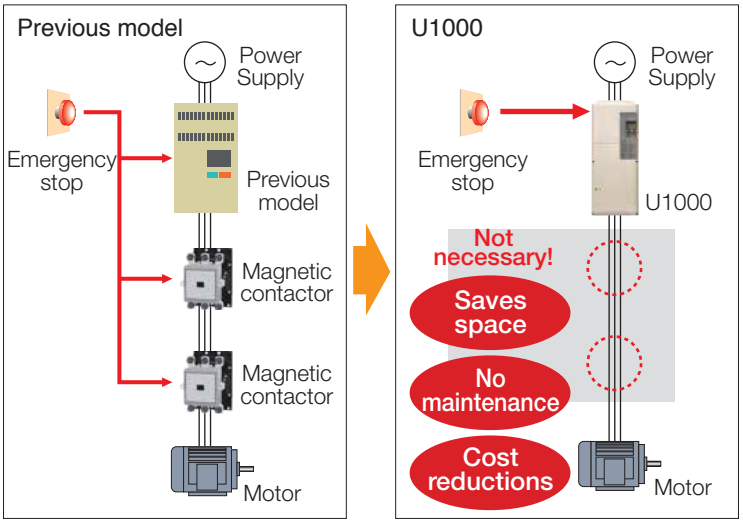
Safety Regulations

◎ The products comply with ISO/EN13849-1 Cat.3 PIe and IEC/EN61508 SIL3 (two safety inputs and one EDM output).

◎ An External Device Monitor (EDM) function has also been added to monitor the safety status of the drive.

◎ Compliance with SIL3 decreases the malfunction rates and creates a safety system.

◎ When compliant with EN81, the number of required magnetic contactors, which has conventionally been two, can be reduced using the safety function.



Special models are available for specific applications, such as cranes or elevators.

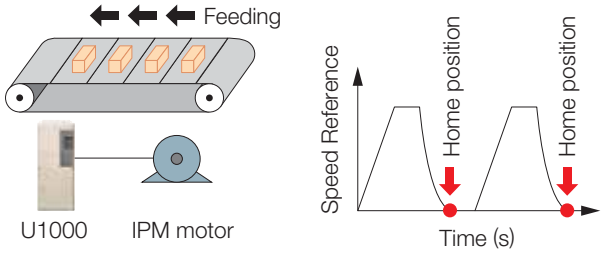
Customize Your Drive

◎ DriveWorksEZ visual programming tool with all models

Simply drag and drop icons to completely customize your drive.
Create special sequences and detection functions, then load them onto the drive.

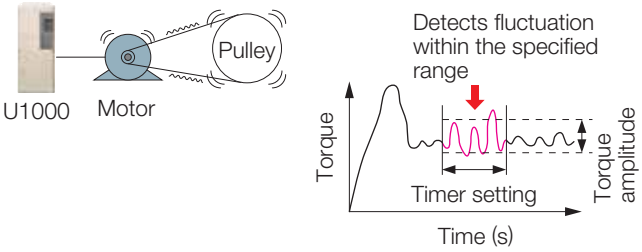
■ Program a customized sequence

Example : Positioning control without a motor encoder



■ Create customized detection features

Example: Machine weakening analysis using torque fluctuation detection



◎ USB for connecting to a PC

Note: Drives are also equipped with an RJ-45 comm. port that takes the existing WV103 cable used in Yaskawa's previous models. Simply remove the operator keypad for to the RJ-45 connector.

■ USB port lets the drive connect to a PC

Easy Maintenance

Removable Terminal Board with a Parameter Backup Function

◎ The terminal block's ability to save parameter setting data makes it a breeze to get the application back online in the event of a failure requiring drive replacement.

Parameter

Name	Number	Setting
ND/HD Selection	C6-01	1
Control Mode Selection 1	A1-02	0
Frequency Reference Selection 1	b1-01	1
Run Command Selection 1	b1-02	1

No Main Circuit Capacitor Means No Maintenance

Parameter Copy Function

◎ All standard models are equipped with a Parameter Copy function using the keypad that allows parameter settings to be easily copied from the drive or uploaded for quick setup.

◎ A USB Copy Unit is also available as an even faster, more convenient way to back up settings and instantly program the drive.

Engineering Tool DriveWizard Plus

◎ Manage the unique settings for all your drives right on your PC.

◎ An indispensable tool for drive setup and maintenance. Edit parameters, access all monitors, create customized operation sequences, and observe drive performance with the oscilloscope function.

Comparison with Conventional Inverters

		Low Harmonics	Power Factor	Greater Efficiency	Power Regeneration	Low-Speed Continuous Operation	Compact
U1000	Matrix Converter	◎	◎	◎	◎	◎	◎
Sine-Wave Converter + General-Purpose Inverter	PWM Converter, PWM Inverter, AC Filter	◎	◎	○	◎	△	△
General-Purpose Inverter	PWM Inverter, Reactor Braking Unit, Braking Unit, Braking resistor	△	△	○	×	△	△

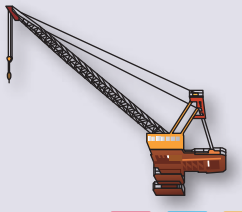
× △ ○ ◎ → Increasing superiority

Application Examples

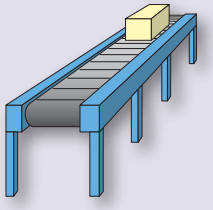
Improved Power Factor | Low Harmonics | Power Regeneration | Compact

Conveyance Equipment

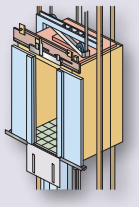
Cranes, Hoists, and Chain Blocks



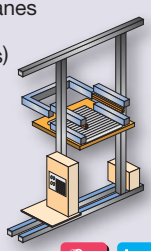
Conveyors



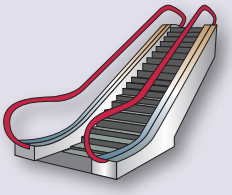
Elevators



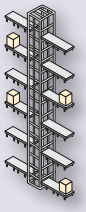
Stacking Cranes (Automated Warehouses)



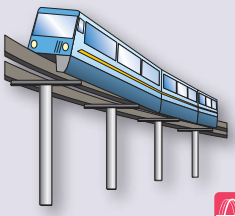
Escalators



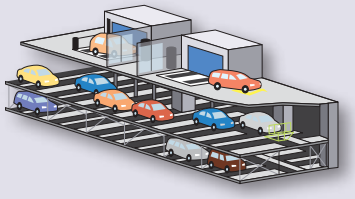
Automated Vertical Storage System



Slope Transportation Systems (Monorails and Cable Cars)

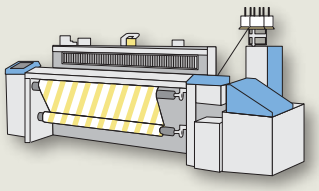


Automatic Parking System



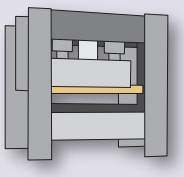
Textiles

Weaving Machines



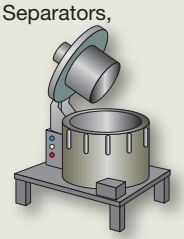
Metal Fabrication

Presses



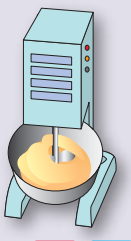
Chemical Plants

Centrifugal Separators, Decanters



Food Processing

Mixers



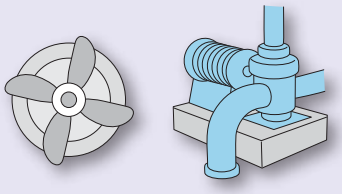
Medical Facilities

Medical Devices

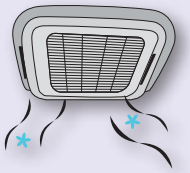
Improved Power Factor | Low Harmonics | Power Regeneration | Compact

HVAC&R

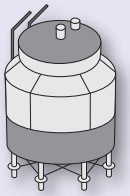
Fans and Pumps



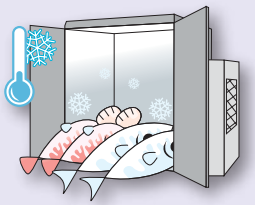
Air Conditioning Systems



Cooling Towers

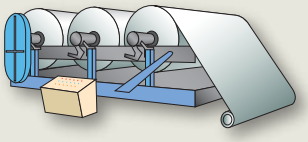


Compressors

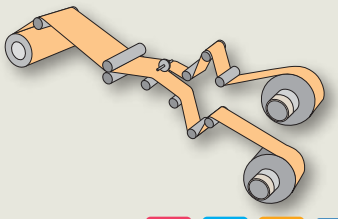


Paper Manufacturing and Printers

Winders and Rewinders

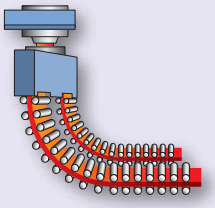


Slitters

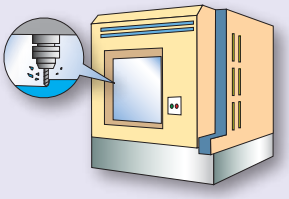


Other

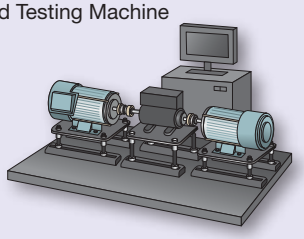
Ladle Turrets



Machine Tools



Load Testing Machine



U Product Lineup

Three-Phase 200 V

Normal Duty

Model	Rated Output
CIMR-U□2□0028	28
CIMR-U□2□0042	42
CIMR-U□2□0054	54
CIMR-U□2□0068	68
CIMR-U□2□0081	81
CIMR-U□2□0104	104
CIMR-U□2□0130	130
CIMR-U□2□0154	154
CIMR-U□2□0192	192
CIMR-U□2□0248	248

Heavy Duty

Model	Rated Output
CIMR-U□2□0028	22
CIMR-U□2□0042	28
CIMR-U□2□0054	42
CIMR-U□2□0068	54
CIMR-U□2□0081	68
CIMR-U□2□0104	81
CIMR-U□2□0130	104
CIMR-U□2□0154	130
CIMR-U□2□0192	154
CIMR-U□2□0248	192

Three-Phase 400 V

Normal Duty

Model	Rated Output
CIMR-U□4□0011	11
CIMR-U□4□0014	14
CIMR-U□4□0021	21
CIMR-U□4□0027	27
CIMR-U□4□0034	34
CIMR-U□4□0040	40
CIMR-U□4□0052	52
CIMR-U□4□0065	65
CIMR-U□4□0077	77
CIMR-U□4□0096	96
CIMR-U□4□0124	124
CIMR-U□4□0156	156
CIMR-U□4□0180	180
CIMR-U□4□0216	216
CIMR-U□4□0240	240
CIMR-U□4□0302	302
CIMR-U□4□0361	361
CIMR-U□4□0414	414
CIMR-U□4□0477	477
CIMR-U□4□0590	590
CIMR-U□4□0720*	720
CIMR-U□4□0900*	900
CIMR-U□4□0930*	930

Heavy Duty

Model	Rated Output
CIMR-U□4□0011	9.6
CIMR-U□4□0014	11
CIMR-U□4□0021	14
CIMR-U□4□0027	21
CIMR-U□4□0034	27
CIMR-U□4□0040	34
CIMR-U□4□0052	40
CIMR-U□4□0065	52
CIMR-U□4□0077	65
CIMR-U□4□0096	77
CIMR-U□4□0124	96
CIMR-U□4□0156	124
CIMR-U□4□0180	156
CIMR-U□4□0216	180
CIMR-U□4□0240	216
CIMR-U□4□0302	240
CIMR-U□4□0361	302
CIMR-U□4□0414	361
CIMR-U□4□0477	414
CIMR-U□4□0590	477
CIMR-U□4□0720*	590
CIMR-U□4□0900*	720
CIMR-U□4□0930*	900

*: Models CIMR-U□4□0720 to 4□0930 need installation of standard configuration device (harmonic filter module).

Model Number Key

CIMR - U T 4 A 0011 A A A

U1000 Series

Design Revision Order

No.	Region Code
T	Asia
A	Japan

No.	Voltage Class
2	3-phase, 200-240 Vac
4	3-phase, 380-480 Vac

No.	Customized Specifications
A	Standard model
E*	EMC Noise Filter Built-in
P	24 V Power Supply Unit Built-in
W*	EMC Noise Filter and 24 V Power Supply Unit Built-in

*: Not available for models CIMR-U□4□0477 to 4□0930.
Be sure to use a stand-alone EMC filter for models CIMR-U□4□0477 to 4□0930.
Note: Contact Yaskawa for details on dedicated software for crane or elevator applications.

No.	Output Current A

Note : Indicates the rated output current of the Normal Duty rating rounded off to the nearest whole number.

No.	Enclosure Type
A	IP00

Note: Compliant with UL Type 1 enclosure (Requires optional UL Type 1 kit.).
Not available for models CIMR-U□4□0720 to 4□0930.

No.	Environmental Specifications
A	Standard
K	Gas
M	Humidity, dust
N	Oil
P	Moisture, dust, vibration
S	Shock, vibration
T	Oil, vibration

Note: Contact a Yaskawa for more on environmental specifications.

Optimizing Control for Each Application

U1000 offers two separate performance ratings: Normal Duty and Heavy Duty.

Difference between load ratings:

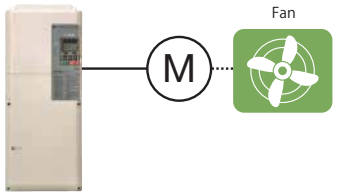
	Normal Duty Rating	Heavy Duty Rating
Parameter settings	C6-01=1	C6-01=0 (default)
Overload tolerance	120% for 60 s	150% for 60 s

Normal Duty Applications

● Applications

● Selecting a Drive

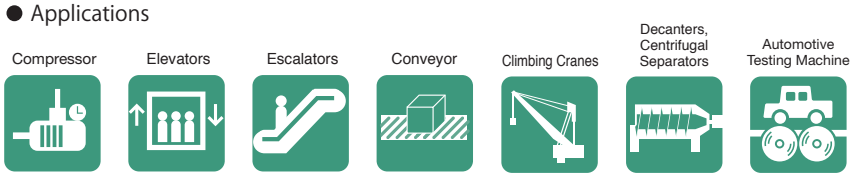
For a fan application motor, set the drive for Normal Duty (C6-01 = 1).



Note: Make sure that the motor rated current is less than rated output current for the drive.

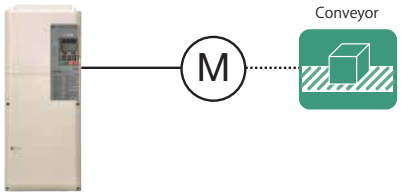
Heavy Duty Applications

● Applications



● Selecting a Drive

For a conveyor application motor, set the drive for Heavy Duty (default).



Motor and U1000 Selection

U1000 models recommended for compatible motor capacity are shown as below.

● Drive Dedicated Motors

> Motor capacity 2.2 to 55 kW: Nidec Techno Motor Corporation (Constant Torque Motor with PG for Vector Control: Model FEK-IKM 1750 r/min Series)

> Motor capacity 75 to 160 kW: Yaskawa Motor Corporation (Constant Torque Motor: Model FCK-IK 1750 r/min Series)

● IPM Motors

> Motor capacity 2.2 to 220 kW: Yaskawa Motor Corporation (Constant Torque Motor: Model SST4-□ 1750 r/min Series)

200 V Class

Motor Capacity (kW)	Model CIMR-UA□	
	Normal Duty	Heavy Duty
3.7	–	2□0028
5.5	2□0028	2□0042
7.5	2□0042	2□0054
11	2□0054	2□0068
15	2□0068	2□0081
18.5	2□0081	2□0104
22	2□0104	2□0130
30	2□0130	2□0154
37	2□0154	2□0192
45	2□0192	2□0248
55	2□0248	–

400 V Class

Motor Capacity (kW)	Model CIMR-UA□	
	Normal Duty	Heavy Duty
2.2	–	4□0011
3.7	4□0011	4□0014
5.5	4□0014	4□0021
7.5	4□0021	4□0027
11	4□0027	4□0034
15	4□0034	4□0040
18.5	4□0040	4□0052
22	4□0052	4□0065
30	4□0065	4□0077
37	4□0077	4□0096
45	4□0096	4□0124
55	4□0124	4□0156
75	4□0156	4□0180
90	4□0180	4□0216
110	4□0216	4□0240
132	4□0240	4□0302
160	4□0302	4□0361
200	4□0414	4□0477
250	4□0477	4□0590
315	4□0590	4□0720
355	4□0720	4□0900
400	4□0900	4□0930

200 V Class

Motor Capacity (kW)	Model CIMR-UA□	
	Normal Duty	Heavy Duty
3.7	–	–
5.5	–	2□0028
7.5	2□0042	2□0054
11	2□0042	2□0054
15	2□0054	2□0068
18.5	2□0068	2□0081
22	2□0081	2□0104
30	2□0104	2□0130
37	2□0154	2□0192
45	2□0192	2□0248
55	2□0248	–

400 V Class

Motor Capacity (kW)	Model CIMR-UA□	
	Normal Duty	Heavy Duty
2.2	–	4□0011
3.7	4□0011	4□0014
5.5	4□0014	4□0021
7.5	4□0021	4□0027
11	4□0027	4□0034
15	4□0034	4□0040
18.5	4□0040	4□0052
22	4□0052	4□0065
30	4□0065	4□0077
37	4□0077	4□0096
45	4□0096	4□0124
55	4□0124	4□0156
75	4□0156	4□0180
90	4□0180	4□0216
110	4□0216	4□0240
132	4□0240	4□0302
160	4□0302	4□0361
200	4□0361	4□0414
250	4□0477	4□0590
300	4□0590	4□0720

U Parameter List

Refer to the U1000 Technical Manual for details.

Function	No.	Name	Range	Default	Changes during Run
Initialization	A1-00	Language Selection	0 to 12	1	○
	A1-01	Access Level Selection	0 to 2	2	○
	A1-02	Control Method Selection	0,1,2,3,5,6,7	2	×
	A1-03	Initialize Parameters	0 to 5550	0	×
	A1-04	Password	0 to 9999	0000	×
	A1-05	Password Setting	0 to 9999	0000	×
	A1-06	Application Preset	0 to 7	0	×
	A1-07	DriveWorksEZ Function Selection	0 to 2	0	×
User Parameters	A2-01 to A2-32	User Parameters 1 to 32	A1-00 to o4-13	*1	×
	A2-33	User Parameter Automatic Selection	0,1	dep. On A1-06	×
Operation Mode Selection	b1-01	Frequency Reference Selection 1	0 to 4	1	×
	b1-02	Run Command Selection 1	0 to 3	1	×
	b1-03	Stopping Method Selection	0 to 3*2	0	×
	b1-04	Reverse Operation Selection	0,1	0	×
	b1-05	Action Selection below Minimum Output Frequency	0 to 3	0	×
	b1-06	Digital Input Reading	0,1	1	×
	b1-07	LOCAL/REMOTE Run Selection	0,1	0	×
	b1-08	Run Command Selection while in Programming Mode	0 to 2	0	×
	b1-14	Phase Order Selection	0,1	0	×
	b1-15	Frequency Reference Selection 2	0 to 4	0	×
	b1-16	Run Command Selection 2	0 to 3	0	×
	b1-17	Run Command at Power Up	0,1	0	×
	b1-21	Start Condition Selection at Closed Loop Vector Control	0,1	0	×
	b1-24	Commercial Power Operation Switching Selection	0,1	0	×
	b1-25	Commercial Power Supply Operation Cancellation Level	0.4 to 6.0	1.0 Hz	×
	b1-26	Commercial Power Supply Operation Switching Level	0.0 to 3.0	0.2 Hz	×
DC Injection Braking	b2-01	DC Injection Braking Start Frequency	0.0 to 10.0	*2	×
	b2-02	DC Injection Braking Current	0 to 100	50%	×
	b2-03	DC Injection Braking Time at Start	0.00 to 10.00	0.00 s	×
	b2-04	DC Injection Braking Time at Stop	0.00 to 10.00	*2	×
	b2-08	Magnetic Flux Compensation Value	0 to 1000	0%	×
Speed Search	b3-01	Speed Search Selection at Start	0,1	*2	×
	b3-03	Speed Search Deceleration Time	0.1 to 10.0	2.0 s	×
	b3-04	V/f Gain during Speed Search (Speed Estimation type)	10 to 100	*1	×
	b3-05	Speed Search Delay Time	0.0 to 100.0	0.2 s	×
	b3-06	Output Current 1 during Speed Search (Speed Estimation Type)	0.0 to 2.0	*3	×
	b3-08	Current Control Gain during Speed Search (Speed Estimation Type)	0.00 to 6.00	*1	×
	b3-10	Speed Search Detection Compensation Gain (Speed Estimation Type)	1.00 to 1.20	1.05	×
	b3-14	Bi-Directional Speed Search Selection (Speed Estimation Type)	0,1	*2	×
	b3-17	Speed Search Restart Current Level (Speed Estimation Type)	0 to 200	150%	×
	b3-18	Speed Search Restart Detection Time (Speed Estimation Type)	0.00 to 1.00	0.10 s	×
	b3-19	Number of Speed Search Restarts (Speed Estimation Type)	0 to 10	3	×
	b3-24	Speed Search Method Selection	1 to 4*3	2	×
	b3-25	Speed Search Wait Time (Speed Estimation Type)	0.0 to 30.0	0.5 s	×
	b3-27	Start Speed Search Select	0,1	0	×
	b3-29	Speed Search Induced Voltage Level	0 to 10	10%	×
	b3-31	Speed Search Operation Current Level 1 (Current Detection 2)	1.50 to 3.50	1.50	×
	b3-32	Speed Search Operation Current Level 2 (Current Detection 2)	0.00 to 1.49	1.20	×
	b3-33	Speed Search Selection when Run Command is Input in Uv	0,1	0	×
	b3-50	Backspin Search Direction Judgment Time 1	0.0 to 10.0	0.0 s	×
	b3-51	Backspin Search Direction Judgment Time 2	0.0 to 10.0	0.0 s	×
	b3-52	Backspin Search Deceleration Time 1	0.1 to 10.0	2.0 s	×
	b3-53	Backspin Search Deceleration Time 2	0.1 to 10.0	2.0 s	×
Timer Function	b4-01	Timer Function On-Delay Time	0.0 to 3000.0	0.0 s	×
	b4-02	Timer Function Off-Delay Time	0.0 to 3000.0	0.0 s	×
	b4-03	H2-01 ON Delay Time	0 to 65536 ms	0 ms	×
	b4-04	H2-01 OFF Delay Time	0 to 65536 ms	0 ms	×
	b4-05	H2-02 ON Delay Time	0 to 65536 ms	0 ms	×
	b4-06	H2-02 OFF Delay Time	0 to 65536 ms	0 ms	×
	b4-07	H2-03 ON Delay Time	0 to 65536 ms	0 ms	×
	b4-08	H2-03 OFF Delay Time	0 to 65536 ms	0 ms	×

Function	No.	Name	Range	Default	Changes during Run
PID Control	b5-01	PID Function Setting	0 to 8	0	×
	b5-02	Proportional Gain Setting (P)	0.00 to 25.00	1.00	○
	b5-03	Integral Time Setting (I)	0.0 to 360.0	1.0 s	○
	b5-04	Integral Limit Setting	0.0 to 100.0	100.0%	○
	b5-05	Derivative Time (D)	0.00 to 10.00	0.00 s	○
	b5-06	PID Output Limit	0.0 to 100.0	100.0%	○
	b5-07	PID Offset Adjustment	-100.0 to +100.0	0.0%	○
	b5-08	PID Primary Delay Time Constant	0.00 to 10.00	0.00 s	○
	b5-09	PID Output Level Selection	0,1	0	×
	b5-10	PID Output Gain Setting	0.00 to 25.00	1.00	○
	b5-11	PID Output Reverse Selection	0,1	0	×
	b5-12	PID Feedback Loss Detection Selection	0 to 5	0	×
	b5-13	PID Feedback Low Detection Level	0 to 100	0%	×
	b5-14	PID Feedback Low Detection Time	0.0 to 25.5	1.0 s	×
	b5-15	PID Sleep Function Start Level	0.0 to 400.0*2	*2	×
	b5-16	PID Sleep Delay Time	0.0 to 25.5	0.0 s	×
	b5-17	PID Accel/Decel Time	0.0 to 6000.0	0.0 s	×
	b5-18	PID Setpoint Selection	0,1	0	×
	b5-19	PID Setpoint Value	0.00 to 100.00	0.00%	○
	b5-20	PID Setpoint Scaling	0 to 3	1	×
	b5-34	PID Output Lower Limit	-100.0 to +100.0	0.0%	○
	b5-35	PID Input Limit	0.0 to 1000.0	1000.0%	○
	b5-36	PID Feedback High Detection Level	0 to 100	100%	×
	b5-37	PID Feedback High Detection Time	0.0 to 25.5	1.0 s	×
	b5-38	PID Setpoint User Display	1 to 60000	dep. On b5-20	×
	b5-39	PID Setpoint Display Digits	0 to 3		×
	b5-40	Frequency Reference Monitor Content during PID	0,1	0	×
	b5-47	PID Output Reverse Selection 2	0,1	1	×
Dwell Function	b6-01	Dwell Reference at Start	0.0 to 400.0*2	*2	×
	b6-02	Dwell Time at Start	0.0 to 10.0	0.0 s	×
	b6-03	Dwell Reference at Stop	0.0 to 400.0*2	*2	×
	b6-04	Dwell Time at Stop	0.0 to 10.0	0.0s	×
Droop Control	b7-01	Droop Control Gain	0.0 to 100.0	0.0%	○
	b7-02	Droop Control Delay Time	0.03 to 2.00	0.05 s	○
	b7-03	Droop Control Limit Selection	0,1	1	×
Energy Saving	b8-01	Energy Saving Control Selection	0,1	*2	×
	b8-02	Energy Saving Gain	0.0 to 10.0	*2	○
	b8-03	Energy Saving Control Filter Time Constant	0.00 to 10.00	*1	○
	b8-04	Energy Saving Coefficient Value	0.00 to 655.00	*1	×
	b8-05	Power Detection Filter Time	0 to 2000	20 ms	×
	b8-06	Search Operation Voltage Limit	0 to 100	0%	×
	b8-16	Energy Saving Parameter (Ki) for PM Motors	0.00 to 3.00	1.00	×
	b8-17	Energy Saving Parameter (Kt) for PM Motors	0.00 to 3.00	1.00	×
Zero Servo	b9-01	Zero Servo Gain	0 to 100	5	×
	b9-02	Zero Servo Completion Width	0 to 16383	10	×
Acceleration and Deceleration Times	C1-01	Acceleration Time 1	0.0 to 6000.0*1	10.0 s	○
	C1-02	Deceleration Time 1	0.0 to 6000.0*1	10.0 s	○
	C1-03	Acceleration Time 2	0.0 to 6000.0*1	10.0 s	○
	C1-04	Deceleration Time 2	0.0 to 6000.0*1	10.0 s	○
	C1-05	Acceleration Time 3 (Motor 2 Accel Time 1)	0.0 to 6000.0*1	10.0 s	○
	C1-06	Deceleration Time 3 (Motor 2 Decel Time 1)	0.0 to 6000.0*1	10.0 s	○
	C1-07	Acceleration Time 4 (Motor 2 Accel Time 2)	0.0 to 6000.0*1	10.0 s	○
	C1-08	Deceleration Time 4 (Motor 2 Decel Time 2)	0.0 to 6000.0*1	10.0 s	○
	C1-09	Fast Stop Time	0.0 to 6000.0*1	10.0 s	○
	C1-10	Accel/Decel Time Setting Units	0,1	1	×
	C1-11	Accel/Decel Time Switching Frequency	0.0 to 400.0	*2	×
S-Curve Characteristics	C2-01	S-Curve Characteristic at Accel Start	0.00 to 10.00	*2	×
	C2-02	S-Curve Characteristic at Accel End	0.00 to 10.00	0.20 s	×
	C2-03	S-Curve Characteristic at Decel Start	0.00 to 10.00	0.20 s	×
	C2-04	S-Curve Characteristic at Decel End	0.00 to 10.00	0.00 s	×
Slip Compensation	C3-01	Slip Compensation Gain	0.0 to 2.5	*2	○
	C3-02	Slip Compensation Primary Delay Time	0 to 10000	*2	○
	C3-03	Slip Compensation Limit	0 to 250	200%	×

Note: Footnotes are listed on page 19.

Function	No.	Name	Range	Default	Changes during Run
Slip Compensation	C3-04	Slip Compensation Selection during Regeneration	0 to 2	0	×
	C3-05	Output Voltage Limit Operation Selection	0,1	0	×
	C3-21	Motor 2 Slip Compensation Gain	0.0 to 2.5	dep. On E3-01	○
	C3-22	Motor 2 Slip Compensation Primary Delay Time	0 to 10000	dep. On E3-01	○
	C3-23	Motor 2 Slip Compensation Limit	0 to 250	dep. On E3-01	×
	C3-24	Motor 2 Slip Compensation Selection during Regeneration	0 to 2	dep. On E3-01	×
Torque Compensation	C4-01	Torque Compensation Gain	0.00 to 2.50	*2	○
	C4-02	Torque Compensation Primary Delay Time	0 to 60000	*1	○
	C4-03	Torque Compensation at Forward Start	0.0 to 200.0	0.0%	×
	C4-04	Torque Compensation at Reverse Start	-200.0 to 0.0	0.0%	×
	C4-05	Torque Compensation Time Constant	0 to 200	10 ms	×
	C4-07	Motor 2 Torque Compensation Gain	0.00 to 2.50	1.00	○
Automatic Speed Regulator (ASR)	C5-01	ASR Proportional Gain 1	0.00 to 300.00	*2	○
	C5-02	ASR Integral Time 1	0.000 to 10.000	*2	○
	C5-03	ASR Proportional Gain 2	0.00 to 300.00	*2	○
	C5-04	ASR Integral Time 2	0.000 to 10.000	*2	○
	C5-05	ASR Limit	0.0 to 20.0	5.0%	×
	C5-06	ASR Primary Delay Time Constant	0.000 to 0.500	*2	×
	C5-07	ASR Gain Switching Freque	0.0 to 400.0*2	*2	×
	C5-08	ASR Integral Limit	0 to 400	400%	×
	C5-12	Integral Operation during Accel/ Decel	0,1	0	×
	C5-17	Motor Inertia	0.0001 to 600.00	*1	×
	C5-18	Load Inertia Ratio	0.0 to 6000.0	1.0	×
	C5-21	Motor 2 ASR Proportional Gain 1	0.00 to 300.00	dep. On E3-01	○
	C5-22	Motor 2 ASR Integral Time 1	0.000 to 10.000	dep. On E3-01	○
	C5-23	Motor 2 ASR Proportional Gain 2	0.00 to 300.00	dep. On E3-01	○
	C5-24	Motor 2 ASR Integral Time 2	0.000 to 10.000	dep. On E3-01	○
	C5-25	Motor 2 ASR Limit	0.0 to 20.0	5.0%	×
	C5-26	Motor 2 ASR Primary Delay Time Constant	0.000 to 0.500	dep. On E3-01	×
	C5-27	Motor 2 ASR Gain Switching Frequency	0.0 to 400.0	0.0Hz	×
	C5-28	Motor 2 ASR Integral Limit	0 to 400	400%	×
	C5-32	Integral Operation during Accel/ Decel for Motor 2	0,1	0	×
	C5-37	Motor 2 Inertia	0.0001 to 600.00	*1	×
	C5-38	Motor 2 Load Inertia Ratio	0.0 to 6000.0	1.0	×
Carrier Frequency	C6-01	Drive Duty Mode Selection	0,1	0	×
	C6-02	Carrier Frequency Selection	0 to 4,F	*1	×
	C6-03	Carrier Frequency Upper Limit	4.0 to 10.0*1	*1	×
	C6-04	Carrier Frequency Lower Limit	4.0 to 10.0*1	*1	×
	C6-05	Carrier Frequency Proportional Gain	0 to 99	*1	×
	C6-09	Carrier Frequency during Rotational Auto-Tuning	0,1	0	×
Voltage Adjustment	C7-43	Input Voltage Offset Adjustment	0000,0002	0000	×
	C7-56	Power Factor Control Selection	0,1	0	×
	C7-60	Output Voltage Limit Mode Selection	0,1	1	×

Function	No.	Name	Range	Default	Changes during Run
Frequency Reference	d1-01	Frequency Reference 1	0.00 to 400.00	0.00 Hz	○
	d1-02	Frequency Reference 2			○
	d1-03	Frequency Reference 3			○
	d1-04	Frequency Reference 4			○
	d1-05	Frequency Reference 5			○
	d1-06	Frequency Reference 6			○
	d1-07	Frequency Reference 7			○
	d1-08	Frequency Reference 8			○
	d1-09	Frequency Reference 9			○
	d1-10	Frequency Reference 10			○
	d1-11	Frequency Reference 11			○
	d1-12	Frequency Reference 12			○
	d1-13	Frequency Reference 13			○
	d1-14	Frequency Reference 14			○
	d1-15	Frequency Reference 15			○
	d1-16	Frequency Reference 16			○
	d1-17	Jog Frequency Reference		6.00 Hz	○
Frequency Upper/ Lower Limits	d2-01	Frequency Reference Upper Limit	0.0 to 110.0	100.0%	×
	d2-02	Frequency Reference Lower Limit	0.0 to 110.0	0.0%	×
	d2-03	Master Speed Reference Lower Limit	0.0 to 110.0	0.0%	×
Jump Frequency	d3-01	Jump Frequency 1	0.0 to 400.0	0.0 Hz	×
	d3-02	Jump Frequency 2			×
	d3-03	Jump Frequency 3			×
	d3-04	Jump Frequency Width	0.0 to 20.0	1.0 Hz	×
Frequency Reference Hold and Up/ Down 2 Function	d4-01	Frequency Reference Hold Function Selection	0,1	0	×
	d4-03	Frequency Reference Bias Step (Up/Down 2)	0.00 to 99.99	0.00 Hz	○
	d4-04	Frequency Reference Bias Accel/ Decel (Up/Down 2)	0,1	0	○
	d4-05	Frequency Reference Bias Operation Mode Selection (Up/Down 2)	0,1	0	○
	d4-06	Frequency Reference Bias (Up/Down 2)	-99.9 to +100.0	0.0%	×
	d4-07	Analog Frequency Reference Fluctuation Limit (Up/Down 2)	0.1 to 100.0	1.0%	○
	d4-08	Frequency Reference Bias Upper Limit (Up/Down 2)	0.0 to 100.0	100.0%	○
	d4-09	Frequency Reference Bias Lower Limit (Up/Down 2)	-99.9 to 0.0	0.0%	○
	d4-10	Up/Down Frequency Reference-Limit Selection	0,1	0	×
Torque Control	d5-01	Torque Control Selection	0,1	0	×
	d5-02	Torque Reference Delay Time	0 to 1000	*2	×
	d5-03	Speed Limit Selection	1,2	1	×
	d5-04	Speed Limit	-120 to +120	0%	×
	d5-05	Speed Limit Bias	0 to 120	10%	×
	d5-06	Speed/Torque Control Switchover Time	0 to 1000	0 ms	×
	d5-08	Unidirectional Speed Limit Bias	0,1	1	×
Field Weakening and Field Forcing	d6-01	Field Weakening Level	0 to 100	80%	×
	d6-02	Field Weakening Frequency Limit	0.0 to 400.0	0.0 Hz	×
	d6-03	Field Forcing Selection	0,1	0	×
	d6-06	Field Forcing Limit	100 to 400	400%	×
Offset Frequency	d7-01	Offset Frequency 1	-100.0 to +100.0	0.0%	○
	d7-02	Offset Frequency 2			○
	d7-03	Offset Frequency 3			○
V/f Pattern for Motor 1	E1-03	V/f Pattern Selection	0 to F*2	F	×
	E1-04	Maximum Output Frequency	40.0 to 400.0*1	*1	×
	E1-05	Maximum Voltage	0.0 to 255.0*4	*1,*4	×
	E1-06	Base Frequency	0.0 to E1-04*1	*1	×
	E1-07	Middle Output Frequency	0.0 to E1-04	*1	×
	E1-08	Middle Output Frequency Voltage	0.0 to 255.0*4	*1,*4	×
	E1-09	Minimum Output Frequency	0.0 to E1-04*1	*1	×
	E1-10	Minimum Output Frequency Voltage	0.0 to 255.0*4	*1,*4	×

Note: Footnotes are listed on page 19.

Function	No.	Name	Range	Default	Changes during Run
V/f Pattern for Motor 1	E1-11	Middle Output Frequency 2	0.0 to E1-04	0.0 Hz	×
	E1-12	Middle Output Frequency Voltage 2	0.0 to 255.0*4	0.0 V	×
	E1-13	Base Voltage	0.0 to 255.0*4	0.0 V *4	×
Motor 1 Parameters	E2-01	Motor Rated Current	10% to 150% of the drive rated current	*1	×
	E2-02	Motor Rated Slip	0.00 to 20.00	*1	×
	E2-03	Motor No-Load Current	0 to E2-01	*1	×
	E2-04	Number of Motor Poles	2 to 48	4	×
	E2-05	Motor Line-to-Line Resistance	0.000 to 65.000*1	*1	×
	E2-06	Motor Leakage Inductance	0.0 to 40.0	*1	×
	E2-07	Motor Iron-Core Saturation Coefficient 1	0.00 to 0.50	0.50	×
	E2-08	Motor Iron-Core Saturation Coefficient 2	E2-07 to 0.75	0.75	×
	E2-09	Motor Mechanical Loss	0.0 to 10.0	0.0%	×
	E2-10	Motor Iron Loss for Torque Compensation	0 to 65535	*1	×
	E2-11	Motor Rated Power	0.00 to 650.00	*1	×
V/f Pattern for Motor 2	E3-01	Motor 2 Control Mode Selection	0 to 3	0	×
	E3-04	Motor 2 Max. Output Frequency	40.0 to 400.0	dep. On E3-01	×
	E3-05	Motor 2 Max. Voltage	0.0 to 255.0*4	dep. On E3-01*4	×
	E3-06	Motor 2 Base Frequency	0.0 to E3-04	dep. On E3-01	×
	E3-07	Motor 2 Mid Output Frequency	0.0 to E3-04	dep. On E3-01	×
	E3-08	Motor 2 Mid Output Frequency Voltage	0.0 to 255.0*4	dep. On E3-01*4	×
	E3-09	Motor 2 Minimum Output Frequency	0.0 to E3-04	dep. On E3-01	×
	E3-10	Motor 2 Minimum Output Frequency Voltage	0.0 to 255.0*4	dep. On E3-01*4	×
	E3-11	Motor 2 Mid Output Frequency 2	0.0 to E3-04	0.0 Hz	×
	E3-12	Motor 2 Mid Output Frequency Voltage 2	0.0 to 255.0*4	0.0 V *1, *4	×
	E3-13	Motor 2 Base Voltage	0.0 to 255.0*4	0.0 V *1, *4	×
Motor 2 Parameters	E4-01	Motor 2 Rated Current	10% to 150% of the drive rated current	*1	×
	E4-02	Motor 2 Rated Slip	0.00 to 20.00	*1	×
	E4-03	Motor 2 No-Load Current	0 to E4-01	*1	×
	E4-04	Motor 2 Motor Poles	2 to 48	4	×
	E4-05	Motor 2 Line-to-Line Resistance	0.000 to 65.000*1	*1	×
	E4-06	Motor 2 Leakage Inductance	0.0 to 40.0	*1	×
	E4-07	Motor 2 Motor Iron-Core Saturation Coefficient 1	0.00 to 0.50	0.50	×
	E4-08	Motor 2 Motor Iron-Core Saturation Coefficient 2	E4-07 to 0.75	0.75	×
	E4-09	Motor 2 Mechanical Loss	0.0 to 10.0	0.0%	×
	E4-10	Motor 2 Iron Loss	0 to 65535	*1	×
	E4-11	Motor 2 Rated Power	0.00 to 650.00	*1	×
PM Motor Settings	E5-01	Motor Code Selection (for PM Motors)	0000 to FFFF	*1	×
	E5-02	Motor Rated Power (for PM Motors)	0.10 to 650.00	dep. On E5-01	×
	E5-03	Motor Rated Current (for PM Motors)	10% to 150% of the drive rated current	dep. On E5-01	×
	E5-04	Number of Motor Poles (for PM Motors)	2 to 48	dep. On E5-01	×
	E5-05	Motor Stator Resistance (r1) (for PM Motors)	0.000 to 65.000	dep. On E5-01	×
	E5-06	Motor d-Axis Inductance (Ld) (for PM Motors)	0.00 to 300.00	dep. On E5-01	×
	E5-07	Motor q-Axis Inductance (Lq) (for PM Motors)	0.00 to 600.00	dep. On E5-01	×
	E5-09	Motor Induction Voltage Constant 1 (Ke) (for PM Motors)	0.0 to 2000.0	dep. On E5-01	×

Function	No.	Name	Range	Default	Changes during Run
PM Motor Settings	E5-11	Encoder Z-pulse Offset (Δ θ) (for PM Motors)	-180 to +180	0.0 deg	×
	E5-24	Motor Induction Voltage Constant 2 (Ke) (for PM Motors)	0.0 to 6500.0	dep. On E5-01	×
	E5-25	Polarity Switch for Initial Polarity Estimation (for PM Motors)	0,1	0	×
PG Speed Control Card Settings (PG-B3/PG-F3/PG-RT3/PG-X3)	F1-01	PG 1 Pulses Per Revolution	0 to 60000	*2	×
	F1-02	Operation Selection at PG Open Circuit (PGo)	0 to 4	1	×
	F1-03	Operation Selection at Overspeed (oS)	0 to 3	1	×
	F1-04	Operation Selection at Speed Deviation (dEv)	0 to 3	3	×
	F1-05	PG 1 Rotation Selection	0,1	*2	×
	F1-06	PG 1 Division Rate for PG Pulse Monitor	001 to 032, 102 to 132	1	×
	F1-08	Overspeed Detection Level	0 to 120	115%	×
	F1-09	Overspeed Detection Delay Time	0.0 to 2.0	*2	×
	F1-10	Excessive Speed Deviation Detection Level	0 to 50	10%	×
	F1-11	Excessive Speed Deviation Detection Delay Time	0.0 to 10.0	0.5 s	×
	F1-12	PG 1 Gear Teeth 1	0 to 1000	0	×
	F1-13	PG 1 Gear Teeth 2	0 to 1000	0	×
	F1-14	PG Open-Circuit Detection Time	0.0 to 10.0	2.0 s	×
	F1-18	dv3 Detection Selection	0 to 10	10	×
	F1-19	dv4 Detection Selection	0 to 5000	128	×
	F1-20	PG Option Card Disconnect Detection 1	0,1	1	×
	F1-21	PG 1 Signal Selection	0,1	0	×
	F1-30	PG Card Option Port for Motor 2 Selection	0,1	1	×
	F1-31	PG 2 Pulses Per Revolution	0 to 60000	600 ppr	×
	F1-32	PG 2 Rotation Selection	0,1	0	×
	F1-33	PG 2 Gear Teeth 1	0 to 1000	0	×
	F1-34	PG 2 Gear Teeth 2	0 to 1000	0	×
	F1-35	PG 2 Division Rate for Pulse Monitor	1 to 132	1	×
	F1-36	PG Option Card Disconnect Detection 2	0,1	1	×
	F1-37	PG 2 Signal Selection	0,1	0	×
	F1-50	Encoder Selection	0 to 2	0	×
	F1-51	PGoH Detection Level	1 to 100	80%	×
	F1-52	Communication Speed of Serial Encoder Selection	0 to 3	0	×
Analog Input Card Settings (AI-A3)	F2-01	Analog Input Option Card Operation Selection	0,1	0	×
	F2-02	Analog Input Option Card Gain	-999.9 to +999.9	100.0%	○
	F2-03	Analog Input Option Card Bias	-999.9 to +999.9	0.0%	○
Digital Input Card Settings (DI-A3)	F3-01	Digital Input Option Card Input Selection	0 to 7	0	×
	F3-03	Digital Input Option DI-A3 Data Length Selection	0 to 2	2	×
Analog Monitor Card Settings (AO-A3)	F4-01	Terminal V1 Monitor Selection	000 to 999	102	×
	F4-02	Terminal V1 Monitor Gain	-999.9 to	100.0%	○
	F4-03	Terminal V2 Monitor Selection	000 to 999	103	×
	F4-04	Terminal V2 Monitor Gain	-999.9 to	50.0%	○
	F4-05	Terminal V1 Monitor Bias	-999.9 to	0.0%	○
	F4-06	Terminal V2 Monitor Bias	-999.9 to	0.0%	○
	F4-07	Terminal V1 Signal Level	0,1	0	×
	F4-08	Terminal V2 Signal Level	0,1	0	×
Digital Output Card Settings (DO-A3)	F5-01	Terminal P1-PC Output Selection	0 to 1A7	0	×
	F5-02	Terminal P2-PC Output Selection	0 to 1A7	1	×
	F5-03	Terminal P3-PC Output Selection	0 to 1A7	2	×
	F5-04	Terminal P4-PC Output Selection	0 to 1A7	4	×
	F5-05	Terminal P5-PC Output Selection	0 to 1A7	6	×
	F5-06	Terminal P6-PC Output Selection	0 to 1A7	37	×
	F5-07	Terminal M1-M2 Output Selection	0 to 1A7	F	×
	F5-08	Terminal M3-M4 Output Selection	0 to 1A7	F	×
	F5-09	DO-A3 Output Mode Selection	0 to 2	0	×

Note: Footnotes are listed on page 19.

Function	No.	Name	Range	Default	Changes during Run
Communication Option Card (SI-C3, SI-EM3, SI-EN3, SI-ET3, SI-N3, SI-P3, SI-S3, SI-T3,and SI-W3)	F6-01	Communications Error Operation Selection	0 to 3	1	×
	F6-02	External Fault from Comm. Option Detection Selection	0,1	0	×
	F6-03	External Fault from Comm. Option Operation Selection	0 to 3	1	×
	F6-06	Torque Reference/Torque Limit Selection from Comm. Option	0,1	0	×
	F6-07	Multi-Step Speed Enable/Disable Selection when NefRef/ComRef is Selected	0,1	0	×
	F6-08	Reset Communication Parameters	0,1	0	×
	F6-04, F6-10, F6-11, F6-14	CC-Link Parameter	—	—	—
	F6-20 to F6-26	MECHATROLINK-Ⅱ Parameter	—	—	—
	F6-20, F6-21, F6-23 to F6-26	MECHATROLINK-Ⅲ Parameter	—	—	—
	F6-30 to F6-32	PROFIBUS-DP Parameter	—	—	—
	F6-35, F6-36	CANopen Parameter	—	—	—
	F6-50 to F6-63	DeviceNet Parameter	—	—	—
	F7-01 to F7-16, U6-80 to U6-93, U6-98, U6-99	Modbus TCP/IP Parameter	—	—	—
	F7-01 to F7-15, F7-17 to F7-42, U6-80 to U6-93, U6-98, U6-99	EtherNet/IP Parameter	—	—	—
Communication Option Card (SI-EM3 and SI-EN3)	H1-01	Multi-Function Digital Input Terminal S1 Function Selection	1 to 9F	40 (F) *6	×
	H1-02	Multi-Function Digital Input Terminal S2 Function Selection	1 to 9F	41 (F) *6	×
	H1-03	Multi-Function Digital Input Terminal S3 Function Selection	0 to 9F	24	×
	H1-04	Multi-Function Digital Input Terminal S4 Function Selection	0 to 9F	14	×
	H1-05	Multi-Function Digital Input Terminal S5 Function Selection	0 to 9F	3 (0) *6	×
	H1-06	Multi-Function Digital Input Terminal S6 Function Selection	0 to 9F	4 (3) *6	×
	H1-07	Multi-Function Digital Input Terminal S7 Function Selection	0 to 9F	6 (4) *6	×
	H1-08	Multi-Function Digital Input Terminal S8 Function Selection	0 to 9F	8	×
Multi-Function Digital Outputs	H2-01	Terminal M1-M2 Function Selection (Relay)	0 to 192	0	×
	H2-02	Terminal P1-PC Function Selection (Open-collector)	0 to 192	1	×
	H2-03	Terminal P2-PC Function Selection (Open-collector)	0 to 192	2	×
	H2-06	Watt Hour Output Unit Selection	0 to 4	1	×
	H2-07	Memobus Regs1 Address Select	1 to 1FFFH	1	×
	H2-08	Memobus Regs1 Bit Select	0 to FFFFH	0	×
	H2-09	Memobus Regs2 Address Select	1 to 1FFFH	1	×
	H2-10	Memobus Regs2 Bit Select	0 to FFFFH	0	×
Multi-Function Analog Inputs	H3-01	Terminal A1 Signal Level Selection	0,1	0	×
	H3-02	Terminal A1 Function Selection	0 to 32	0	×
	H3-03	Terminal A1 Gain Setting	-999.9 to	100.0%	○
	H3-04	Terminal A1 Bias Setting	-999.9 to	0.0%	○
	H3-05	Terminal A3 Signal Level Selection	0,1	0	×
	H3-06	Terminal A3 Function Selection	0 to 32	2	×
	H3-07	Terminal A3 Gain Setting	-999.9 to	100.0%	○
	H3-08	Terminal A3 Bias Setting	-999.9 to	0.0%	○
	H3-09	Terminal A2 Signal Level Selection	0 to 3	2	×
	H3-10	Terminal A2 Function Selection	0 to 32	0	×
	H3-11	Terminal A2 Gain Setting	-999.9 to	100.0%	○
	H3-12	Terminal A2 Bias Setting	-999.9 to	0.0%	○
	H3-13	Analog Input Filter Time Constant	0.00 to 2.00	0.03 s	×
	H3-14	Analog Input Terminal Enable Selection	1 to 7	7	×
	H3-16	Terminal A1 Offset	-500 to +500	0	×
	H3-17	Terminal A2 Offset	-500 to +500	0	×
	H3-18	Terminal A3 Offset	-500 to +500	0	×

Note: Footnotes are listed on page 19.

Function	No.	Name	Range	Default	Changes during Run
Multi-Function Analog Outputs	H4-01	Multi-Function Analog Output Terminal FM Monitor Selection	000 to 999	102	×
	H4-02	Multi-Function Analog Output Terminal FM Gain	-999.9 to +999.9	100.0%	○
	H4-03	Multi-Function Analog Output Terminal FM Bias	-999.9 to +999.9	0.0%	○
	H4-04	Multi-Function Analog Output Terminal AM Monitor Selection	000 to 999	103	×
	H4-05	Multi-Function Analog Output Terminal AM Gain	-999.9 to +999.9	50.0%	○
	H4-06	Multi-Function Analog Output Terminal AM Bias	-999.9 to +999.9	0.0%	○
	H4-07	Multi-Function Analog Output Terminal FM Signal Level Selection	0,1	0	×
	H4-08	Multi-Function Analog Output Terminal AM Signal Level Selection	0,1	0	×
MEMOBUS/Modbus Serial Communication	H5-01	Drive Slave Address	0 to FFH	1FH	×
	H5-02	Communication Speed Selection	0 to 8	3	×
	H5-03	Communication Parity Selection	0 to 2	0	×
	H5-04	Stopping Method After Communication Error (CE)	0 to 3	3	×
	H5-05	Communication Fault Detection Selection	0,1	1	×
	H5-06	Drive Transmit Wait Time	5 to 65	5 ms	×
	H5-07	RTS Control Selection	0,1	1	×
	H5-09	Communication Fault Detection Time	0.0 to 10.0	2.0 s	×
	H5-10	Unit Selection for MEMOBUS/ Modbus Register 0025H	0,1	0	×
	H5-11	Communications ENTER Function Selection	0,1	0	×
	H5-12	Run Command Method Selection	0,1	0	×
	H5-17	Operation Selection when Unable to Write into EEPROM	0,1	0	×
	H5-18	Filter Time Constant for Motor Speed Monitoring	0 to 100	0 ms	×
Pulse Train Input/Output	H6-01	Pulse Train Input Terminal RP Function Selection	0 to 3	0	×
	H6-02	Pulse Train Input Scaling	100 to 32000	1440 Hz	○
	H6-03	Pulse Train Input Gain	0.0 to 1000.0	100.0%	○
	H6-04	Pulse Train Input Bias	-100.0 to +100.0	0.0%	○
	H6-05	Pulse Train Input Filter Time	0.00 to 2.00	0.10 s	○
	H6-06	Pulse Train Monitor Selection	000,031,101,102,105, 116,501,502,801 to 809	102	○
	H6-07	Pulse Train Monitor Scaling	0 to 32000	1440 Hz	○
	H6-08	Pulse Train Input Minimum Frequency	0.1 to 1000.0	0.5 Hz	×
Motor Protection	L1-01	Motor Overload Protection Selection	0 to 6	*2	×
	L1-02	Motor Overload Protection Time	0.1 to 5.0	1.0 min	×
	L1-03	Motor Overheat Alarm Operation Selection (PTC input)	0 to 3	3	×
	L1-04	Motor Overheat Fault Operation Selection (PTC input)	0 to 2	1	×
	L1-05	Motor Temperature Input Filter Time (PTC input)	0.00 to 10.00	0.20 s	×
	L1-08	oL1 Current Lvl	0.0 or 10% to 150% of the drive rated current	0.0 A	×
	L1-09	oL1 Current Lvl (for 2nd motor)	0.0 or 10% to 150% of the drive rated current	0.0 A	×
	L1-13	Continuous Electrothermal Operation Selection	0,1	1	×
Momentary Power Loss Ride-Thru	L2-01	Momentary Power Loss Operation Selection	0 to 2	0	×
	L2-02	Momentary Power Loss Ride-Thru Time	0.0 to 2.5	0.5 s	×
	L2-03	Momentary Power Loss Minimum Baseblock Time	0.1 to 5.0	*1	×
	L2-04	Momentary Power Loss Voltage Recovery Ramp Time	0.0 to 5.0	*1	×
	L2-07	KEB Acceleration Time	0.00 to 6000.0*1	0.00 s	×
	L2-13	Power Supply Frequency Fault Detection Gain	0.1 to 2.0	1.0	×
	L2-21	Low Input Voltage Detection Level	100 to 200	*1	×
	L2-27	Power Supply Frequency Fault Detection Width	3.0 to 20.0	6.0 Hz	×
Stall Prevention	L3-01	Stall Prevention Selection during Acceleration	0 to 3	1	×
	L3-02	Stall Prevention Level during Acceleration	0 to 150*1	*1	×
	L3-03	Stall Prevention Limit during Acceleration/Deceleration	0 to 100	50%	×
	L3-04	Stall Prevention Selection during Deceleration	0,1,4,6*2	1	×

U Parameter List (continued)

Function	No.	Name	Range	Default	Changes during Run
Stall Prevention	L3-05	Stall Prevention Selection during Run	0 to 2	1	×
	L3-06	Stall Prevention Level during Run	30 to 150*1	*1	×
	L3-14	Stall Prevention Level during Deceleration	100 to 200*1	*1	×
	L3-22	Deceleration Time at Stall Prevention during Acceleration	0.0 to 6000.0	0.0 s	×
	L3-23	Automatic Reduction Selection for Stall Prevention during Run	0,1	0	×
	L3-27	Stall Prevention Detection Time	0 to 5000	50 ms	×
	L3-36	Vibration Suppression Gain during Acceleration (with Current Limit)	0.0 to 100.0	*2	×
	L3-39	Current-limited Integral Time Constant during Acceleration	1.0 to 1000.0	100.0 ms	×
	L3-40	Current-limited Maximum S-curve Selection during Acceleration	0,1	0	×
	L3-41	Vibration Suppression Gain during Deceleration (with Current Limit)	0.0 to 100.0	*2	×
	L3-44	Current-limited Integral Time Constant during Deceleration	1.0 to 1000.0	100.0 ms	×
	L3-45	Current-limited Maximum S-curve Selection during Deceleration	0,1	0	×
Speed Detection	L4-01	Speed Agreement Detection Level	0.0 to 400.0*2	*2	×
	L4-02	Speed Agreement Detection Width	0.0 to 20.0	*2	×
	L4-03	Speed Agreement Detection Level(+/-)	-400.0 to +400.0*2	*2	×
	L4-04	Speed Agreement Detection Width(+/-)	0.0 to 20.0	*2	×
	L4-05	Frequency Reference Loss Detection Selection	0,1	0	×
	L4-06	Frequency Reference at Reference Loss	0.0 to 100.0	80%	×
	L4-07	Speed Agree Detection Selection	0,1	0	×
Fault Restart	L5-01	Number of Auto Restart Attempts	0 to 10	0	×
	L5-02	Auto Restart Fault Output Operation Selection	0,1	0	×
	L5-04	Fault Reset Interval Time	0.5 to 600.0	10.0 s	×
	L5-05	Fault Reset Operation Selection	0,1	0	×
Torque Detection	L6-01	Torque Detection Selection 1	0 to 8	0	×
	L6-02	Torque Detection Level 1	0 to 300	150%	×
	L6-03	Torque Detection Time 1	0.0 to 10.0	0.1 s	×
	L6-04	Torque Detection Selection 2	0 to 8	0	×
	L6-05	Torque Detection Level 2	0 to 300	150%	×
	L6-06	Torque Detection Time 2	0.0 to 10.0	0.1 s	×
	L6-08	Mechanical Weakening Detection Operation	0 to 8	0	×
	L6-09	Mechanical Weakening Detection Speed Level	-110.0 to +110.0	110.0%	×
	L6-10	Mechanical Weakening Detection Time	0.0 to 10.0	0.1 s	×
	L6-11	Mechanical Weakening Detection Start Time	0 to 65535	0h	×
Torque Limit	L7-01	Forward Torque Limit	0 to 300	200%	×
	L7-02	Reverse Torque Limit	0 to 300	200%	×
	L7-03	Forward Regenerative Torque Limit	0 to 300	200%	×
	L7-04	Reverse Regenerative Torque Limit	0 to 300	200%	×
	L7-06	Torque Limit Integral Time Constant	5 to 10000	200 ms	×
	L7-07	Torque Limit Control Method Selection during Accel/Decel	0,1	0	×
	L7-16	Torque Limit Process at Start	0,1	1	×
Drive Protection	L8-02	Overheat Alarm Level	50 to 150	*1	×
	L8-03	Overheat Pre-Alarm Operation Selection	0 to 4	3	×
	L8-07	Output Phase Loss Protection Selection	0 to 2	0	×
	L8-09	Output Ground Fault Detection Selection	0,1	1	×
	L8-10	Heatsink Cooling Fan Operation Selection	0,1	0	×
	L8-11	Heatsink Cooling Fan Off Delay Time	0 to 300	60 s	×
	L8-12	Ambient Temperature Setting	-10 to +50	40°C	×
	L8-15	oL2 Characteristics Selection at Low Speeds	0,1	1	×
	L8-18	Software Current Limit Selection	0,1	0	×
	L8-19	Frequency Reduction Rate during Overheat Pre-Alarm	0.1 to 0.9	0.8	×
	L8-27	Overcurrent Detection Gain	0.0 to 400.0	300.0%	×
	L8-29	Current Unbalance Detection (LF2)	0,2	2	×
	L8-32	Cooling Fan Failure Selection	0 to 2	1	×
	L8-35	Installation Method Selection	0 to 3	*3	×
	L8-38	Carrier Frequency Reduction Selection	0 to 2	*1	×
	L8-40	Carrier Frequency Reduction Off-Delay Time	0.00 to 2.00	*2	×
	L8-41	High Current Alarm Selection	0,1	0	×
	L8-93	LSo Detection Time at Low Speed	0.0 to 10.0	1.0 s	×

Function	No.	Name	Range	Default	Changes during Run
Drive Protection	L8-94	LSo Detection Level at Low Speed	0 to 10	3%	×
	L8-95	Average LSo Frequency at Low Speed	1 to 50	10	×
	L9-03	Carrier Frequency Reduction Level Selection	0,1	0	×
	L9-12	SoH Alarm Selection during bb	0,1	0	×
Hunting Prevention	n1-01	Hunting Prevention Selection	0,1	1	×
	n1-02	Hunting Prevention Gain Setting	0.00 to 2.50	1.00	×
	n1-03	Hunting Prevention Time Constant	0 to 500	*3	×
	n1-05	Hunting Prevention Gain while in Reverse	0.00 to 2.50	0.00	×
Speed Feedback Detection Control (AFR) Tuning	n2-01	Speed Feedback Detection Control(AFR) Gain	0.00 to 10.00	1.00	×
	n2-02	Speed Feedback Detection Control(AFR) Time Constant 1	0 to 2000	50 ms	×
Overexcitation Braking	n3-13	Overexcitation Deceleration Gain	1.00 to 2.00	1.10	×
Feed Forward Control	n5-01	Feed Forward Control Selection	0,1	0	×
	n5-02	Motor Acceleration Time	0.001 to 10.000	*1	×
	n5-03	Feed Forward Control Gain	0.00 to 100.00	1.00	×
Online Tuning	n6-01	Online Tuning Selection	0 to 2	0	×
	n6-05	Online Tuning Gain	0.1 to 50.0	1.0	×
PM Motor Control Tuning	n8-01	Initial Rotor Position Estimation Current	0 to 100	50%	×
	n8-02	Pole Attraction Current	0 to 150	80%	×
	n8-11	Induction Voltage Estimation Gain 2	0.0 to 1000.0	dep. On n8-72	×
	n8-14	Polarity Compensation Gain 3	0.000 to 10.000	1.000	×
	n8-15	Polarity Compensation Gain 4	0.000 to 10.000	0.500	×
	n8-21	Motor Ke Gain	0.80 to 1.00	0.90	×
	n8-35	Initial Rotor Position Detection Selection	0 to 2	1	×
	n8-36	High Frequency Injection Level	200 to 1000	500 Hz	×
	n8-37	High Frequency Injection Amplitude	0.0 to 50.0	20%	×
	n8-39	Low Pass Filter Cutoff Frequency for High Frequency Injection	0 to 1000	50 Hz	×
	n8-45	Speed Feedback Detection Control Gain (for PM Motors)	0.00 to 10.00	0.80	×
	n8-47	Pull-In Current Compensation Time Constant (for PM Motors)	0.0 to 100.0	5.0 s	×
	n8-48	Pull-In Current (for PM Motors)	20 to 200	30%	×
	n8-49	d-Axis Current for High Efficiency Control (for PM Motors)	-200.0 to 0.0	dep. On E5-01	×
	n8-51	Acceleration/Deceleration Pull-In Current (for PM Motors)	0 to 200	50%	×
	n8-54	Voltage Error Compensation Time Constant	0.00 to 10.00	1.00 s	×
	n8-55	Load Inertia	0 to 3	0	×
	n8-57	High Frequency Injection	0,1	0	×
	n8-62	Output Voltage Limit (for PM Motors)	0.0 to 230.0*4	200.0 V*4	×
	n8-69	Speed Calculation Gain	0.00 to 20.00	1.00	×
	n8-72	Speed Estimation Method Selection	0,1	1	×
	n8-84	Polarity Judge Current	0 to 150	100%	×
Digital Operator Display Selection	o1-01	Drive Mode Unit Monitor Selection	104 to 914	106	○
	o1-02	User Monitor Selection after Power Up	1 to 5	1	○
	o1-03	Digital Operator Display Selection	0 to 3	*2	×
	o1-04	V/f Pattern Display Unit	0,1	*2	×
	o1-05	LCD Contrast Control	0 to 5	3	○
	o1-10	User-Set Display Units Maximum Value	1 to 60000	dep. On o1-03	×
	o1-11	User-Set Display Units Decimal Display	0 to 3	dep. On o1-03	×
Digital Operator Keypad Functions	o2-01	LO/RE (LOCAL/REMOTE) Key Function Selection	0,1	1	×
	o2-02	STOP Key Function Selection	0,1	1	×
	o2-03	User Parameter Default Value	0 to 2	0	×
	o2-04	Drive Model Selection	—	dep. on drive capacity	×
	o2-05	Frequency Reference Setting Method Selection	0,1	0	×
	o2-06	Operation Selection when Digital Operator is Disconnected	0,1	0	×
	o2-07	Motor Direction at Power Up when Using Operator	0,1	0	×
	o2-09	Reserved	—	—	×

Function	No.	Name	Range	Default	Changes during Run
Copy Function	o3-01	Copy Function Selection	0 to 3	0	×
	o3-02	Copy Allowed Selection	0,1	0	×
Maintenance Monitor Settings	o4-01	Cumulative Operation Time Setting	0 to 9999	0	×
	o4-02	Cumulative Operation Time Selection	0,1	0	×
	o4-03	Cooling Fan Operation Time Setting	0 to 9999	0	×
	o4-05	Capacitor Maintenance Setting	0 to 150	0%	×
	o4-07	DC Bus Pre-Charge Relay Maintenance Setting	0 to 150	0%	×
	o4-11	U2, U3 Initialization	0,1	0	×
	o4-12	kWh Monitor Initialization	0,1	0	×
	o4-13	Number of Run Commands Counter Initialization	0,1	0	×
	o4-19	Power Unit Price	0.00 to 650.00	000.00	×
DriveWorksEZ Parameters	q1-01 to q6-07	DriveWorksEZ Parameters	—	—	×
	r1-01 to r1-40	DriveWorksEZ Connection Parameters 1 to 20 (upper/lower)	—	—	×
Induction Motor Auto-Tuning	T1-00	Motor 1/Motor 2 Selection	1,2	1	×
	T1-01	Auto-Tuning Mode Selection	0,2,3,4,5,8,9	*2	×
	T1-02	Motor Rated Power	0.00 to 650.00	*1	×
	T1-03	Motor Rated Voltage	0.0 to 255.0*4	200.0V*4	×
	T1-04	Motor Rated Current	10% to 150% of the drive rated current	*3	×
	T1-05	Motor Base Frequency	0.0 to 400.0	60.0 Hz	×
	T1-06	Number of Motor Poles	2 to 48	4	×
	T1-07	Motor Base Speed	0 to 24000	1750min^{-1}	×
	T1-08	PG Number of Pulses Per Revolution	0 to 60000	600 ppr	×
	T1-09	Motor No-Load Current (Stationary Auto-Tuning)	0 to T1-04	—	×
	T1-10	Motor Rated Slip (Stationary Auto-Tuning)	0.00 to 20.00	—	×
	T1-11	Motor Iron Loss	0 to 65535	14 W*1	×
PM Motor Auto-Tuning	T2-01	PM Motor Auto-Tuning Mode Selection	0,1,2,3,8,9, 11,13,14	0	×
	T2-02	PM Motor Code Selection	0000 to FFFF	*1	×
	T2-03	PM Motor Type	0,1	1	×
	T2-04	PM Motor Rated Power	0.00 to 650.00	*1	×
	T2-05	PM Motor Rated Voltage	0.0 to 255.0*4	200.0V*4	×
	T2-06	PM Motor Rated Current	10% to 150% of the drive rated current	*3	×
	T2-07	PM Motor Base Frequency	0.0 to 400.0	87.5 Hz	×
	T2-08	Number of PM Motor Poles	2 to 48	6	×
	T2-09	PM Motor Base Speed	0 to 24000	1750min^{-1}	×
	T2-10	PM Motor Stator Resistance	0.000 to 65.000	dep. On T2-02	×
	T2-11	PM Motor d-Axis Inductance	0.00 to 600.00	dep. On T2-02	×
	T2-12	PM Motor q-Axis Inductance	0.00 to 600.00	dep. On T2-02	×
	T2-13	Induced Voltage Constant Unit Selection	0,1	1	×
	T2-14	PM Motor Induced Voltage Constant (Ke)	0.0 to 2000.0	dep. On T2-02	×
	T2-15	Pull-In Current Level for PM Motor Tuning	0 to 120	30%	×
	T2-16	PG Number of Pulses Per Revolution for PM Motor Tuning	0 to 15000	1024 ppr	×
	T2-17	Encoder Z-Pulse Offset ($\Delta\theta$)	-180.0 to +180.0	0.0 deg	×

Function	No.	Name	Range	Default	Changes during Run
ASR and Inertia Tuning	T3-01	Inertia Tuning Frequency Reference	0.1 to 20.0	3.0 Hz	×
	T3-02	Inertia Tuning Reference Amplitude	0.1 to 10.0	0.5 rad	×
	T3-03	Motor Inertia	0.0001 to 600.00	*1	×
	T3-04	ASR Response Frequency	0.1 to 50.0	10.0 Hz	×

*1 : Value depends on other related parameter settings. Refer to U1000 Technical Manual for details.
*2 : Default setting depends on the control mode (A1-02). Refer to U1000 Technical Manual for details.
*3 : Default setting depends on drive capacity (o2-04). Refer to U1000 Technical Manual for details.
*4 : Value shown here is for 200 V class drives. Double the value when using a 400 V class drive.
*5 : Parameter is not reset to the default value when the drive is initialized (A1-03).
*6 : Value in parenthesis is the default setting for a 3-wire sequence (A1-03=3330).

U Standard Specifications

200 V Class

ND: Normal Duty, HD: Heavy Duty

Model CIMR-UA□			2□0028	2□0042	2□0054	2□0068	2□0081	2□0104	2□0130	2□0154	2□0192	2□0248
Rated Input/Output	Rated Input Current[*1] A	ND	25	38	49	62	74	95	118	140	175	226
		HD	20	25	38	49	62	74	95	118	140	175
	Rated Input Capacity[*2] kVA	ND	12	17	22	28	34	43	54	64	80	103
		HD	9	12	17	22	28	34	43	54	64	80
	Rated Output Current[*4*5] A	ND	28	42	54	68	81	104	130	154	192	248
		HD	22	28	42	54	68	81	104	130	154	192
	Overload Tolerance		HD Rating: 150% of rated output current for 60 s, ND Rating: 120% of rated output current for 60 s (Derating may be required for repetitive loads)									
	Carrier Frequency		4 kHz (User adjustable up to 10 kHz. Derating may be required.)									
	Max. Output Voltage		Depends on input voltage									
	Max. Output Frequency		400 Hz									
Power	Rated Voltage/Rated Frequency		Three-phase AC power supply: 200 to 240 Vac 50/60 Hz									
	Allowable Voltage Fluctuation		-15% to +10%									
	Allowable Frequency Fluctuation		± 3% (Frequency fluctuation rate: 1 Hz/100 ms or less)									
	Allowable Power Voltage Imbalance between Phases		less than 2%									
Harmonic Current Distortion Rate[*6]			5% or less (IEEE 519)									
Input Power Factor			0.98 or more (for rated load)									

400 V Class

Model CIMR-UA□			4□0011	4□0014	4□0021	4□0027	4□0034	4□0040	4□0052	4□0065	4□0077	4□0096	4□0124	4□0156
Rated Input/Output	Rated Intput Current[*1] A	ND	10	13	19	25	31	36	47	59	70	87	113	142
		HD	8.7	10	13	19	25	31	36	47	59	70	87	113
	Rated Input Capacity[*3] kVA	ND	9	12	17	22	28	33	43	54	64	80	103	130
		HD	8	9	12	17	22	28	33	43	54	64	80	103
	Rated Output Current[*4*5] A	ND	11	14	21	27	34	40	52	65	77	96	124	156
		HD	9.6	11	14	21	27	34	40	52	65	77	96	124

Model CIMR-UA□			4□0180	4□0216	4□0240	4□0302	4□0361	4□0414	4□0477	4□0590	4□0720[*7]	4□0900[*7]	4□0930[*7]
Rated Input/Output	Rated Intput Current[*1] A	ND	164	197	218	275	329	377	434	537	655	819	846
		HD	142	164	197	218	275	329	377	434	537	655	819
	Rated Input Capacity[*3] kVA	ND	150	180	200	251	300	344	396	490	598	748	773
		HD	130	150	180	200	251	300	344	396	490	598	748
	Rated Output Current[*4*5] A	ND	180	216	240	302	361	414	477	590	720	900	930
		HD	156	180	216	240	302	361	414	477	590	720	900

Rated output	Overload Tolerance	HD Rating: 150% of rated output current for 60 s, ND Rating: 120% of rated output current for 60 s (Derating may be required for repetitive loads)
	Carrier Frequency	CIMR-U□4□0011 to 4□0414 : 4 kHz (User adjustable up to 6 kHz. Derating may be required.) CIMR-U□4□0477 to 4□0930 : 3 kHz
	Max. Output Voltage	Depends on input voltage
	Max. Output Frequency	400 Hz
Power	Rated Voltage/ Rated Frequency	Three-phase AC power supply (CIMR-U□4A□/4P□): 380 to 500 Vac*8 50/60 Hz Three-phase AC power supply (CIMR-U□4E□/4W□): 380 to 480 Vac 50/60 Hz
	Allowable Voltage Fluctuation	-15% to +10%
	Allowable Frequency Fluctuation	± 3% (Frequency fluctuation rate: 1 Hz/100 ms or less)
	Allowable Power Voltage Imbalance between Phases	less than 2%
Harmonic Current Distortion Rate[*6]		5% or less (IEEE 519)
Input Power Factor		0.98 or more (for rated load)

*1 : Assumes operation at the rated output current. This value may fluctuate based on the power supply side impedance, as well as the input current, power supply transformer, and wiring conditions.
*2 : The rated input capacity is calculated by multiplying the power line voltage (240 V) by 1.1.
*3 : The rated input capacity is calculated by multiplying the power line voltage (480 V) by 1.1.
*4 : The rated output current of the drive should be equal to or greater than the motor rated current.
*5 : This value assumes a carrier frequency of 4 kHz for models CIMR-U□2□0028 to 2□0248, 4□0011 to 4□0414 and a carrier frequency of 3 kHz for models CIMR-U□4□0477 to 4□0930. Increasing the carrier frequency requires a reduction in current.
*6 : When the harmonic current distortion rate is 5% or less, the maximum output voltage is calculated by multiplying input power voltage by 0.87. You must also change the parameter from the default setting.
*7 : Models CIMR-U□4□0720 to 4□0930 need installation of standard configuration device (harmonic filter module).
*8 : Use a three-phase power supply of 380 to 480 Vac for models CIMR-U□4□0477 to 4□0930 with an EMC filter connected.

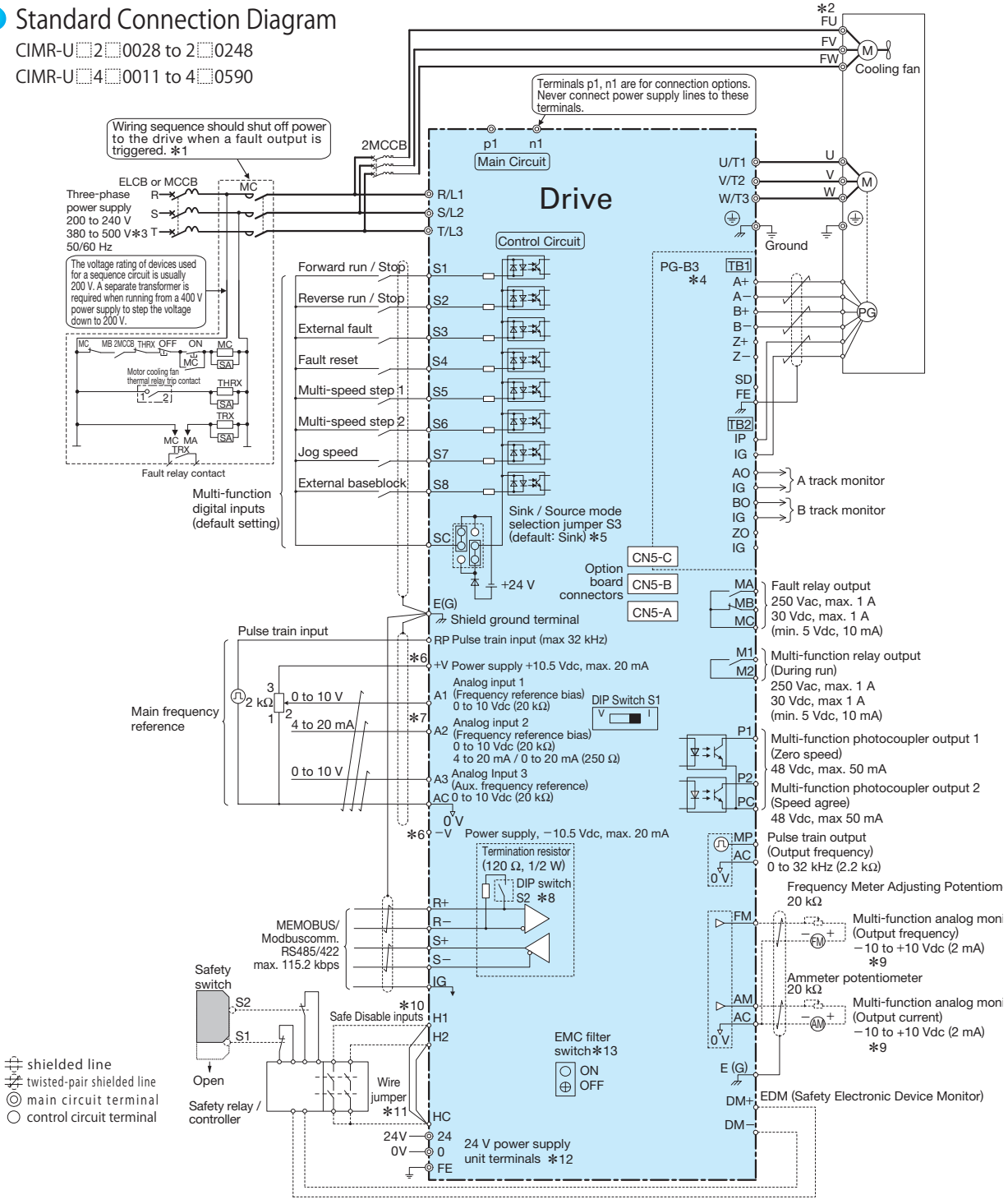
Common Specifications

Item		Specifications
Control Characteristics	Control Method	V/f Control, V/f Control with PG, Open Loop Vector Control, Closed Loop Vector Control, Open Loop Vector Control for PM, Advanced Open Loop Vector Control for PM, Closed Loop Vector Control for PM
	Frequency Control Range	0.01 to 400 Hz
	Frequency Accuracy (Temperature Fluctuation)	Digital reference: within ±0.01% of the max. output frequency (-10 to +40°C) Analog reference: within ±0.1% of the max. output frequency (25 ±10°C)
	Frequency Setting Resolution	Digital reference: 0.01 Hz, Analog reference: 0.03 Hz / 60 Hz (11 bit)
	Output Frequency Resolution	0.001 Hz
	Frequency Setting Resolution	Main frequency reference: -10 to +10 Vdc, 0 to 10 Vdc (20 k Ω), 4 to 20 mA (250 Ω), 0 to 20 mA (250 Ω) Main speed reference: Pulse train input (max. 32 kHz)
	Starting Torque	V/f Control 150%/3 Hz V/f Control with PG 150%/3 Hz Open Loop Vector Control 200%/0.3 Hz[*1] Closed Loop Vector Control 200%/0 min^{-1}[*1] Open Loop Vector Control for PM 100%/5% Speed Advanced Open Loop Vector Control for PM 200%/0 min^{-1}[*1] Closed Loop Vector Control for PM 200%/0 min^{-1}[*1]
	Speed Control Range	V/f Control 1: 40 V/f Control with PG 1: 40 Open Loop Vector Control 1: 200 Closed Loop Vector Control 1: 1500 Open Loop Vector Control for PM 1: 20 Advanced Open Loop Vector Control for PM 1: 100 Closed Loop Vector Control for PM 1: 1500
	Speed Control Accuracy	±0.2% in Open Loop Vector Control (25 ±10°C), ±0.02% in Closed Loop Vector Control (25 ±10°C)[*2]
	Speed Response	10 Hz in Open Loop Vector Control (25 ±10°C), 250 Hz in Closed Loop Vector Control (25 ±10°C) (excludes temperature fluctuation when performing Rotational Auto-Tuning)
	Torque Limit	Parameters setting allow separate limits in four quadrants (available in OLV, CLV, AOLV/PM, CLV/PM)
	Accel/Decel Time	0.00 to 6000.0 s (4 selectable combinations of independent acceleration and deceleration settings)
	Braking Torque	Same value as overload tolerance
	V/f Characteristics	User-selected programs and V/f preset patterns possible
	Main Control Functions	Torque Control, Droop Control, Speed/Torque Control switch, Feed Forward Control, Zero Servo Control, Momentary Power Loss Ride-Thru, Speed Search, Synchronous Transfer with Commercial Power Supply, Overtorque detection, torque limit, 17 Step Speed (max.), accel/decel time switch, S-curve accel/decel, 3-wire sequence, Auto-Tuning (rotational, stationary), Dwell, cooling fan on/off switch, slip compensation, torque compensation, Frequency Jump, Upper/lower limits for frequency reference, DC Injection Braking at start and stop, High Slip Braking, PID control (with Sleep function), Energy Saving Control, MEMOBUS comm. (RS-485/422, max. 115.2 kbps), Fault Restart, Application Presets, DriveWorksEZ (customized functions), Removable Terminal Block with Parameter Backup, Online Tuning, Overexcitation Deceleration, Inertia (ASR) Tuning, High Frequency Injection, etc.
Protection Function	Power Supply Regeneration	Available
	Motor Protection	Motor overheat protection based on output current
	Momentary Overcurrent Protection	Drive stops when output current reaches about 200% of Heavy Duty Rating.
	Overload Protection	Drive stops after 60 s at 150% of rated output current (when set for Heavy Duty performance)[*3]
	Input Power Overvoltage Protection	200 V class: Stops when input voltage exceeds approx. 315 V, 400 V class: Stops when input voltage exceeds approx. 630 V
	Input Power Undervoltage Protection	200 V class: Stops when input voltage falls below approx. 150 V, 400 V class: Stops when input voltage falls below approx. 300 V
	Momentary Power Loss Ride-Thru	Immediately stop after 2 ms or longer power loss.[*4] Continuous operation during power loss up to 2 s (standard).[*5]
	Heatsink Overheat Protection	Thermistor
	Stall Prevention	Stall prevention during acceleration/deceleration and constant speed operation
	Ground Fault Protection	Protection by electronic circuit[*6]
	Charge LCD	Charge LED remains lit until DC bus has fallen below approx. 50 V
Environment	Area of Use	Indoors
	Ambient Temperature	-10 to +50°C (open-chassis), -10 to +40°C (enclosure)
	Humidity	95% RH or less (no condensation)
	Storage Temperature	-20 to +60°C (short-term temperature during transportation)
	Altitude	Up to 1000 meters[*7]
	Shock	10 to 20 Hz: 9.8 m/s^2 (CIMR-U□4□0477 to 4□0930: 5.9 m/s^2) 20 to 55 Hz: 5.9 m/s^2 (CIMR-U□2□0104 to 2□0248, 4□0096 to 4□0930: 2.0 m/s^2)
Standards Compliance		• UL508C • IEC/EN61800-3, IEC/EN61800-5-1 • Two Safe Disable inputs and 1EDM output according to ISO/EN13849-1 Cat.3 Ple, IEC/EN61508 SIL3
Protection Design		IP00 open-chassis, UL Type 1 enclosure[*8*9*10]

*1 : Current derating is required.
*2 : Speed control accuracy may vary slightly depending on installation conditions or motor used. Contact Yaskawa for consultation.
*3 : Overload protection may be triggered when operating with 150% of the rated output current if the output frequency is less than 6 Hz.
*4 : May be shorter due to load conditions and motor speed.
*5 : A separate Momentary Power Loss Ride-Thru Unit is required for the drives if the application needs to continue running during a momentary power loss up to 2 s. Contact Yaskawa for applications such as momentary power loss and phase loss of trolley feeds of cranes.
*6 : Protection is provided when the motor is grounded during Run. Protection may not be provided under the following conditions:
・Low resistance to ground from the motor cable or terminal block.
・Drive already has a short-circuit when the power is turned on.
*7 : Up to 3000 m with output current and voltage derating. Refer to Technical Manual for details.
*8 : Optional UL Type 1 kit is required.
*9 : Removing the top protective cover on an UL Type 1 enclosure drive converts this drive to an IP20 conformity.
*10: The UL Type 1 enclosure does not support models CIMR-U□4□0720 to 4□0930.

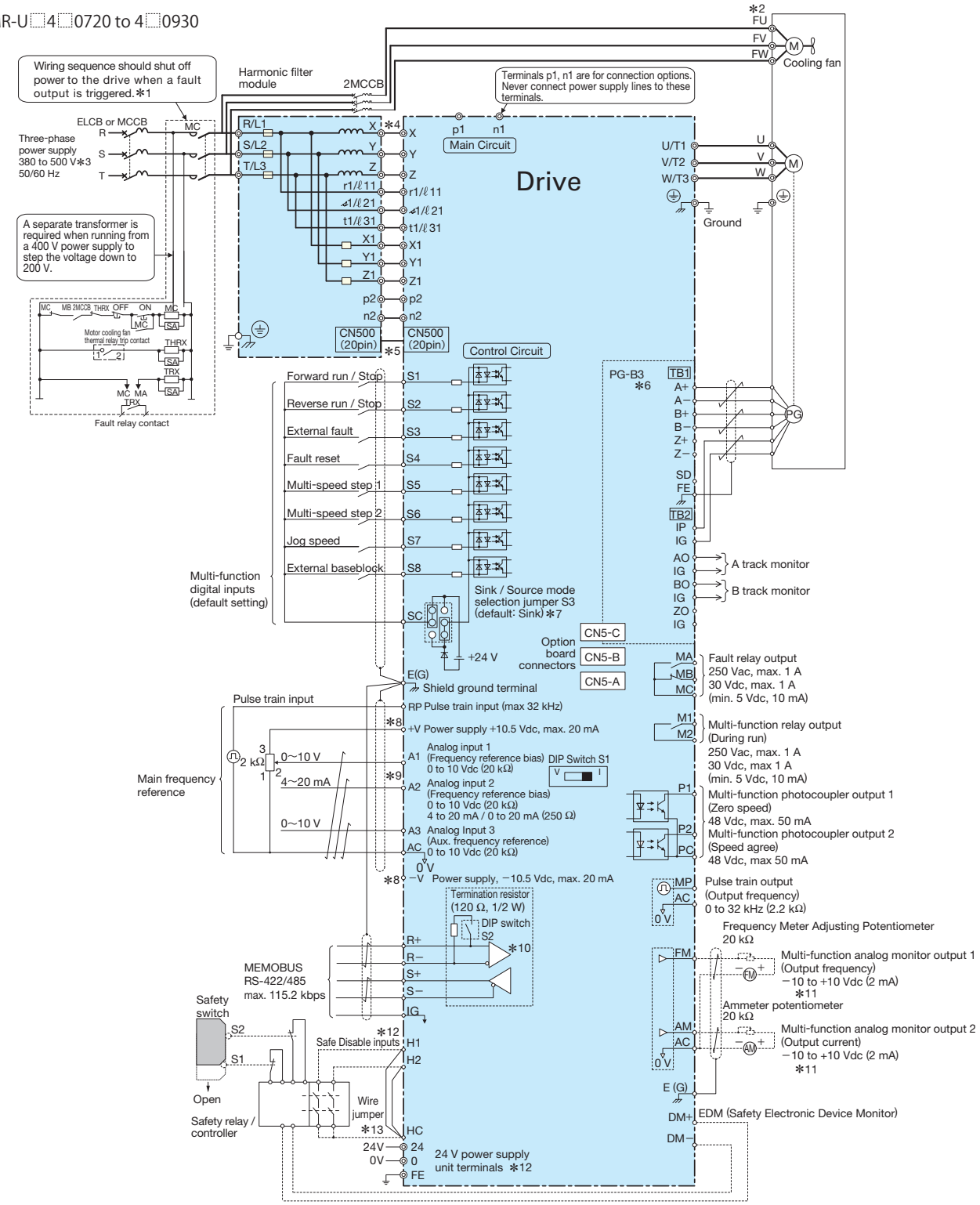
Standard Connection Diagram

CIMR-U□2□0028 to 2□0248
CIMR-U□4□0011 to 4□0590



* 1 : Note that if the drive is set to trigger a fault output whenever the fault restart function is activated (L5-02 = 1), then a sequence to interrupt power when a fault occurs will result in shutting off the power to the drive as the drive attempts to restart itself. The default setting for L5-02 is 0 (fault output not active during restart attempt).
* 2 : Self-cooling motors do not require wiring that would be necessary with motors using a cooling fan.
* 3 : Use a three-phase power supply of 380 to 480 Vac for models CIMR-U□4E□ and 4W□ with built-in EMC filters that are included in the lineup of models CIMR-U□4□0011 to 4□0414. Use a three-phase power supply of 380 to 480 Vac for models CIMR-U□4□0477 to 4□0590 when using these models with an EMC filter connected.
* 4 : For control modes that do not use a motor speed feedback signal, PG option card wiring is not necessary.
* 5 : This figure shows an example of a sequence input to S1 through S8 using a non-powered relay or an NPN transistor. Use jumper S3 to select the sink mode for the use of an internal power supply or the source mode for the use of an external power supply.
* 6 : The maximum output current capacity for the +V and −V terminals on the control circuit is 20 mA. Never short terminals +V, −V, and AC, as this can cause erroneous operation or damage the drive.
* 7 : Set DIP switch S1 to select between a voltage or current input signal to terminal A2. The default setting is for current input.
* 8 : Enable the termination resistor in the last drive in a MEMOBUS/Modbus network by setting DIP switch S2 to the ON position.
* 9 : Monitor outputs work with devices such as analog frequency meters, ammeters, voltmeters, and wattmeters. Do not use these outputs in a feedback loop.
∗10 : The sink/source setting for the Safe Disable input is the same as with the sequence input. Jumper S3 has the drive set for an external power supply. When not using the Safe Disable input feature, remove the jumper shorting the input and connect an external power supply.
∗11 : Disconnect the wire jumper between H1 - HC and H2 - HC when utilizing the Safe Disable input.
∗12 : Models CIMR-UA□P□ and UA□W□ have 24 V power supply unit terminals. The main circuit power supply can be turned off separately even when power is supplied to the control circuit.
∗13 : Models CIMR-U□□E□ and CIMR-U□□W□ have an EMC filter switch. Models CIMR-U□4□0477 to 4□0590 with a stand-alone EMC filter do not have an EMC filter switch.

CIMR-U□4□0720 to 4□0930



* 1 : Note that if the drive is set to trigger a fault output whenever the fault restart function is activated (L5-02 = 1), then a sequence to interrupt power when a fault occurs will result in shutting off the power to the drive as the drive attempts to restart itself. The default setting for L5-02 is 0 (fault output not active during restart attempt).

* 2 : Self-cooling motors do not require wiring that would be necessary with motors using a cooling fan.

* 3 : Use a three-phase power supply of 380 to 480 Vac when using a drive with an EMC filter connected.

* 4 : The cable between the drive and the harmonic filter module should not exceed 5 m.

* 5 : Be sure to wire module connector CN500 to connect the standard configuration device (harmonic filter module) and the drive before turning on or operating the drive.

* 6 : For control modes that do not use a motor speed feedback signal, PG option card wiring is not necessary.

* 7 : This figure shows an example of a sequence input to S1 through S8 using a non-powered relay or an NPN transistor.
Use jumper S3 to select the sink mode for the use of an internal power supply or the source mode for the use of an external power supply.

* 8 : The maximum output current capacity for the +V and −V terminals on the control circuit is 20 mA. Never short terminals +V, −V, and AC, as this can cause erroneous operation or damage the drive.

* 9 : Set DIP switch S1 to select between a voltage or current input signal to terminal A2. The default setting is for current input.

∗10 : Enable the termination resistor in the last drive in a MEMOBUS/Modbus network by setting DIP switch S2 to the ON position.

∗11 : Monitor outputs work with devices such as analog frequency meters, ammeters, voltmeters, and wattmeters. Do not use these outputs in a feedback loop.

∗12 : The sink/source setting for the Safe Disable input is the same as with the sequence input. Jumper S3 has the drive set for an external power supply. When not using the Safe Disable input feature, remove the jumper shorting the input and connect an external power supply.

∗13 : Disconnect the wire jumper between H1 - HC and H2 - HC when utilizing the Safe Disable input.

∗14 : Models CIMR-U□□P□ and U□□W□ have 24 V power supply unit terminals. The main circuit power supply can be turned off separately even when power is supplied to the control circuit.

Note: Be sure to use a stand-alone EMC filter for models CIMR-U□4□0720 to 4□0930.

Terminal Functions

U1000 Drive

Main Circuit Terminals

Voltage	200 V	400 V
Model CIMR-UA□	2□0028 to 2□0248	4□0011 to 4□0590

Terminal	Signal Function		Description
R/L1, S/L2, T/L3	Main circuit input power supply		Connects line power to the drive.
U/T1, V/T2, W/T3	Drive output		Connects to the motor.
p1, n1	Momentary power loss recovery unit input		These are the DC voltage terminals that connect to a momentary power loss recovery unit.
⏚	100 Ω or less	10 Ω or less	Grounding terminal

Voltage	400 V
Model CIMR-UA□	4□0720 to 4□0930

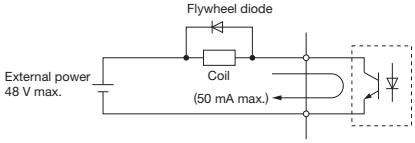
Terminal	Signal Function	Description
X, Y, Z	Main circuit input power supply1	These are the power supply input terminals that connect to the standard configuration device (harmonic filter module).
X1, Y1, Z1	Main circuit input power supply2	These are the power supply input terminals that connect to the standard configuration device (harmonic filter module).
r1/ℓ11, s1/ℓ21, t1/ℓ31	Power supply voltage detection inputs	These terminals are to connect to the standard configuration device (harmonic filter module) and to detect the power supply voltage order and voltage levels.
U/T1, V/T2, W/T3	Drive output	Connects to the motor.
p1, n1	Momentary power loss recovery unit input	These are the DC voltage terminals that connect to a momentary power loss recovery unit.
p2, n2	DC voltage output	These are the DC voltage terminals that connect to the harmonic filter module.
⏚	10 Ω or less	Grounding terminal

Control Circuit Input Terminals (200 V/400 V Class)

Terminal Type	Terminal	Signal Function	Description	Signal Level
Multi-Function Digital Input	S1	Multi-function input selection 1	Closed: Forward run (default) Open: Stop (default)	Photocoupler 24 Vdc, 8 mA
	S2	Multi-function input selection 2	Closed: Reverse run (default) Open: Stop (default)	
	S3	Multi-function input selection 3	External fault, N.O. (default)	
	S4	Multi-function input selection 4	Fault reset (default)	
	S5	Multi-function input selection 5	Multi-step speed reference 1 (default)	
	S6	Multi-function input selection 6	Multi-step speed reference 2 (default)	
	S7	Multi-function input selection 7	Jog frequency (default)	
	S8	Multi-function input selection 8	Closed: External baseblock	
	SC	Multi-function input selection common	Multi-function input selection common	
Main Frequency Reference Input	RP	Multi-function pulse train input	Frequency reference (default) (H6-01 = 0)	0 to 32 kHz (3 kΩ)
	+V	Setting power supply	+10.5 V power supply for analog reference (20 mA max.)	
	−V	Setting power supply	− 10.5 V power supply for analog reference (20 mA max.)	
	A1	Multi-function analog input 1	− 10 to +10 Vdc for − 100 to +100%, 0 to 10 Vdc for 0 to 100% (impedance 20 kΩ), Main frequency reference (default)	
	A2	Multi-function analog input 2	DIP switch S1 sets the terminal for a voltage or current input signal − 10 to +10 Vdc for − 100 to +100%, 0 to 10 Vdc for 0 to 100% (impedance 20 kΩ) 4 to 20 mA for 0 to 100%, 0 to 20 mA for 0 to 100% (impedance 250 Ω) Added to the reference value of the analog frequency for the main frequency reference (default)	
	A3	Multi-function analog input 3	− 10 to +10 Vdc for − 100 to +100%, 0 to 10 Vdc for 0 to 100% (impedance 20 kΩ) Auxiliary frequency reference (default)	
	AC	Frequency reference common	0 V	
	E(G)	Connection to wire shielding and option card ground wire	−	
Multi-Function Photocoupler Output	P1	Multi-function photocoupler output (1)	Zero speed (default)	48 Vdc or less, 2 to 50 mA Photocoupler output*1
	P2	Multi-function photocoupler output (2)	Speed agree (default)	
	PC	Photocoupler output common	−	
Fault Relay Output	MA	N.O. output	Closed: Fault	Relay output 250 Vac or less, 10 mA to 1 A, 30 Vdc or less, 10 mA to 1 A Minimum load: 5 Vdc, 10 mA
	MB	N.C. output	Open: Fault	
	MC	Digital output common	−	
Multi-Function Digital Output*2	M1	Multi-function digital output	During run (default) Closed: During run	
	M2			
Monitor Output	MP	Pulse train input	Output frequency (default) (H6-06 = 102)	0 to 32 kHz (2.2 kΩ)
	FM	Multi-function analog monitor (1)	Output frequency (default)	0 to 10 Vdc for 0 to 100% − 10 to +10 Vdc for − 100 to +100% Resolution: 1/1000
	AM	Multi-function analog monitor (2)	Output current (default)	
	AC	Analog common	0 V	
Safety Input	H1	Safety input 1	24 Vdc 8 mA. One or both open: Output disabled. Both closed: Normal operation. Internal impedance 3.3 kΩ, switching time at least 1 ms.	
	H2	Safety input 2		
	HC	Safety input common	Safety input common	
Safety Monitor Output	DM+	Safety monitor output	Outputs status of Safe Disable function. Closed when both Safe Disable channels are closed.	48 Vdc or less, 50 mA or les
	DM−	Safety monitor output common		

*1 : Connect a flywheel diode as shown below when driving a reactive load such as a relay coil. Diode must be rated higher than the circuit voltage.

*2 : Refrain from assigning functions to terminals M1 and M2 that involve frequent switching, as doing so may shorten relay performance life. Switching life is estimated at 200,000 times (assumes 1 A, resistive load).



Serial Communication Terminals (200 V/400 V Class)

Classification	Terminal	Signal Function	Description	Signal Level
RS-485/RS-422 Communication	R+	Communications input (+)	MEMOBUS/Modbus communications: Use a RS-485 or RS-422 cable to connect the drive.	RS-422/RS-485 MEMOBUS/Modbus communications protocol 115.2 kbps (max.)
	R−	Communications input (−)		
	S+	Communications output (+)		
	S−	Communications output (−)		
	IG	Shield ground	0 V	

U1000　Standard Configuration Devices

【CIMR-U□4□0720 to 4□0930】Harmonic Filter Module

Terminal	Signal Function	Description
R/L1, S/L2, T/L3	Main circuit input power supply	These terminals are connected to the power supply.
r1/ℓ11, s1/ℓ21, t1/ℓ31	Power supply voltage detection inputs	These terminals are to connect to the drive models CIMR-U□4□0720 to 4□0930 and to detect the power supply voltage order and voltage levels.
X, Y, Z	Harmonic filter module outputs 1	These are the harmonic filter module output terminals that connect to the drive models CIMR-U□4□0720 to 4□0930.
X1, Y1, Z1	Harmonic filter module outputs 2	These are the harmonic filter module output terminals that connect to the drive models CIMR-U□4□0720 to 4□0930.
p2, n2	DC voltage output	These are the DC voltage output terminals that connect to the drive models CIMR-U□4□0720 to 4□0930.
⏚	10 Ω or less	Grounding terminal

Note: Models CIMR-U□4□0720 to 4□0930 need installation of standard configuration device (harmonic filter module).

Module Communications Connector Functions

A connector to connect models CIMR-U□ 4□ 0720 to 4□ 0930 and the harmonic filter module is called module communications connector (CN500).
Be sure to connect the harmonic filter module before turning on or operating the models CIMR-U□ 4□ 0720 to 4□ 0930.

No.	Name	Function
CN500	Module Communications Connector	Connector to communicate information for turning on or operating the models CIMR-U□4□0720 to 4□0930.

Combinations of U1000 and Harmonic Filter Modules

200 V Class

U1000Model CIMR-UA2A□□□□□	0028 to 0248
U1000 Standard Configuration Device Model (Harmonic Filter Module)	Not necessary

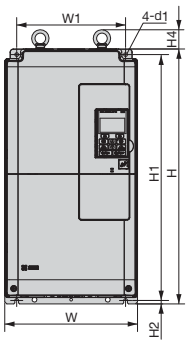
400 V Class

U1000Model CIMR-UA4A□□□□□	0011 to 0590	0720	0900	0930
U1000 Standard Configuration Device Model (Harmonic Filter Module)	Not necessary	EUJ711800	EUJ711810	EUJ711820

U Dimensions

CIMR-U□2□0028 to 2□0248
CIMR-U□4□0011 to 4□0590

■ Open-Chassis【IP00】



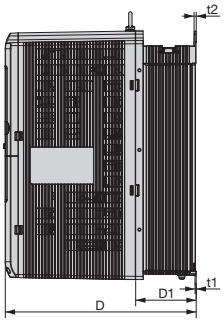
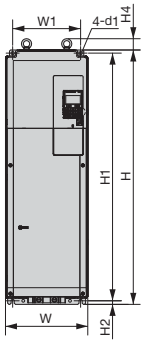


Figure 1



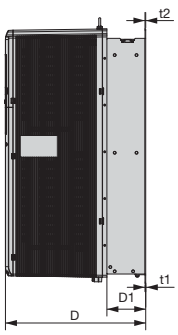


Figure 2

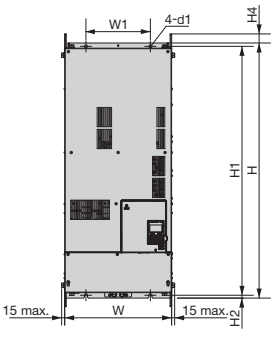
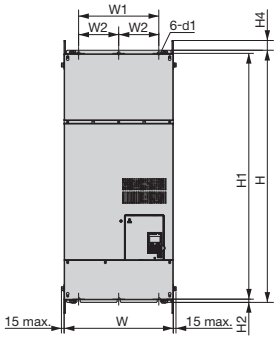


Figure 3



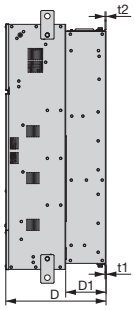
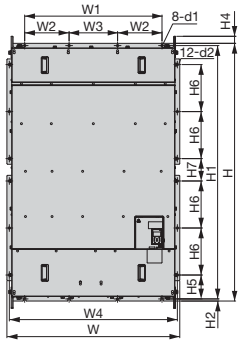


Figure 4



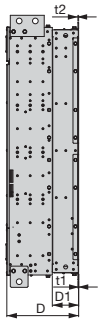


Figure 5

200 V Class

Model CIMR-UA□	Figure	Dimensions (mm)												Weight(kg)		Cooling
		W	H	D	W1	W2	H1	H2	H4	D1	t1	t2	d1	CIMR-U□2A□ CIMR-U□2P□	CIMR-U□2E□ CIMR-U□2W□	
2□0028	1	250	480	360	205	—	463	6.5	40	100	2.3	4	7	20	21	Fan cooled
2□0042		264	650	420	218	—	629	11.5	40	115.5	2.3	4	10	32	33	
2□0054																
2□0068														35	36	
2□0081																
2□0104	2	264	816	450	218	—	795	11.5	40	124.5	2.3	2.3	10	60	63	
2□0130																
2□0154	3	415	990	403	250	—	966	11	40	165	4.5	3.9	12	110	115	
2□0192																
2□0248	4	490	1132	450	360	180	1104	14.5	49	181	4.5	4.5	14	176	181	

400 V Class

Model CIMR-UA□	Figure	Dimensions (mm)																		Weight(kg)		Cooling
		W	H	D	W1	W2	W3	W4	H1	H2	H4	H5	H6	H7	D1	t1	t2	d1	d2	CIMR-U□4A□ CIMR-U□4P□	CIMR-U□4E□ CIMR-U□4W□	
4□0011	1	250	480	360	205	—	—	—	463	6.5	40	—	—	—	100	2.3	4	7	—	20	21	Fan cooled
4□0014																						
4□0021																						
4□0027																						
4□0034																						
4□0040		264	650	420	218	—	—	—	629	11.5	40	—	—	—	115.5	2.3	4	10	—	32	33	
4□0052																						
4□0065																				35	36	
4□0077																						
4□0096	2	264	816	450	218	—	—	—	795	11.5	40	—	—	—	124.5	2.3	2.3	10	—	60	63	
4□0124																						
4□0156	3	415	990	403	250	—	—	—	966	11	40	—	—	—	165	4.5	3.9	12	—	110	115	
4□0180																						
4□0216	4	490	1132	450	360	180	—	—	1104	14.5	49	—	—	—	181	4.5	4.5	14	—	176	181	
4□0240																						
4□0302		695	1132	450	560	280	—	—	1102	14.5	65	—	—	—	181	4.5	4.5	14	—	259	267	
4□0361																						
4□0414																						
4□0477	5	1070	1595	445	850	275	300	1040	1568	13	50	148	291	138.5	163	4.5	4.5	14	15	560	—	
4□0590																						

Note: Models CIMR-U□4□0720 to 4□0930 need installation of standard configuration device (harmonic filter module).
Refer to page 30 for details on dimensions.

■Enclosure Panel【UL Type 1】

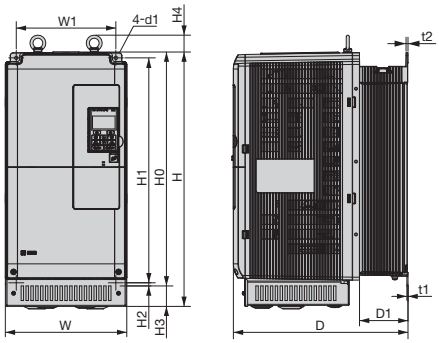


Figure 1

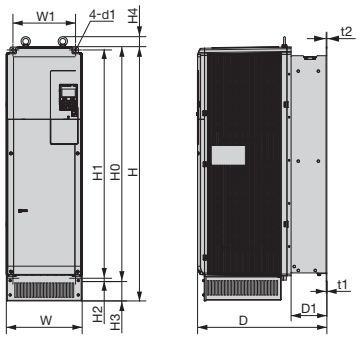


Figure 2

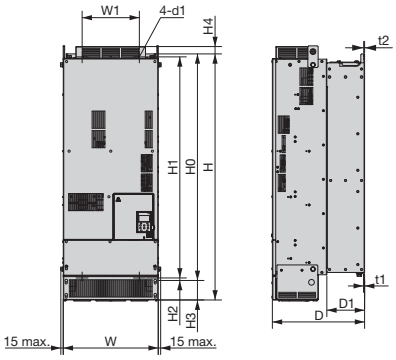


Figure 3

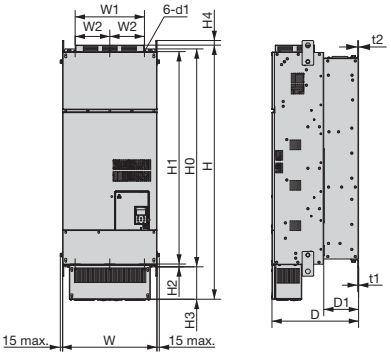


Figure 4

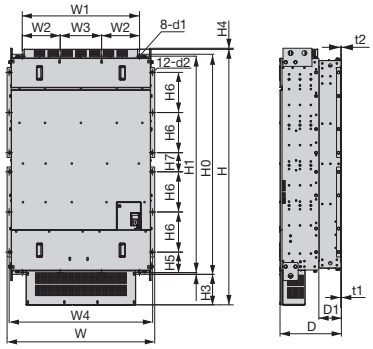


Figure 5

200 V Class

Model CIMR-UA⬚	Figure	Dimensions (mm)														Weight(kg)		UL Type 1 Kit Model No. (Code No.)	Cooling
		W	H	D	W1	W2	H0	H1	H2	H3	H4	D1	t1	t2	d1	CIMR-U⬚2A CIMR-U⬚2P	CIMR-U⬚2E CIMR-U⬚2W		
2⬚0028	1	250	524	360	205	—	480	463	6.5	42	40	100	2.3	4	7	21.5	22.5	100-127-413 (EZZ022745A)	Fan cooled
2⬚0042		264	705	420	218	—	650	629	11.5	54	40	115.5	2.3	4	10	34	35	100-127-414 (EZZ022745B)	
2⬚0054																			
2⬚0068																37	38		
2⬚0081																			
2⬚0104	2	264	885	450	218	—	816	795	11.5	68	40	124.5	2.3	2.3	10	62	65	100-127-415 (EZZ022745C)	
2⬚0130																			
2⬚0154	3	415	1107	403	250	—	990	966	11	85	8	165	4.5	3.9	12	113	118	100-127-416 (EZZ022745D)	
2⬚0192																			
2⬚0248	4	490	1320	450	360	180	1132	1104	14.5	169	29	181	4.5	4.5	14	180	185	100-127-417 (EZZ022745E)	

400 V Class

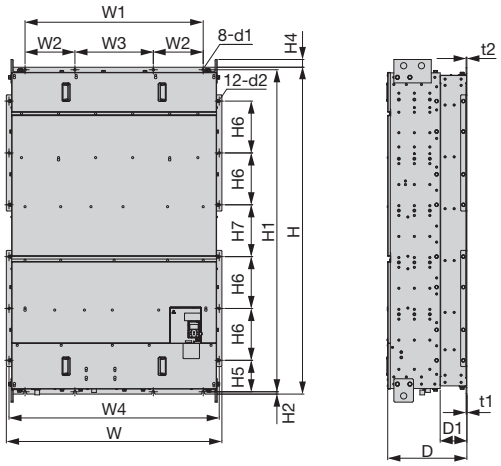
Model CIMR-UA⬚	Figure	Dimensions (mm)																				Weight(kg)		UL Type 1 Kit Model No. (Code No.)	Cooling
		W	H	D	W1	W2	W3	W4	H0	H1	H2	H3	H4	H5	H6	H7	D1	t1	t2	d1	d2	CIMR-U⬚4A CIMR-U⬚4P	CIMR-U⬚4E CIMR-U⬚4W		
4⬚0011	1	250	524	360	205	—	—	—	480	463	6.5	42	40	—	—	—	100	2.3	4	7	—	21.5	22.5	100-127-413 (EZZ022745A)	Fan cooled
4⬚0014																									
4⬚0021																									
4⬚0027																									
4⬚0034																									
4⬚0040		264	705	420	218	—	—	—	650	629	11.5	54	40	—	—	—	115.5	2.3	4	10	—	34	35	100-127-414 (EZZ022745B)	
4⬚0052																									
4⬚0065																						37	38		
4⬚0077																									
4⬚0096	2	264	885	450	218	—	—	—	816	795	11.5	68	40	—	—	—	124.5	2.3	2.3	10	—	62	65	100-127-415 (EZZ022745C)	
4⬚0124																									
4⬚0156	3	415	1107	403	250	—	—	—	990	966	11	85	8	—	—	—	165	4.5	3.9	12	—	113	118	100-127-416 (EZZ022745D)	
4⬚0180																									
4⬚0216	4	490	1320	450	360	180	—	—	1132	1104	14.5	169	29	—	—	—	181	4.5	4.5	14	—	180	185	100-127-417 (EZZ022745E)	
4⬚0240																									
4⬚0302		695	1460	450	560	280	—	—	1132	1102	14.5	300	29	—	—	—	178	4.5	4.5	14	—	270	278	100-127-418 (EZZ022745F)	
4⬚0361																									
4⬚0414																									
4⬚0477	5	1070	1853	445	850	275	300	1040	1595	1568	13	221	14	148	291	138.5	163	4.5	4.5	14	15	570	—	100-142-161 (EZZ022745G)	
4⬚0590																									

Note: 1.Optional UL Type 1 kit is required. The dimensions described in the table are the total dimensions of the IP00 open-chassis type model with the installation of the UL Type 1 kit.
2.Remove the top protective cover to convert the drive to an UL Type 1 enclosure when installing the drive in a control panel.

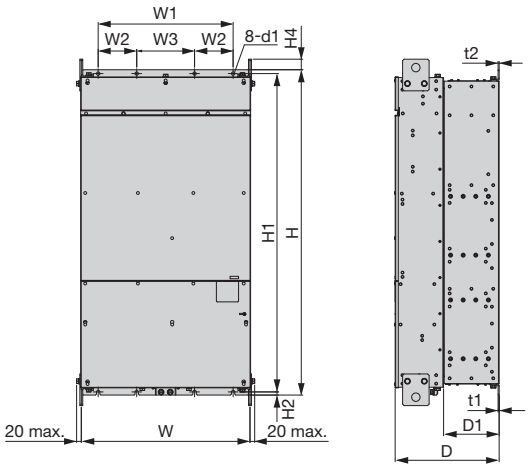
CIMR-UA4□0720 to 4□0930

■Open-Chassis【IP00】

U1000 Drive



U1000 Standard Configuration Devices
（Harmonic Filter Module）



	Dimensions (mm)																		Weight(kg)
	W	H	D	W1	W2	W3	W4	H1	H2	H4	H5	H6	H7	D1	t1	t2	d1	d2	
U1000 Drive	1210	1835	445	1000	280	440	1180	1808	13	50	176.5	291	291	150	4.5	4.5	14	15	630
U1000 Standard Configuration Devices (Harmonic Filter Module)	700	1350	432	560	160	240	-	1321	13	50	-	-	-	231	4.5	4.5	14	-	345

200 V Class Normal Duty Ratings

Model CIMR-UT□			2□0028	2□0042	2□0054	2□0068	2□0081	2□0104	2□0130	2□0154	2□0192	2□0248
Rated Output Current		A	28	42	54	68	81	104	130	154	192	248
Heat Loss	Heatsink	W	505	810	1007	1279	1423	1741	2215	2476	3207	3769
	Internal	W	66	94	118	155	167	200	265	291	379	448
	Total Heat Loss	W	571	904	1124	1434	1591	1941	2480	2767	3586	4217

400 V Class Normal Duty Ratings

Model CIMR-UT□			4□0011	4□0014	4□0021	4□0027	4□0034	4□0040	4□0052	4□0065	4□0077	4□0096	4□0124	4□0156
Rated Output Current		A	11	14	21	27	34	40	52	65	77	96	124	156
Heat Loss	Heatsink	W	314	324	507	547	689	812	1054	1325	1442	1695	2256	2875
	Internal	W	47	46	71	71	88	100	131	170	179	209	284	365
	Total Heat Loss	W	360	370	578	618	777	912	1186	1495	1622	1903	2540	3239

Model CIMR-UT□			4□0180	4□0216	4□0240	4□0302	4□0361	4□0414	4□0477	4□0590	4□0720	4□0900	4□0930
Rated Output Current		A	180	216	240	302	361	414	480	590	720	900	930
Heat Loss	Heatsink	W	3340	3816	4048	5111	6160	6792	7163	9071	7602	9632	9986
	Internal	W	430	498	517	667	807	877	1042	1276	1564	1971	2042
	Total Heat Loss	W	3770	4314	4565	5777	6967	7669	8205	10347	9167	11603	12028
Harmonic Filter Module Model											EUJ711800	EUJ711810	EUJ711820
Heat Loss	Heatsink	W									2778	3934	4149
	Internal	W									9	9	9
	Total Heat Loss	W									2787	3943	4157

200 V Class Heavy Duty Ratings

Model CIMR-UT□			2□0028	2□0042	2□0054	2□0068	2□0081	2□0104	2□0130	2□0154	2□0192	2□0248
Rated Output Current		A	22	28	42	54	68	81	104	130	154	192
Heat Loss	Heatsink	W	386	547	722	925	1122	1268	1656	2040	2476	2926
	Internal	W	55	72	89	116	137	156	208	251	310	383
	Total Heat Loss	W	441	619	810	1041	1259	1424	1863	2291	2786	3309

400 V Class Heavy Duty Ratings

Model CIMR-UT□			4□0011	4□0014	4□0021	4□0027	4□0034	4□0040	4□0052	4□0065	4□0077	4□0096	4□0124	4□0156
Rated Output Current		A	10	11	14	21	27	34	40	52	65	77	96	124
Heat Loss	Heatsink	W	264	261	304	428	552	791	752	926	1179	1350	1698	2241
	Internal	W	41	41	48	62	77	107	99	121	153	178	228	289
	Total Heat Loss	W	305	302	352	490	629	898	851	1047	1332	1528	1927	2530

Model CIMR-UT□			4□0180	4□0216	4□0240	4□0302	4□0361	4□0414	4□0477	4□0590	4□0720	4□0900	4□0930
Rated Output Current		A	156	180	216	240	302	361	414	480	590	720	900
Heat Loss	Heatsink	W	2926	3281	4119	4209	5469	6442	6932	8242	7985	10070	13210
	Internal	W	376	457	566	596	770	893	1067	1251	1600	2000	2603
	Total Heat Loss	W	3302	3737	4685	4805	6238	7335	7999	9493	9584	12070	15812
Harmonic Filter Module Model											EUJ711800	EUJ711810	EUJ711820
Heat Loss	Heatsink	W									2082	2778	3934
	Internal	W									9	9	9
	Total Heat Loss	W									2091	2787	3943

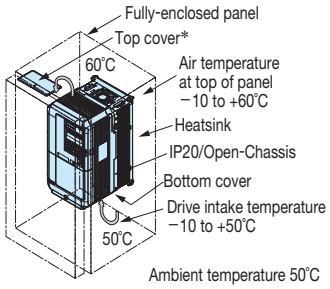
U Fully-Enclosed Design

The Open-Chassis type drive can be installed in a fully-enclosed panel.

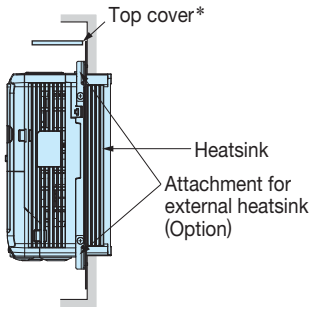
An open-chassis model in a protective enclosure with the heatsink inside the panel allows for intake air temperature up to 50°C. The heatsink can alternatively be mounted outside the enclosure panel, thus reducing the amount of heat inside the panel and allowing for a more compact set up.
Current derating or other steps to ensure cooling are required at 50°C.
When installing models CIMR-U ⬚ 4 ⬚ 0720 to 4 ⬚ 0930 and standard configuration device (harmonic filter module) into the same enclosure panel, keep an installation distance of 60 mm or more.

U1000 Drive

- Cooling Design for Fully-Closed Enclosure Panel

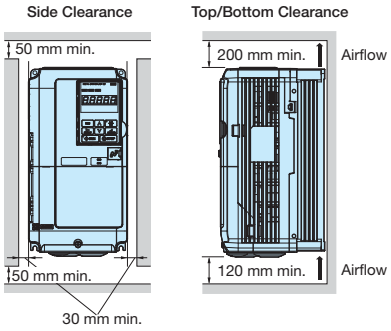


- Mounting the External Heatsink



*: Enclosure panel can be installed with the top and bottom covers removed.

- Ventilation Space

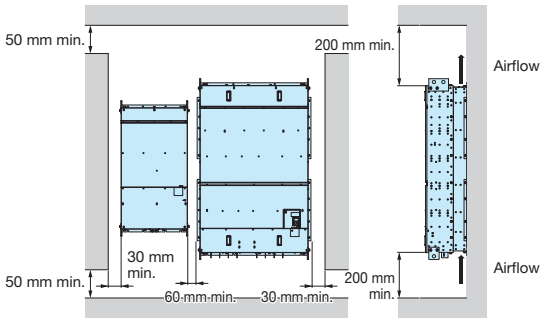


If you use the Matrix Converter installed in a panel, provide sufficient space for the suspension fittings on the Unit and for wiring the main circuits.

U1000 Standard Configuration Devices (Harmonic Filter Module)

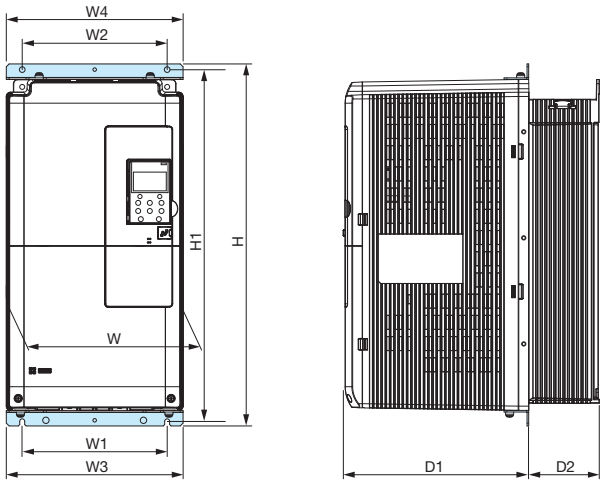
- Ventilation Space

When installing models CIMR-U ⬚ 4 ⬚ 0720 to 4 ⬚ 0930 and standard configuration device (harmonic filter module) into the same enclosure panel, keep an installation distance of 60 mm or more.



Attachment for External Heatsink

Additional attachments are required to externally install the drive's heatsink for models CIMR-U□2□0028 to 0248 and CIMR-U□4□0011 to 0930. Installing the additional attachments will extend the width and height of the drive.
The attachments are not required for models CIMR-U□4□0477 and larger and the standard configuration device (harmonic filter module) because the external heatsink can be attached by replacing the standard attachment bases. Contact your Yaskawa for the installation manual, if needed.



200 V Class

Model CIMR-UA□	Dimensions (mm)									Cade No.
	W	W1	H	W2	W3	W4	H1	D1	D2	
2□0028	250	205	512	205	250	250	497.5	260	100	EZZ022706A
2□0042	264	218	691.5	218	250	264	667.5	305	115.5	EZZ022706B
2□0054										
2□0068										
2□0081										
2□0104	264	218	857.5	218	250	264	833.5	326	124.5	EZZ022706C
2□0130										
2□0154	415	250	1052	250	415	415	1030	238	165	EZZ022706D
2□0192										
2□0248	490	360	1191	360	470	470	1162.5	269	181	EZZ022706E

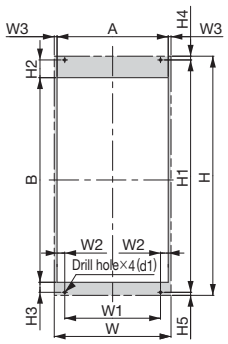
400 V Class

Model CIMR-UA□	Dimensions (mm)									Cade No.
	W	W1	H	W2	W3	W4	H1	D1	D2	
4□0011	250	205	512	205	250	250	497.5	260	100	EZZ022706A
4□0014										
4□0021										
4□0027										
4□0034										
4□0040	264	218	691.5	218	250	264	667.5	305	115.5	EZZ022706B
4□0052										
4□0065										
4□0077										
4□0096	264	218	857.5	218	250	264	833.5	326	124.5	EZZ022706C
4□0124										
4□0156	415	250	1052	250	415	415	1030	238	165	EZZ022706D
4□0180										
4□0216	490	360	1191	360	470	470	1162.5	269	181	EZZ022706E
4□0240										
4□0302	695	560	1211	560	680	680	1181	269	181	EZZ022706F
4□0361										
4□0414										
4□0477	1096	850	1625	850	1096	1096	1598	282	163	—
4□0590										
4□0720	1236	1000	1865	1000	1236	1236	1838	295	150	—
4□0900										
4□0930										

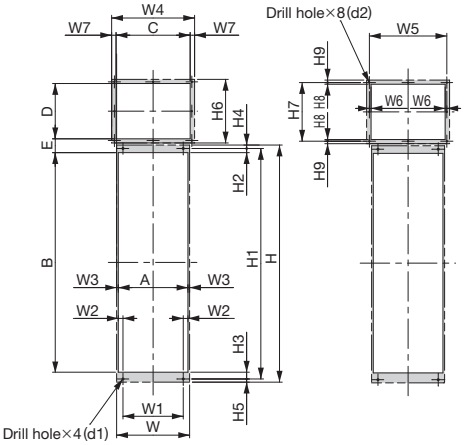
Standard Configuration Device (Harmonic Filter Module)	Dimensions (mm)									Cade No.
	W	W1	H	W2	W3	W4	H1	D1	D2	
EUJ711800	700	560	1380	560	690	690	1351	201	231	—
EUJ711810										
EUJ711820										

Panel Modification for External Heatsink

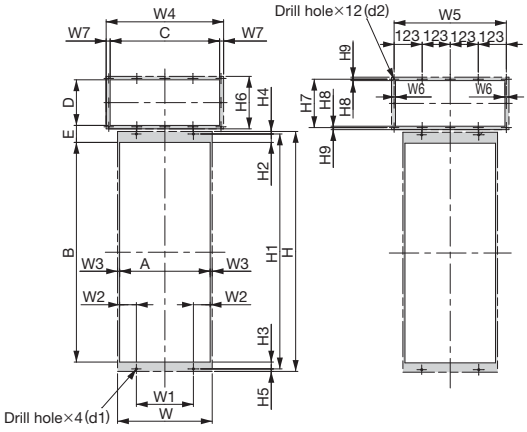
Additional panel cutout is needed to replace cooling fans of models CIMR-U□2□0104 and larger and CIMR-U□4□0096 and lager.



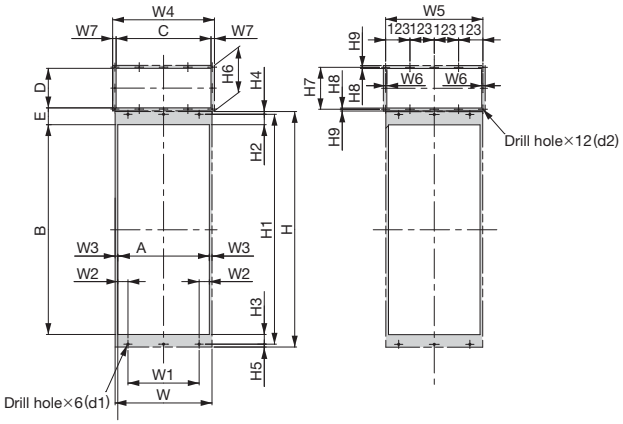
Modification Figure 1



Modification Figure 2



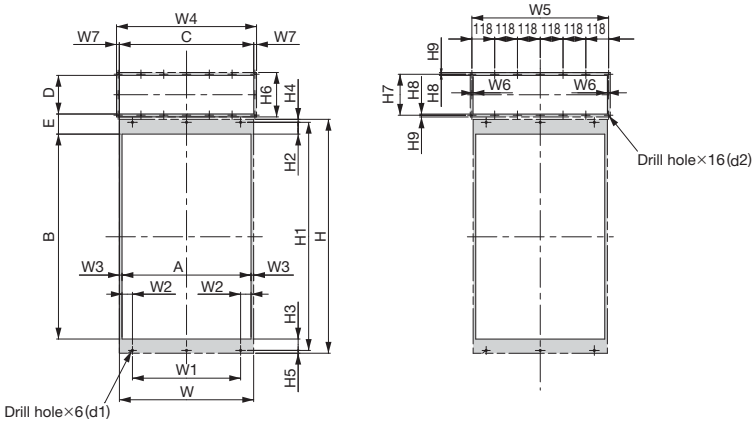
Modification Figure 3



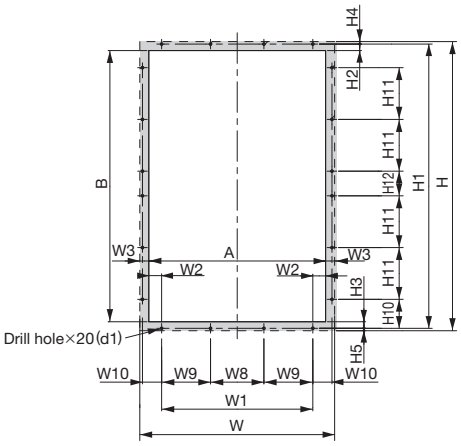
Modification Figure 4

200 V Class

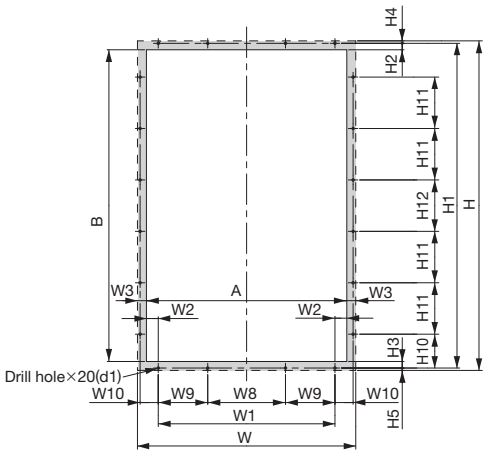
Model CIMR-UA□	Modification Figure	Dimensions (mm)																								
		W	H	W1	W2	W3	W4	W5	W6	W7	H1	H2	H3	H4	H5	H6	H7	H8	H9	A	B	C	D	E	d1	d2
2□0028	1	250	512	205	16.5	6	—	—	—	—	497.5	38	21.5	8	6.5	—	—	—	—	238	438	—	—	—	M6	—
2□0042		264	691.5	218	17	6	—	—	—	—	667.5	15	24.5	12.5	11.5	—	—	—	—	252	628	—	—	—	M8	—
2□0054																										
2□0068																										
2□0081																										
2□0104	2	264	857.5	218	17	6	300	280	6	16	833.5	15	24.5	12.5	11.5	230	212	6	9	252	794	268	200	50	M8	M5
2□0130																										
2□0154	3	415	1052	250	73.5	9	515	492	6	17.5	1030	37	30	11	11	230	212	6	9	397	963	480	200	74.5	M10	M5
2□0192																										
2□0248	4	490	1191	360	51.5	13.5	515	492	6	17.5	1162.5	52.5	49	14	14.5	230	212	6	9	463	1061	480	200	85	M12	M5



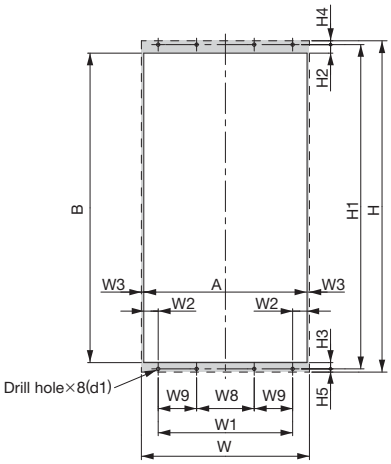
Modification Figure 5



Modification Figure 6



Modification Figure 7

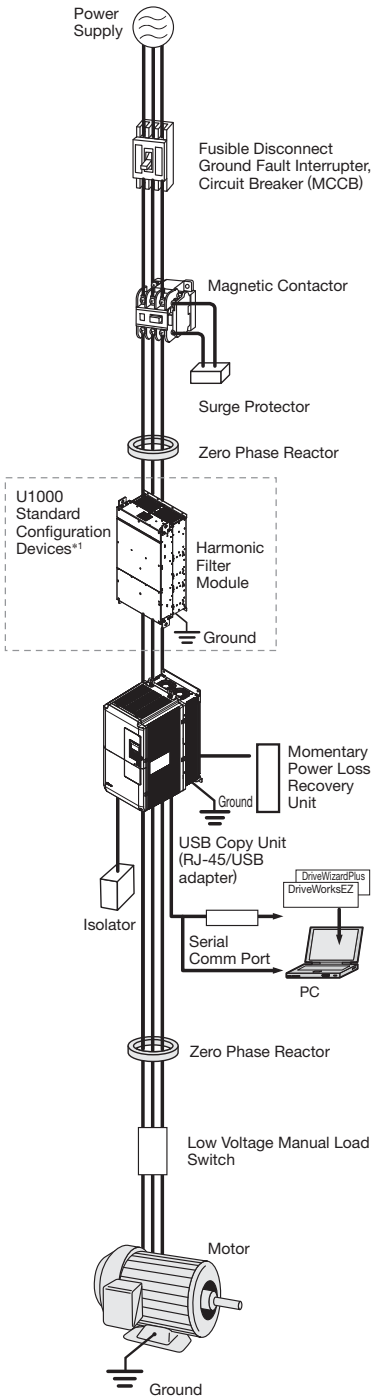


Modification Figure 8

400 V Class

Model CIMR-UA⬚	Modification Figure	Dimensions (mm)																													
		W	H	W1	W2	W3	W4	W5	W6	W7	W8	W9	W10	H1	H2	H3	H4	H5	H6	H7	H8	H9	H10	H11	H12	A	B	C	D	E	d1	d2
4⬚0011	1	250	512	205	16.5	6	—	—	—	—	—	—	—	497.5	38	21.5	8	6.5	—	—	—	—	—	—	—	238	438	—	—	—	M6	—
4⬚0014																															
4⬚0021																															
4⬚0027																															
4⬚0034																															
4⬚0040		264	691.5	218	17	6	—	—	—	—	—	—	—	667.5	15	24.5	12.5	11.5	—	—	—	—	—	—	—	252	628	—	—	—	M8	—
4⬚0052																															
4⬚0065																															
4⬚0077																															
4⬚0096	2	264	857.5	218	17	6	300	280	6	16	—	—	—	833.5	15	24.5	12.5	11.5	230	212	6	9	—	—	—	252	794	268	200	50	M8	M5
4⬚0124																															
4⬚0156	3	415	1052	250	73.5	9	515	492	6	17.5	—	—	—	1030	37	30	11	11	230	212	6	9	—	—	—	397	963	480	200	74.5	M10	M5
4⬚0180																															
4⬚0216	4	490	1191	360	51.5	13.5	515	492	6	17.5	—	—	—	1162.5	52.5	49	14	14.5	230	212	6	9	—	—	—	463	1061	480	200	85	M12	M5
4⬚0240																															
4⬚0302	5	695	1211	560	54	13.5	725	708	6	14.5	—	—	—	1181	61	59	15.5	14.5	230	212	6	9	—	—	—	668	1061	696	200	104	M12	M5
4⬚0361																															
4⬚0414																															
4⬚0477	6	1096	1626	850	72	51	—	—	—	—	300	275	107.7	1598	36.5	37	14	13.5	—	—	—	—	163	291	138.5	994	1525	—	—	—	M12	—
4⬚0590																															
4⬚0720*	7	1236	1865	1000	67	51	—	—	—	—	440	280	102.7	1838	36.5	37	14	13.5	—	—	—	—	191.5	291	291	1134	1764	—	—	—	M12	—
4⬚0900*																															
4⬚0930*																															
Standard Configuration Device																															
EUJ711800	8	700	1380	560	60	10	—	—	—	—	240	160	—	1351	35.5	26	16	13.5	—	—	—	—	—	—	—	680	1289	—	—	—	M12	—
EUJ711810																															
EUJ711820																															

＊：Models CIMR-U⬚4⬚0720 to 4⬚0930 need installation of standard configuration device (harmonic filter module).



Name	Purpose	Model, Manufacturer	Page
Ground Fault Interrupter (GFI)	Always install a GFI on the power-supply side to protect the power supply system and to prevent an overload at the occurrence of shortcircuit, and to protect the drive from ground faults that could result in electric shock or fire. Note: When a GFI is installed for the upper power supply system, an MCCB can be used instead of a GFI. Choose a GFI designed to minimize harmonics specifically for AC drives. Use one GFI per drive, each with a current rating of at least 30 mA.	NV series*2 by Mitsubishi Electric Corporation NS Series*2 by Schneider Electric	38
Circuit Breaker	Always install a circuit breaker on the power-supply side to protect the power supply system and to prevent an overload at the occurrence of a short-circuit.	NF series*2 by Mitsubishi Electric Corporation	38
Magnetic Contactor	Interrupts the power supply to the drive.	SC series*2 by Fuji Electric FA Components & Systems Co., Ltd.	39
Surge Protector	Absorbs the voltage surge from switching of electro magnetic contactors and control relays. Install a surge protector to the magnetic contactors and control relays as well as magnetic valves and magnetic braking coil.	DCR2 series RFN series by Nippon Chemicon Corporation	39
Zero Phase Reactor	Reduces noise from the line that enters into the drive input power system. Should be installed as close as possible to the drive. Can be used on both the input and output sides.	F6045GB F11080GB F200160PB by Hitachi Metals, Ltd.	40
Isolator	Isolates the drive I/O signal, and is effective in reducing inductive noise.	DGP2 series	41
USB Copy Unit (RJ-45/ USB compatible plug)	・Can copy parameter settings easily and quickly to be later transferred to another drive. ・Adapter for connecting the drive to the USB port of a PC.	JVOP-181	43
PC cable	Connect the drive and PC when using DriveWizard Puls or DriveWorksEZ. The cable length must be 3 m or less.	Commercially available USB2.0 A/B cable.	43
LED Operator	For easier operation when using the optional LED operator. Allows for remote operation. Includes a Copy function for saving drive settings.	JVOP-182	42
LCD Operator Extension Cable	Cable for connecting the LCD operator.	WV001: 1 m WV003: 3 m	42
Momentary Power Loss Recovery Unit	Ensures continuous drive operation for a power loss of up to 2 s.	P0010 Type (200 V class) P0020 Type (400 V class)	41
Frequency Meter, Current Meter	Allows the user to set and monitor the frequency, current, and voltage using an external device.	DCF-6A	44
Variable Resistor Board (20 kΩ)		ETX3120	44
Frequency Setting Potentiometer (2 kΩ)		RH000739	44
Frequency Meter Adjusting Potentiometer (20 kΩ)		RH000850	44
Control Dial for Frequency Setting Potentiometer		CM-3S	44
Output Voltage Meter		SCF-12NH	45
Voltage Transformer		UPN-B	45
Attachment for External Heatsink	Required for heatsink installation. Current derating may be needed when using a heatsink.	EZZ022706□	33
Low Voltage Manual Load Switch	Prevents shock from the voltage created on the terminals board from a coasting synchronous motor.	AICUT, LB series*2 by Aichi Electric Works Co., Ltd	–

*1 : Models CIMR-U□4□0720 to 4□0930 need installation of standard configuration device (harmonic filter module).

*2 : Recommended by Yaskawa. Contact the manufacturer in question for availability and specifications of non-Yaskawa products.

Option Cards

RoHS compliant

Type		Name	Model	Function	Manual No.
Built-in Type (connected to connector)	Speed Reference Card	Analog Input	AI-A3	Enables high-precision and high-resolution analog speed reference setting. • Input signal level : − 10 to +10 Vdc (20 kΩ) 4 to 20 mA (250 Ω) • Input channels : 3 channels, DIP switch for input voltage/ input current selection • Input resolution : Input voltage 13 bit signed (1/8192) Input current 1/4096	TOBPC73060038
		Digital Input	DI-A3	Enables 16-bit digital speed reference setting. • Input signal: 16 bit binary, 2 digit BCD + sign signal + set signal • Input voltage: 24 V (isolated) • Input current: 8 mA User-set: 8 bit, 12 bit, 16 bit	TOBPC73060039
	Communications Option Card*1	MECHATROLINK-Ⅱ Interface	SI-T3	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through MECHATROLINK-Ⅱ communication with the host controller.	TOBPC73060050 SIEPC73060050
		MECHATROLINK-Ⅲ Interface	SI-ET3	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through MECHATROLINK-Ⅲ communication with the host controller.	—
		CC-Link Interface	SI-C3	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through CC-Link communication with the host controller.	TOBPC73060044 SIEPC73060044
		DeviceNet Interface	SI-N3	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through DeviceNet communication with the host controller.	TOBPC73060043 SIEPC73060043
		LONWORKS Interface	SI-W3	Used for HVAC control, running or stopping the drive, setting or referencing parameters, and monitoring output current, watt-hours, or similar items through LONWORKS communications with the host controller.	TOBPC73060056 SIEPC73060056
		PROFIBUS-DP Interface	SI-P3	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through CANopen communication with the host controller.	TOBPC73060042 SIEPC73060042
		CANopen Interface	SI-S3	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through CANopen communication with the host controller.	TOBPC73060045 SIEPC73060045
		EtherNet/IP Interface	SI-EN3*3	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through EtherNet/IP communication with the host controller.	—
		Modbus TCP/IP Interface	SI-EM3*3	Used for running or stopping the drive, setting or referencing parameters, and monitoring output frequency, output current, or similar items through Modbus TCP/IP communication with the host controller.	—
	Monitor Option Card	Analog Monitor	AO-A3	Outputs analog signal for monitoring drive output state (output freq., output current etc.). • Output resolution: 11 bit signed (1/2048) • Output voltage: − 10 to +10 Vdc (non-isolated) • Terminals: 2 analog outputs	TOBPC73060040
		Digital Output	DO-A3	Outputs isolated type digital signal for monitoring drive run state (alarm signal, zero speed detection, etc.) • Terminals: 6 photocoupler outputs (48 V, 50 mA or less) 2 relay contact outputs (250 Vac, 1 A or less 30 Vdc, 1 A or less)	TOBPC73060041
	PG Speed Controller Card*2	Complimentary Type PG	PG-B3	For control modes requiring a PG encoder for motor feedback. • Phase A, B, and Z pulse (3-phase) inputs (complementary type) • Max. input frequency: 50 kHz • Pulse monitor output: Open collector, 24 V, max. current 30 mA • Power supply output for PG: 12 V, max. current 200 mA Note: Not available in Advanced Open Loop Vector for PM.	TOBPC73060036
		Line Driver PG	PG-X3	For control modes requiring a PG encoder for motor feedback. • Phase A, B, and Z pulse (differential pulse) inputs (RS-422) • Max. input frequency: 300 kHz • Pulse monitor output: RS-422 • Power supply output for PG: 5 V or 12 V, max. current 200 mA	TOBPC73060037
		EnDat Encoder Interface (EnDat, HIPERFACE)	PG-F3	For speed feedback input by connecting a motor encoder Encoder type: EnDat 2.1/01, EnDat 2.2/01, and EnDat 2.2/22(HEIDENHAIN), HIPERFACE (SICK STEGMANN) Maximum input frequency: 20 kHz Wiring length: 20 m max. for the encoder, 30 m max. for the pulse monitor Pulse monitor: Matches RS-422 level [Encoder power supply: 5 V, max current 330 mA or 8 V, max current 150 mA] Use one of the following encoder cables. EnDat2.1/01, EnDat2.2/01 : 17-pin cable from HEIDENHAIN EnDat2.2/22 : 8-pin cable from HEIDENHAIN HIPERFACE : 8-pin cable from SICK STEGMANN	TOBPC73060051
		Resolver Interface for TS2640N321E64	PG-RT3	For control modes requiring a PG encoder for motor feedback. Can be connected to the TS2640N321E64 resolver made by Tamagawa Seiki Co., Ltd. and electrically compatible resolvers. The representative electrical characteristics of the TS2640N321E64 are as follows. • Input voltage: 7 Vac rms 10 kHz • Transformation ratio: 0.5 ± 5% • maximum input current: 100 mArms • Wiring length: 10 m max. (100 m max. for the SS5 and SS7 series motor manufactured by Yaskawa Motor Co.,, and PG cables manufactured by Yaskawa Controls Co., Ltd.)	TOBPC73060053

＊1 : Each communication option card requires a separate confi guration fi le to link to the network.

＊2 : PG speed controller card is required for PG control.

＊3 : Available soon.

Ground Fault Interrupter,Circuit Breaker

Base device selection on motor capacity.

Ground Fault Interrupter
【Mitsubishi Electric Corporation】

Circuit Breaker
【Mitsubishi Electric Corporation】

200 V Class

Motor Capacity (kW)	Ground Fault Interrupter			Circuit Breaker		
	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics*	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics*
5.5	NV32-SV	30	10/4	NF32	30	5/2
7.5	NV63-SV	40	15/8	NF63	40	7.5/4
11	NV63-SV	50	15/8	NF63	50	7.5/4
15	NV125-SV	75	50/25	NF125	75	30/15
18.5	NV125-SV	75	50/25	NF125	75	30/15
22	NV125-SV	100	50/25	NF125	100	30/15
30	NV250-SV	125	50/25	NF250	125	35/18
37	NV250-SV	150	50/25	NF250	150	30/18
45	NV250-SV	175	50/25	NF250	175	30/18
55	NV250-SV	225	50/25	NF250	225	35/18

*：Icu：Rated ultimate short-circuit breaking capacity Ics：Rated service short-circuit breaking capacity

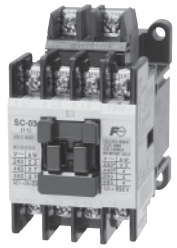
400 V Class

Motor Capacity (kW)	Ground Fault Interrupter			Circuit Breaker		
	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics*	Model	Rated Current (A)	Interrupt Capacity (kA) Icu/Ics*
2.2	NV32-SV	10	5/2	NF32	10	2.5/1
3.7	NV32-SV	10	5/2	NF32	10	2.5/1
5.5	NV32-SV	15	5/2	NF32	15	2.5/1
7.5	NV32-SV	20	5/2	NF32	20	2.5/1
11	NV32-SV	30	5/2	NF32	30	2.5/1
15	NV32-SV	30	5/2	NF32	30	2.5/1
18.5	NV63-SV	40	7.5/4	NF63	40	2.5/1
22	NV63-SV	50	7.5/4	NF63	50	2.5/1
30	NV125-SV	60	25/13	NF125	60	10/5
37	NV125-SV	75	25/13	NF125	75	10/5
45	NV125-SV	100	25/13	NF125	100	10/5
55	NV250-SV	125	25/13	NF250	125	18/9
75	NV250-SV	150	25/13	NF250	150	18/9
90	NV250-SV	175	25/13	NF250	175	18/9
110	NV250-SV	225	25/13	NF250	225	18/9
132	NV400-SW	300	42/42	NF400	300	25/13
160	NV400-SW	350	42/42	NF400	350	25/13
185	NV400-SW	400	42/42	NF400	400	25/13
220	NV630-SW	500	42/42	NF630	500	36/18
260	NV630-SW	500	42/42	NF630	500	36/18
300	NV630-SW	630	42/42	NF630	630	36/18
375	NV800-SEW	800	42/42	NF800	800	36/18
450	NV1000-SB	1000	85	NF1000	1000	85/43
500	NV1000-SB	1000	85	NF1000	1000	85/43

*：Icu：Rated ultimate short-circuit breaking capacity Ics：Rated service short-circuit breaking capacity

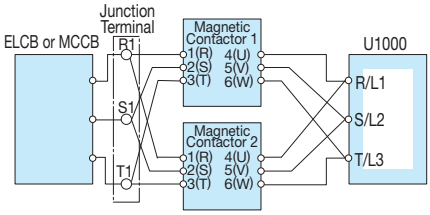
Magnetic Contactor

Base device selection on motor capacity.



Magnetic Contactor
【Fuji Electric FA Components & Systems Co., Ltd】

Wiring a Magnetic Contactor in Parallel



Note: When wiring contactors in parallel, make sure wiring lengths are the same to keep current fl ow even to the relay terminals.

200 V Class

Motor Capacity (kW)	Utilization Category AC-1*1		Utilization Category AC-3*1	
	Model	Rated Current (A)	Model	Rated Current (A)
5.5	SC-4-0	25	SC-N1	26
7.5	SC-4-1	32	SC-N2	35
11	SC-N1	50	SC-N2S	50
15	SC-N2	60	SC-N3	65
18.5	SC-N2S	80	SC-N4	80
22	SC-N2S	80	SC-N4	80
30	SC-N4	135	SC-N6	125
37	SC-N4	135	SC-N6	125
45	SC-N7	200	SC-N7	152
55	SC-N7	200	SC-N7	152

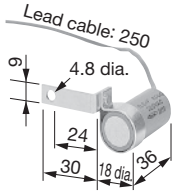
400 V Class

Motor Capacity (kW)	Utilization Category AC-1*1		Utilization Category AC-3*1	
	Model	Rated Current (A)	Model	Rated Current (A)
3.7	SC-03	20	SC-0	9
5.5	SC-03	20	SC-4-0	13
7.5	SC-03	20	SC-4-1	17
11	SC-4-0	25	SC-N1	25
15	SC-4-1	32	SC-N2	32
18.5	SC-N1	50	SC-N2S	48
22	SC-N1	50	SC-N2S	48
30	SC-N2	60	SC-N3	65
37	SC-N2S	80	SC-N4	80
45	SC-N3	100	SC-N5A	90
55	SC-N3	100	SC-N6	110
75	SC-N4	135	SC-N7	150
90	SC-N7	200	SC-N8	180
110	SC-N7	200	SC-N10	220
132	SC-N8	260	SC-N11	300
160	SC-N8	260	SC-N11	300
185	SC-N11	350	SC-N12	400
220	SC-N12	450	SC-N12	400
260	SC-N14	660	SC-N14	600
300	SC-N14	660	SC-N14	600
375	SC-N16	800	SC-N16	800
450	SC-N16	800	SC-N16	800
500	SC-N12 × 2*2	450*3	SC-N14 × 2*2	600*3

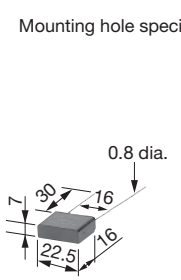
*1: Utilization categories for contactors according to IEC standards.
AC-1 : Typical application is non-inductive or slightly inductive loads, such as a heater. Nomally select AC-1.
AC-3 : Typical application is squirrel cage motors: starting, switches off running motors. Select AC-3 to open the circuit during motor operation, such as for emergency stops.
*2 : When two units are connected in parallel.
*3 : Rated current for a single unit.

Surge Protector

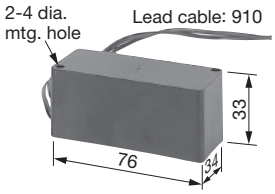
Dimensions (mm)



Weight: 22 g
Model: DCR2-50A22E



Weight: 5 g
Model: DCR2-10A25C



Weight: 150 g
Model: RFN3AL504KD

【Nippon Chemi-Con Corporation】

Product Line

Protector \ Surge			Model	Specifications	Code No.
200 to 230 V	Large-Capacity Coil (other than relay)		DCR2-50A22E	220 Vac 0.5 μF+200 Ω	C002417
200 to 240 V	Control Relay	MY2, MY3【Omron Corporation】 MM2, MM4【Omron Corporation】 HH22, HH23【Fuji Electric FA Components & Systems Co., Ltd】	DCR2-10A25C	AC 250 V 0.1 μF+100 Ω	C002482
380 to 480 V			RFN3AL504KD	DC 1000 V 0.5 μF+220 Ω	C002630

Zero Phase Reactor

Zero-phase reactor should match wire gauge.*

* Current values for wire gauges may vary based on electrical codes.

The table below lists selections based on Japanese electrical standards and Yaskawa's ND rating.

Contact Yaskawa for questions regarding UL.

Finemet Zero-Phase Reactor to Reduce Radio Noise

Note: Finemet is a registered trademark of Hitachi Metals, Ltd.

【Hitachi Metals, Ltd.】

Connection Diagram

Compatible with the input and output side of the drive.

Example: Connection to output terminal

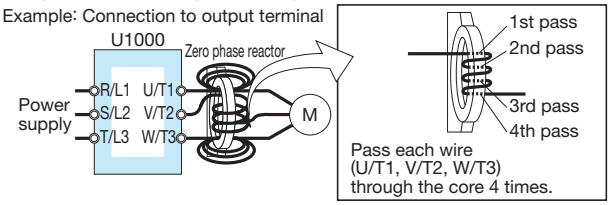
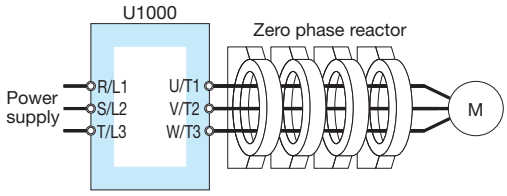


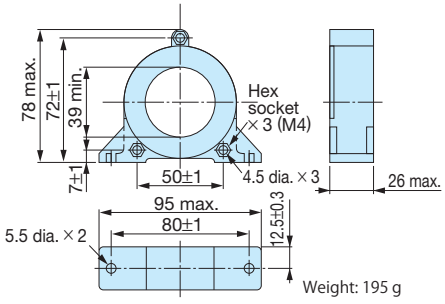
Diagram a



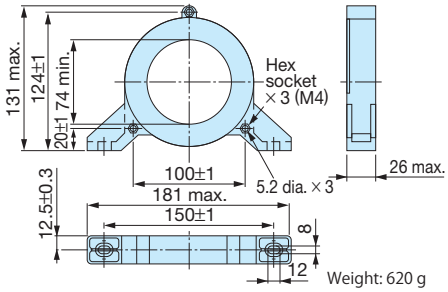
All wires (U/T1, V/T2, W/T3) should pass through the four cores of the reactor in series without winding.

Diagram b

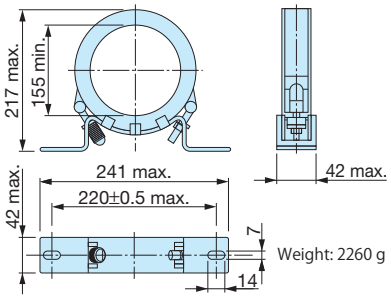
Dimensions (mm)



Model F6045GB



Model F11080GB



Model F200160PB

200 V Class

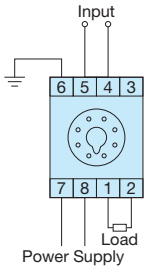
Model CIMR-UA⬚	U1000 Recommended Gauge (mm²)	Zero Phase Reactor			
	Input Side/Output Side	Input Side/Output Side			
	Input Side/Output Side	Model	Code No.	Qty.	Diagram
2⬚0028	5.5	F6045GB	FIL001098	1	a
2⬚0042	14	F6045GB	FIL001098	4	b
2⬚0054	14	F6045GB	FIL001098	4	b
2⬚0068	22	F6045GB	FIL001098	4	b
2⬚0081	30	F6045GB	FIL001098	4	b
2⬚0104	38	F6045GB	FIL001098	4	b
2⬚0130	22X2P	F11080GB	FIL001097	4	b
2⬚0154	22X2P	F11080GB	FIL001097	4	b
2⬚0192	38X2P	F11080GB	FIL001097	4	b
2⬚0248	50X2P	F11080GB	FIL001097	4	b

400 V Class

Model CIMR-UA⬚	U1000 Recommended Gauge (mm²)	Zero Phase Reactor			
	Input Side/Output Side	Input Side/Output Side			
	Input Side/Output Side	Model	Code No.	Qty.	Diagram
4⬚0011	2	F6045GB	FIL001098	1	a
4⬚0014	2	F6045GB	FIL001098	1	a
4⬚0021	3.5	F6045GB	FIL001098	1	a
4⬚0027	5.5	F6045GB	FIL001098	1	a
4⬚0034	8	F11080GB	FIL001097	1	a
4⬚0040	14	F6045GB	FIL001098	4	b
4⬚0052	14	F6045GB	FIL001098	4	b
4⬚0065	22	F6045GB	FIL001098	4	b
4⬚0077	22	F6045GB	FIL001098	4	b
4⬚0096	38	F6045GB	FIL001098	4	b
4⬚0124	22X2P	F11080GB	FIL001097	4	b
4⬚0156	22X2P	F11080GB	FIL001097	4	b
4⬚0180	30X2P	F11080GB	FIL001097	4	b
4⬚0216	38X2P	F11080GB	FIL001097	4	b
4⬚0240	50X2P	F11080GB	FIL001097	4	b
4⬚0302	80X2P	F200160PB	300-001-041	4	b
4⬚0361	100X2P	F200160PB	300-001-041	4	b
4⬚0414	125X2P	F200160PB	300-001-041	4	b
4⬚0477	150 X2P	F200160PB	300-001-041	4	b
4⬚0590	80 X4P	F200160PB	300-001-041	4	b
4⬚0720	100 X4P	F200160PB	300-001-041	4	b
4⬚0900	150 X4P	F200160PB	300-001-041	4	b
4⬚0930	150 X4P	F200160PB	300-001-041	4	b

Isolator (Insulation Type DC Transmission Converter)

Connection Diagram



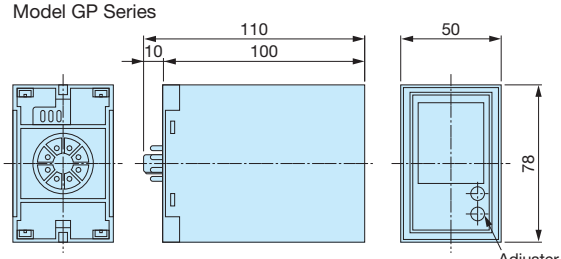
Terminal	Description
1	Output +
2	Output −
3	−
4	Input +
5	Input −
6	Grounding
7	Power Supply
8	

Cable Length

- 4 to 20 mA: within 100 m
- 0 to 10 V: within 50 m

Dimensions (mm)

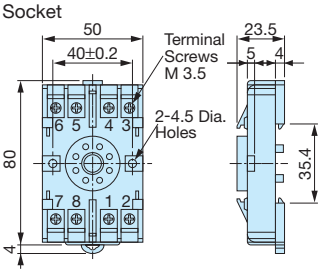
Model GP Series



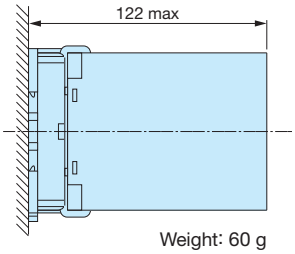
Position of the potentiometer varies according to the model.

Weight: 350 g

Socket



View of Socket Mounting



Weight: 60 g

Performance

(1)	Allowance	± 0.25% of output span (ambient temp.: 23°C)
(2)	Temperature Fluctuation	± 0.25% of output span (at ± 10°C of ambient temperature)
(3)	Aux. Power Supply Fluctuation	± 0.1% of output span (at ± 10% of aux. power supply)
(4)	Load Resistance Fluctuation	± 0.05% of output span (in the range of load resistance)
(5)	Output Ripple	± 0.5% P-P of output span
(6)	Response Time	0.5 s or less (time to settle to ± 1% of fi nal steady value)
(7)	Withstand Voltage	2000 Vac for 60 s (between all terminals and enclosure)
(8)	Insulation Resistance	20 MΩ and above (using 500 Vdc megger between each terminal and enclosure)

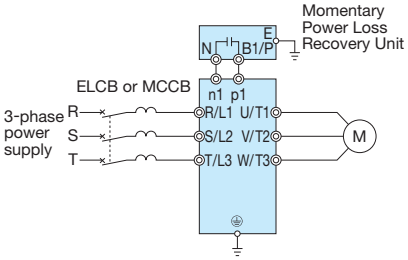
Product Line

Model	Input Signal	Output Signal	Power Supply	Code No.
DGP2-4-4	0 to 10 V	0 to 10 V	100 Vac	CON 000019.25
DGP2-4-8	0 to 10 V	4 to 20 mA	100 Vac	CON 000019.26
DGP2-8-4	4 to 20 mA	0 to 10 V	100 Vac	CON 000019.35
DGP2-3-4	0 to 5 V	0 to 10 V	100 Vac	CON 000019.15
DGP3-4-4	0 to 10 V	0 to 10 V	200 Vac	CON 000020.25
DGP3-4-8	0 to 10 V	4 to 20 mA	200 Vac	CON 000020.26
DGP3-8-4	4 to 20 mA	0 to 10 V	200 Vac	CON 000020.35
DGP3-3-4	0 to 5 V	0 to 10 V	200 Vac	CON 000020.15

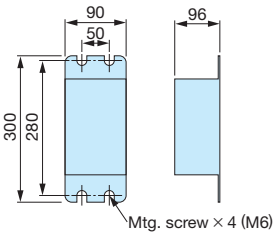
Momentary Power Loss Recovery Unit

Weight: 2 kg

Connection Diagram



Dimensions (mm)



Model, Code No.

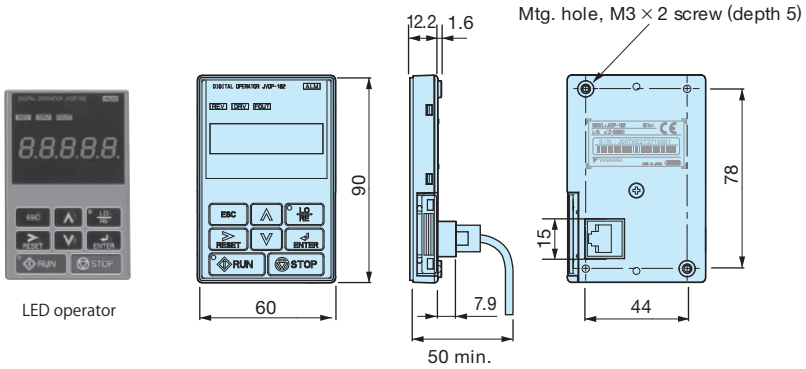
Model	Code No.
200 V Class: P0010	P0010
400 V Class: P0020	P0020

Note: Functions as a back-up power supply for drives up to 11 kW. Allows the drive to ride through a power loss up to 2 s long. The drive alone can continue running through a power loss lasting 0.1 s to 1.0 s. Results may vary with drive capacity.

LED Operator

Model	Code No.
JVOP-182	100-142-916

Dimensions (mm)

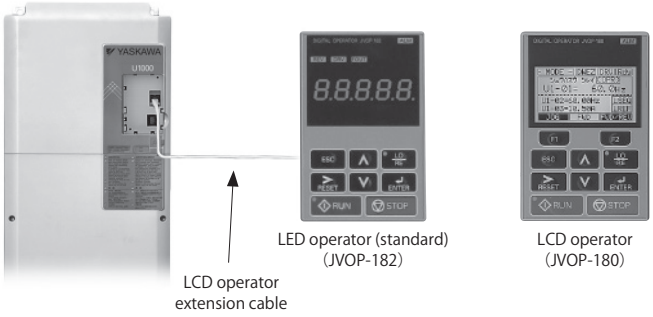


Operator Extension Cable

Enables remote operation

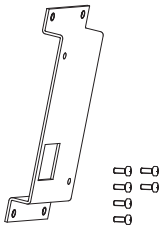
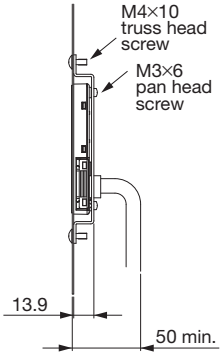
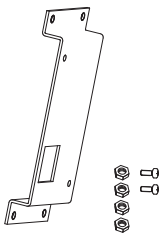
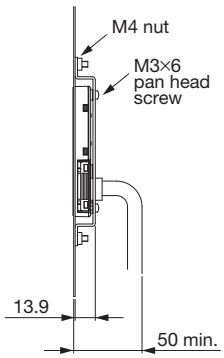
Model	Code No.
WV001 (1 m)	WV001
WV003 (3 m)	WV003

Note: Never use this cable for connecting the drive to a PC. Doing so may damage the PC.



Operator Mounting Bracket

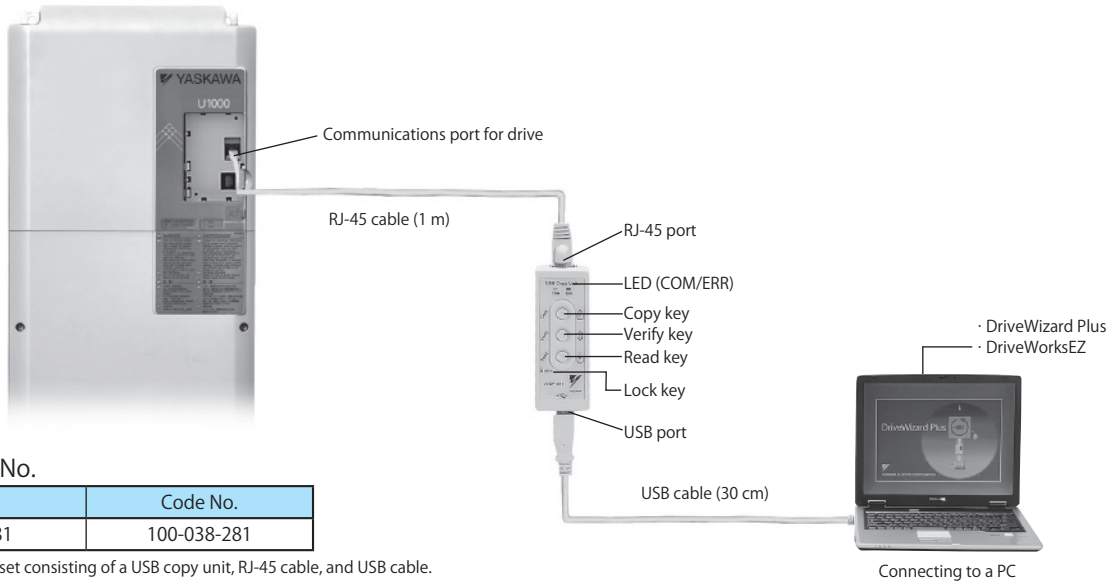
This bracket is required to mount the LED or LCD operator outside an enclosure panel.

Item	Model	Code No.	Installation	Notes
 Installation Support Set A	EZZ020642A	100-039-992		For use with holes through the panel
 Installation Support Set B	EZZ020642B	100-039-993		For use with panel mounted threaded studs Note: If weld studs are on the back of the panel, use the Installation Support Set B.

USB Copy Unit (Model: JVOP-181)

Copy parameter settings in a single step, then transfer those settings to another drive.
Connects to the RJ-45 port on the drive and to the USB port of a PC.

Connection



Model, Code No.

Model	Code No.
JVOP-181	100-038-281

Note: JVOP-181 is a set consisting of a USB copy unit, RJ-45 cable, and USB cable.

Note: 1. You can also use a commercially available USB 2.0 cable (with A-B connectors) for the USB cable.
2. No USB cable is needed to copy parameters to other drives.

Specifications

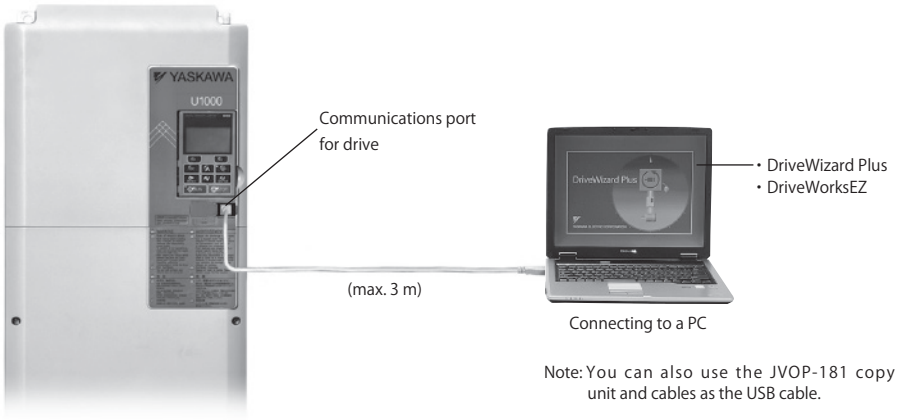
Item	Specifications	
Port	LAN (RJ-45) Connect to the drive.	
	USB (Ver.2.0 compatible) Connect to the PC as required.	
Power Supply	Supplied from a PC or the drive	
Operating System	OS compatible with 32-bit memory	Windows 2000
		Windows XP
	OS compatible with 32-bit and 64-bit memory	Windows 7
Memory	Memorizes the parameters for one drive.	
Dimensions	30 (W) × 80 (H) × 20 (D) mm	
Accessories	RJ-45 Cable (1 m), USB Cable (30 cm)	

Note: 1. Drives must have identical software versions to copy parameters settings.
2. Requires a USB driver.
You can download the driver for free from Yaskawa's product and technical information website (http://www.e-mechatronics.com).
3. Parameter copy function disabled when connected to a PC.

PC Cable

Cable to connect the drive to a PC with DriveWizard Plus or DriveWorksEZ installed.
Use a commercially available USB 2.0 cable (A-B connectors, max. 3 m).

Connection



Note: You can also use the JVOP-181 copy unit and cables as the USB cable.

Note: 1. DriveWizard Plus is a PC software package for managing parameters and functions in Yaskawa drives. To order this software, contact your Yaskawa. DriveWorksEZ is the software for creating custom application programs for the drive through visual programming. To order this software, contact our sales representative.
2. Requires USB driver. You can download the driver for free from Yaskawa's product and technical information website (http://www.e-mechatronics.com).

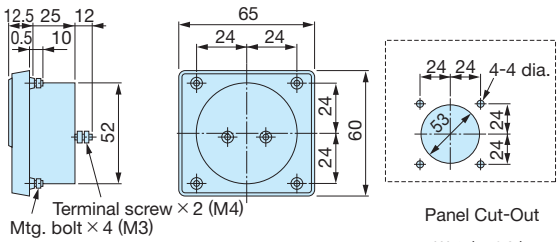
Frequency Meter/Current Meter

Model, Code No.

Model	Code No.
Scale-75 Hz full-scale: DCF-6A	FM000065
Scale-60/120 Hz full-scale: DCF-6A	FM000085
Scale-5 A full-scale: DCF-6A	DCF-6A-5A
Scale-10 A full-scale: DCF-6A	DCF-6A-10A
Scale-20 A full-scale: DCF-6A	DCF-6A-20A
Scale-30 A full-scale: DCF-6A	DCF-6A-30A
Scale-50 A full-scale: DCF-6A	DCF-6A-50A

Note: DCF-6A specifications are 3 V, 1 mA, and 3 kΩ inner impedance. Because the U1000 multi-function analog monitor output default setting is 0 to 10 V, set frequency meter adjusting potentiometer (20 kΩ) or parameter H4-02 (analog monitor output gain) within the range of 0 to 3 V.

Dimensions (mm)



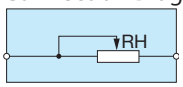
Weight: 0.3 kg

Variable Resistor Board (installed to drive terminals)

Model, Code No.

Model	Code No.
Meter scale 20 kΩ	ETX3120

Connection Diagram



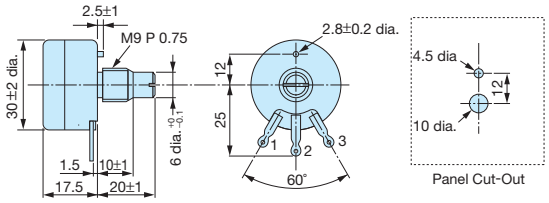
Weight: 20 g

Frequency Setting Potentiometer/Frequency Meter Adjusting Potentiometer

Model, Code No.

Model	Code No.
RV30YN20S 2 kΩ	RH000739
RV30YN20S 20 kΩ	RH000850

Dimensions (mm)



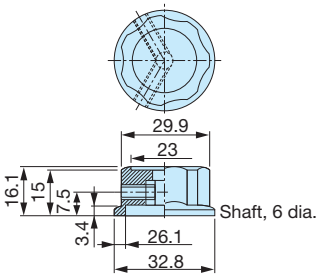
Weight: 0.2 kg

Control Dial for Frequency Setting Potentiometer/Frequency Meter Adjusting Potentiometer

Model, Code No.

Model	Code No.
CM-3S	HLNZ-0036

Dimensions (mm)

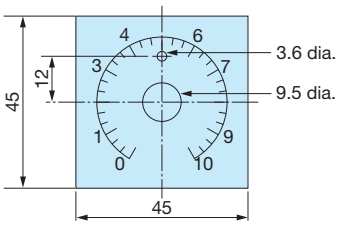


Meter Plate for Frequency Setting Potentiometer/Frequency Meter Adjusting Potentiometer

Model, Code No.

Model	Code No.
NPJT41561-1	NPJT41561-1

Dimensions (mm)

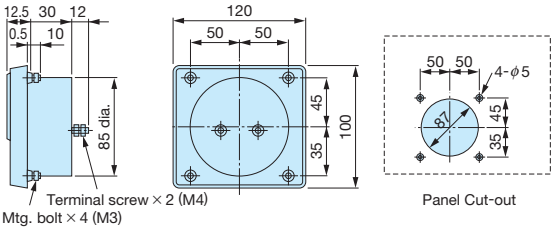


Output Voltage Meter

Model, Code No.

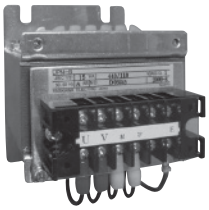
Model	Code No.
Scale-300 V full-scale (Rectifi cation Type Class 2.5: SCF-12NH)	VM000481
Scale-600 V full-scale (Rectifi cation Type Class 2.5: SCF-12NH)	VM000502

Dimensions (mm)



Weight: 0.3 kg

Potential Transformer

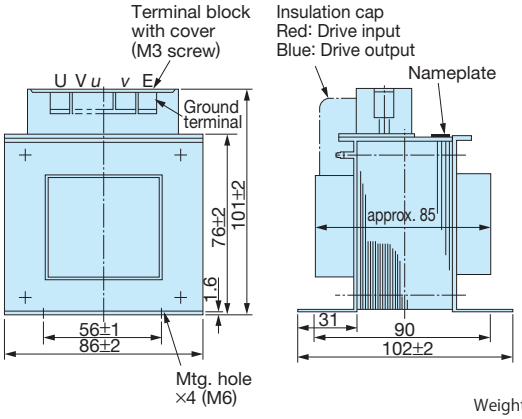


Model, Code No.

Model	Code No.
600 V meter for voltage transformer UPN-B 440/110 V (400/100 V)	100-011-486

Note: For use with a standard voltage regulator. A standard voltage regulator may not match the drive output voltage. Select a regulator specifi cally designed for the drive output (100-011-486), or a voltmeter that does not use a transformer and offers direct read out.

Dimensions (mm)



Weight: 2.2 kg

Application Notes

Selection

■ Rated Output Current Capacity

Make sure that the motor rated current is less than rated output current for the drive.

- When the harmonic current distortion rate is 5% or less
  The rated output current of the drive should be larger than 1.15 times of the motor rated current. The default setting of C7-60 should be also changed. Refer to Technical Manual for details.
- When running more than one motor in parallel from a single drive
  The capacity of the drive should be larger than 1.1 times of the total motor rated current. However, run only one motor from each drive when using vector control. It is not possible to run more than one motor from one drive with vector control.

■ U1000 Standard Configuration Device Models

CIMR-U□4□0720 to 4□0930 need installation of standard configuration device (harmonic filter module).

■ Momentary Power Loss Ride-Thru

When continuing the drive operation after the power is restored even if a momentary loss of power of 2 seconds occurs, use the following units.

- 200 V class Momentary Power Loss Ride-Thru unit: Model no. 73600-P0010
- 400 V class Momentary Power Loss Ride-Thru unit: Model no. 73600-P0020

Contact Yaskawa for applications such as momentary power loss and phase loss of trolley feeds of cranes.

■ Required Time for Drive to be Ready

The drive needs 1.5 seconds* to prepare for operation after the power is turned on. Be careful of this delay if using an external reference input.

*: This time is required if no optional device is used with the drive. If an optional communication device is used, the time required for the drive to be ready for operation will vary in accordance with the start up time of the optional communication card.

■ Selection of Power Capacity

Use a power supply that is greater than the rated input capacity (kVA) of the drive. If the power is lower than the rated capacity of the drive, the device will be unable to run the application properly and a fault will occur.
The rated input capacity of the drive, S_{CONV} [kVA], can be calculated by the following formula.

$S_{CONV} = \sqrt{3} \times I_{in} \times V_{in} \div 1000$

(Iin: Rated input current [A], V_{in}: Applicable power line voltage [V])

■ Connection to Power Supply

The total impedance of the power supply and wiring for the rated current of the drive is %Z = 10% or more. If the impedance of the power supply is too large, then power voltage distortion may occur. If the wiring is too long, then be sure that proper preventative measures such as thick cables or series wiring have been taken to lower the impedance of wiring. Contact Yaskawa or your Yaskawa agent for details.

■ Grounding the Power Supply

The drive is highly recommended that the power supply has its own dedicated ground because the drive is designed to run with a 1:1 ratio relative ratio relative to the power supply. Other devices should be grounded as directed in the specifications for those devices. Particular care needs to be taken when connecting sensitive electronic equipment (such as OA devices). Separate ground lines to prevent problems from noise, and install a noise filter.

■ When Using a Generator as a Power Supply

Select the generator capacity approximately twice as large as the drive input power supply capacity. For further information, contact your Yaskawa representative. Set the deceleration time or load so that the regenerative power from the motor will be 10% or less of the generator capacity.

When a Phase Advance Capacitor or Thyristor Controller is Provided for the Power Supply

No phase advance capacitor is needed for the drive. Installing a phase advance capacitor to the drive will weaken the power factor.

For the phase advance capacitor that has already been installed on the same power supply system as the drive, attach a phase-advance capacitor with a series reactor to prevent oscillation with the drive.

Contact Yaskawa or your Yaskawa agent, if any device generating voltage surge or voltage distortion such as DC motor drive thyristor controller or magnetic agitator is installed on the same power supply system.

Prevention Against EMC or Harmonic Leakage Current

Use a drive with a built-in EMC filter to comply with European standards. Be sure to use a stand-alone EMC filter for models CIMR-U□4□0477 to 4□0930.

If a device that will be affected by noise is near the drive, use a zero-phase reactor as a noise filter.

Use a leakage relay or a ground leakage breaker designed for products provided with prevention from harmonics leak current, when necessary.

Affects of Power Supply Distortion

When the power supply voltage is distorted, the harmonics contents increase because the harmonics of the power supply system enter the drive.

Starting Torque

The overload rating for the drive determines the starting and accelerating characteristics of the motor. Expect lower torque than when running from line power. To achieve a higher starting torque, use a larger drive, or a drive and motor with larger capacity.

Emergency Stop

When the drive faults out, the output is shut off. This, however, does not stop the motor immediately. Some type of mechanical brake may be needed if it is necessary to halt the motor faster than the Fast Stop function is able to.

Repetitive Starting/Stopping

Cranes (hoists), elevators, punching presses, and other such applications with frequent starts and stops often exceed 150% of their rated current values. Heat stress generated from repetitive high current can shorten the lifespan of the IGBTs. The expected lifespan for the IGBTs is about 8 million start and stop cycles with a 4 kHz carrier frequency and a 150% peak current.

For crane-type applications using an inching function in which the motor is quickly started and stopped, Yaskawa recommends selecting a large enough drive so that peak current levels remain below 150% of the drive rated current.

Run only one motor from each drive when using vector control. It is not possible to run more than one motor from one drive with vector control.

Carrier Frequency Derating

When the carrier frequency of the drive is increased above the factory default setting, the rated output current of the drive should be reduced. Refer to the instruction manual of the drive for details on this function.

Installation

Enclosure Panels

Keep the drive in a clean environment by either selecting an area free of airborne dust, lint, and oil mist, or install the drive in an enclosure panel. Leave the required space between the drives to provide for cooling, and take steps to ensure that the ambient temperature remains within allowable limits. Keep flammable materials away from the drive. If the drive must be used in an area where it is subjected to oil mist and excessive vibration, protective designs are available. Contact Yaskawa or your Yaskawa agent for details.

Installation Direction

The drive should be installed upright as specified in the manual.

Settings

Motor Code

If using permanent magnet motors, make sure that the proper motor code has been set to parameter E5-01 before performing a trial run.

Upper Limits

The drive is capable of running the motor up to 400 Hz. Due to the danger of accidentally of operating at high speed, be sure to set the upper limit for the frequency to control the maximum speed. The default setting for the maximum output frequency is 60 Hz.

DC Injection Braking

Motor overheat can result if there is too much current used during DC Injection Braking, or if the time for DC Injection Braking is too long.

Acceleration/Deceleration Times

Acceleration and deceleration times are affected by how much torque the motor generates, the load torque, and the inertia moment. Set a longer accel/decel time when Stall Prevention is enabled. The accel/decel times are lengthened for as long as the Stall Prevention function is operating. For faster acceleration and deceleration, use a larger drive and motor.

Compliance with Harmonic Suppression Guidelines

- Guidelines for harmonic suppression measures are applicable to consumers that receive power from a 6.6 kV or higher system. For details, refer to the Harmonics Suppression Technical Guideline JEAG 9702-2013.
- With respect to the harmonic suppression guidelines, the U1000 is a Matrix Converter and does not generate harmonics (K_5=0). However, the harmonic component is not completely zero.

General Handling

Wiring Check

Doing so will destroy the drive.

Be sure to perform a final check of all sequence wiring and other connections before turning the power on. Make sure there are no short circuits on the control terminals (+V, AC,etc.), as this could damage the drive.

Installing a Ground Fault Interrupter or an MCCB

We recommend that you install ground fault interrupter (ELCB) for wire protection and as protection against secondary damage for faults. Also, if short circuit cutoffs are permitted in the upstream power supply system, we recommend that you use a molded case circuit breaker (MCCB).

We recommend that you select an ELCB designed for AC drives (one with high-frequency countermeasures).

Select the MCCB based on the power supply power factor of the Matrix Converter (depends on the power supply voltage, output frequency, and load).

Magnetic Contactor Installation

Use a magnetic contactor (MC) to ensure that power to the drive can be completely shut off when necessary. The MC should be wired so that it opens when a fault output terminal is triggered.

Avoid switching a magnetic contactor on the power supply side more frequently than once every 30 minutes.

Frequent switching can cause damage to the drive.

Inspection and Maintenance

Capacitors for the control power supply take time to discharge even after the power has been shut off. After shutting off the power, wait for at least the amount of time specified on the drive before touching any components.

The heatsink can become quite hot during operation, and proper precautions should be taken to prevent burns.

When replacing the cooling fan, shut off the power and wait at least 15 minutes to be sure that the heatsink has cooled down.

Even when the power has been shut off for a drive running a PM motor, voltage continues to be generated at the motor terminals while the motor coasts to stop. Take the precautions described below to prevent shock and injury:

- Applications where the machine can still rotate even though the drive has fully stopped should have a load switch installed to the output side of the drive. Yaskawa recommends manual load switches from the AICUT LB Series by AICHI Electric Works Co., Ltd.
- Do not allow an external force to rotate the motor beyond the maximum allowable speed, also when the drive has been shut off.
- Wait for at least the time specified on the warning label after opening the load switch on the output side before inspecting the drive or performing any maintenance.
- Do not open and close the load switch while the motor is running, as this can damage the drive.
- If the motor is coasting, make sure the power to the drive is turned on and the drive output has completely stopped before closing the load switch.

Wiring

All wire ends should use ring terminals for UL/cUL compliance. Use only the tools recommended by the terminal manufacturer for crimping.

Transporting the Drive

Never steam clean the drive.

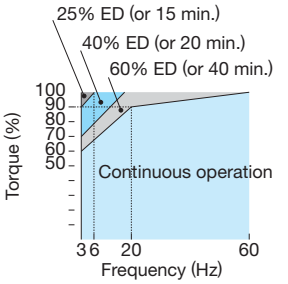
During transport, keep the drive from coming into contact with salts, fluorine, bromine, phthalate ester, and other such harmful chemicals.

Notes on Motor Operation

Using a Standard Motor

Low Speed Range

There is a greater amount of loss when operating a motor using an drive than when running directly from line power. With a drive, the motor can become quite hot due to the poor ability to cool the motor at low speeds. The load torque should be reduced accordingly at low speeds. The figure above shows the allowable load characteristics for a Yaskawa standard motor. A motor designed specifically for operation with a drive should be used when 100% continuous torque is needed at low speeds.



Allowable Load Characteristics for a Yaskawa Motor

Insulation Tolerance

Consider voltage tolerance levels and insulation in applications with an input voltage of over 440 V or particularly long wiring distances. Contact Yaskawa or your Yaskawa agent for consultation.

High Speed Operation

Problems may occur with the motor bearings and dynamic balance in applications operating at over 60 Hz. Contact Yaskawa for consultation.

Torque Characteristics

Torque characteristics differ when operating directly from line power. The user should have a full understanding of the load torque characteristics for the application.

Vibration and Shock

U1000 lets the user choose high carrier PWM control. Selecting Closed Loop Vector Control can help reduce motor oscillation. Keep the following points in mind when using high carrier PWM:

(1) Resonance

Take particular caution when using a variable speed drive for an application that is conventionally run from line power at a constant speed. Shock-absorbing rubber should be installed around the base of the motor and the Jump Frequency selection should be enabled to prevent resonance.

(2) Any imperfection on a rotating body increases vibration with speed.

Caution should be taken when operating above the motor rated speed.

(3) Subsynchronous Resonance

Subsynchronous resonance may occur in fans, blowers, turbines, and other applications with high load inertia, as well as in motors with a relatively long shaft.

Audible Noise

Noise created during run varies by the carrier frequency setting. Using a high carrier frequency creates about as much noise as running from line power. Operating above the rated speed can create unpleasant motor noise.

Using a Synchronous Motor

- Yaskawa or your Yaskawa agent if you plan to use any other synchronous motor not endorsed by Yaskawa.
- A single drive is not capable of running multiple synchronous motors at the same time. Use a standard induction motor for such setups.
- At start, a synchronous motor may rotate slightly in the opposite direction of the Run command depending on parameter settings and motor type.
- The amount of starting torque that can be generated differs by each control mode and by the type of motor being used. Set up the motor with the drive after verifying the starting torque, allowable load characteristics, impact load tolerance, and speed control range. Contact Yaskawa or your Yaskawa agent if you plan to use a motor that does not fall within these specifications.
- Even with a braking resistor, braking torque is less than 125% when running between 20% to 100% speed, and falls to less than half the braking torque when running at less than 20% speed.
- In Open Loop Vector Control for PM motors, the allowable load inertia moment is approximately 50 times higher than the motor inertia moment or less. Contact Yaskawa or your Yaskawa agent concerning applications with a larger inertia moment.
- When using a holding brake in Open Loop Vector Control for PM motors, release the brake prior to starting the motor. Failure to set the proper timing can result in speed loss. Not for use with conveyor, transport, or hoist type applications.
- To restart a coasting motor rotating at over 200 Hz while in the V/f control mode, Speed Search can be used.

Applications with Specialized Motors

Multi-Pole Motor

Because the rated current will differ from a standard motor, be sure to check the maximum current when selecting a drive. Always stop the motor before switching between the number of motor poles. If a regenerative overvoltage fault occurs or if overcurrent protection is triggered, the motor will coast to stop.

Submersible Motor

Because motor rated current is greater than a standard motor, select the drive capacity accordingly. Be sure to use a large enough motor cable to avoid decreasing the maximum torque level on account of voltage drop caused by a long motor cable.

Explosion-Proof Motor

Both the motor and drive need to be tested together to be certified as explosion-proof. The drive is not for explosion proof areas.

An explosion-proof pulse generators (PG) is used for an explosion-proof with voltage tolerance. Use a specially designed pulse coupler between the drive and the PG when wiring.

Geared Motor

Continuous operation specifications differ by the manufacturer of the lubricant. Due to potential problems of gear damage when operating at low speeds, be sure to select the proper lubricant. Consult with the manufacturer for applications that require speeds greater than the rated speed range of the motor or gear box.

Single-Phase Motor

Variable speed drives are not designed for operating single phase motors. Using a capacitor to start the motor causes high frequency current to flow into the capacitors, potentially causing damage. A split-phase start or a repulsion start can end up burning out the starter coils because the internal centrifugal switch is not activated. U1000 is for use only with 3-phase motors.

Motor with Brake

Caution should be taken when using a drive to operate a motor with a built-in holding brake. If the brake is connected to the output side of the drive, it may not release at start due to low voltage levels. A separate power supply should be installed for the motor brake. Motors with a built-in brake tend to generate a fair amount of noise when running at low speeds.

Power Driven Machinery (decelerators, belts, chains, etc.)

Continuous operation at low speeds wears on the lubricating material used in gear box type systems to accelerate and decelerate power driven machinery. Caution should also be taken when operating at speeds above the rated machine speed due to noise and shortened performance life.

Global Service Network

Region	Service Area	Service Location	Service Agency	Telephone/Fax
North America	U.S.A.	Chicago (HQ) Los Angeles San Francisco New Jersey Boston Ohio North Carolina	1 YASKAWA AMERICA INC.	Headquarters ☎ +1-847-887-7000 FAX +1-847-887-7310
	Mexico	Mexico City	2 PILLAR MEXICANA. S.A. DE C.V.	☎ +52-555-660-5553 FAX +52-555-651-5573
South America	South America	São Paulo	3 YASKAWA ELÉTRICO DO BRASIL LTDA.	☎ +55-11-3585-1100 FAX +55-11-5581-8795
	Colombia	Bogota	4 VARIADORES LTD.A.	☎ +57-1-428-4225 FAX +57-1-428-2173
Europe	Europe, South Africa	Frankfurt	5 YASKAWA EUROPE GmbH	☎ +49-6196-569-300 FAX +49-6196-569-398
Asia	Japan	Tokyo, offices nationwide	6 YASKAWA ELECTRIC CORPORATION (Manufacturing, sales)	☎ +81-3-5402-4502 FAX +81-3-5402-4580
			7 YASKAWA ELECTRIC ENGINEERING CORPORATION (After-sales service)	☎ +81-4-2931-1810 FAX +81-4-2931-1811
	South Korea	Seoul	8 YASKAWA ELECTRIC KOREA CORPORATION (Sales)	☎ +82-2-784-7844 FAX +82-2-784-8495
			9 YASKAWA ENGINEERING KOREA CORPORATION (After-sales service)	☎ +82-2-3775-0337 FAX +82-2-3775-0338
	China	Beijing, Guangzhou, Shanghai	10 YASKAWA ELECTRIC (CHINA) CO., LTD.	☎ +86-21-5385-2200 FAX +86-21-5385-3299
	Taiwan	Taipei	11 YASKAWA ELECTRIC TAIWAN CORPORATION	☎ +886-2-2502-5003 FAX +886-2-2505-1280
	Singapore	Singapore	12 YASKAWA ASIA PACIFIC PTE. LTD.	☎ +65-6282-3003 FAX +65-6289-3003
	Thailand	Bangkok	14 YASKAWA ELECTRIC (THAILAND) CO., LTD.	☎ +66-2-017-0099 FAX +66-2-017-0090
	Vietnam	Ho Chi Minh	14 YASKAWA ELECTRIC VIETNAM CO., LTD.	☎ +84-8-3822-8680 FAX +84-8-3822-8780
		Hanoi		☎ +84-4-3634-3953 FAX +84-4-3654-3954
	India	Bangalore	15 YASKAWA INDIA PRIVATE LIMITED	☎ +91-80-4244-1900 FAX +91-80-4244-1901
	Indonesia	Jakarta	16 PT. YASKAWA ELECTRIC INDONESIA	☎ +62-21-2982-6470 FAX +62-21-2982-6471
Oceania	Australia	Contact to service agency in Singapore (12).		

U1000

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